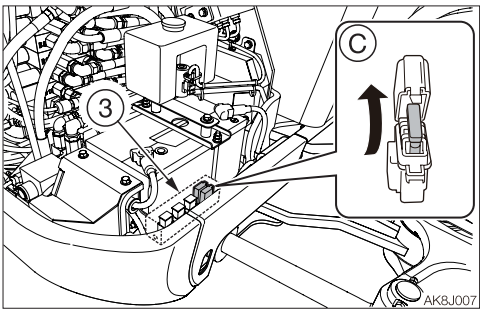
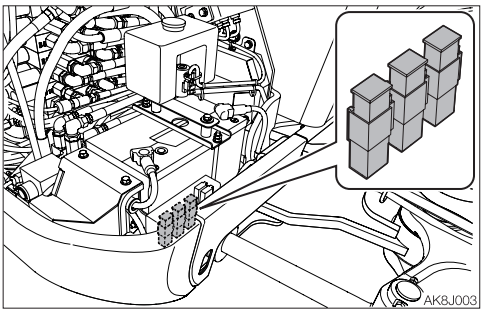


5. Open the right side cover.
6. Remove the cover (3).
7. Open the fuse box.
8. If a fuse is blown, replace it with a spare fuse of the same capacity.

Fuse layout and circuits protected (C)

Capacity	Protected circuit	Fuse No.
20A	ECU	F17
25A	Fuel pump	F18

INSPECTING THE SLOW BLOW FUSE



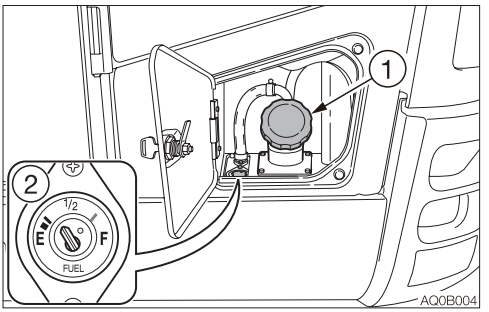
If the machine is not turned on after turning the starter switch to the ON position, the cartridge type slow blow fuse (1) is likely blown. Open the right side cover and inspect it. If the slow blow fuse is blown, contact your sales or service dealer.

Note: Slow blow fuses are large type fuses used in high current applications. Like a regular fuse, they act as fuses by protecting the electric components and wirings from damage caused by excessive current draw.

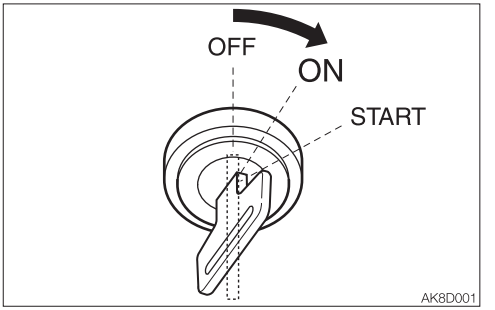
RESTARTING AFTER ADDING FUEL

BLEEDING AIR FROM THE FUEL SYSTEM

IMPORTANT: NEVER use the starter motor to crank the engine in order to prime the fuel system. This may cause the starter motor to overheat and damage the coils, pinion gear and/or ring gear.
IMPORTANT: If the engine stalls due to fuel shortage, add fuel, turn the key to the ON position for 60 seconds, and then turn it to the START position. Running the starter for a long time before there is enough fuel is going through can cause the starter to fail.



1. Add fuel.

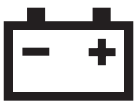


2. Turn the starter key to the ON position and hold it for about 60 seconds.
   The automatic air bleeder bleeds air from the fuel system.

Note: Air in the fuel system causes the engine to fail to start or to have other problems. Always bleed air when the fuel tank is emptied or when there is air in the fuel system.

IF A WARNING LAMP FLASHES

If an alarm is sounded or a warning lamp starts flashing during operation, park the machine in a safe place and perform the remedy procedures described below.

Warning lamp	Lamp name	Causes and remedies
 AW4J007	**Vehicle and engine emergency lamp**	There is a problem in the machine. Refer to the respective warning lamp below. Get the vehicle or engine error code number from the multi-information display or the instrument cluster, and then consult your sales or service dealer referring to the “Vehicle error code list” or “Engine error code list”. Refer to “Multi-information display” on page 2-17 or “Instrument cluster” on page 2-35. Refer to “Vehicle error code list” on pages 6-16 and 6-17. Refer to “Engine error code list” on pages 6-18 to 6-26.
 AW4J0041	**ECM error warning lamp**	An engine problem is detected. If an error code is displayed on the multi-information display or the instrument cluster, inform your sales or service dealer of the code and ask for help. Refer to “Multi-information display” on page 2-17 or “Instrument cluster” on page 2-35. Refer to “Engine error code list” on pages 6-18 to 6-26.
 AG7J019	**Battery charge warning lamp**	There is a problem with the fan belt or charger. Check the fan belt for slack or breakage and adjust as necessary. If the lamp continues flashing after maintenance, there is likely a problem with the charger. Consult your sales or service dealer for help. Refer to “Inspecting and adjusting the fan belt” on page 5-25.

Warning lamp	Lamp name	Causes and remedies
 AG7J017	**Engine oil pressure warning lamp**	There is a problem in the engine lubrication system. Check the engine oil level. If the lamp is flashing when the level is normal or even after replenishment of oil or coolant, consult your sales or service dealer. Refer to “Inspecting and replenishing the engine oil” on page 5-21.
 AW4J009	**Water separator warning lamp**	Water is in the water separator. Drain water. Refer to “Draining the water from the water separator” on page 5-68.
 AG7J018	**Coolant temperature warning lamp**	The coolant temperature is too high and the engine is overheating. Refer to “If the engine overheats” on page 6-3.
 AG7J020	**Air cleaner warning lamp**	The air cleaner is clogged. Clean it. Refer to “Cleaning the air cleaner” on page 5-37.
 AK8J004	**NCD warning lamp** **NCD: NOx Control Diagnostic system**	A problem is detected in the exhaust system. Get the engine error code number from the multi-information display or the instrument cluster and consult your sales or service dealer referring to the “Engine error code list”. Refer to “Multi-information display” on page 2-17 or “Instrument cluster” on page 2-35. Refer to “Engine error code list” on pages 6-18 to 6-26.

Warning lamp	Lamp name	Causes and remedies
 AW4J010	**Fuel level warning lamp**	The fuel level is too low. Add fuel. Refer to “Inspecting the fuel level” on page 5-22.
 AQ0J004	**Third auxiliary hydraulic warning lamp**	Pressure in the third auxiliary hydraulic line is too low Consult your sales or service dealer for help.
 AM1J005	**Lift overload warning indicator lamp**	This lamp starts flashing if the overload warning device is activated. If it occurs, reduce the load to be lifted. Refer to “Lift overload warning switch (If equipped)” on page 2-69.

VEHICLE ERROR CODE LIST

If an error code appears on the display, consult your sales or service dealer.

Error code	Error details
9	Impossible to sense ACC key
19	Parameter version mismatching
402	CAN 0 communication error
502	CAN communication error (engine ECU)
602	CAN communication error (cluster gauge)
612	CAN communication error (OX024)
822	CAN communication error (Takeuchi Security System)
1703	Main power supply voltage error (too high)
1704	Main power supply voltage error (too low)
1713	OX024 power supply voltage error (too high)
1714	OX024 power supply voltage error (too low)
2503	Sensor voltage error (too high) MMC
2504	Sensor voltage error (too low) MMC
3300	Alternator charge faulty
3401	Engine oil pressure error
3500	Overheat
3600	Air cleaner clogged
3700	Water separator alarm
5303	Accelerator sensor error (too high)
5304	Accelerator sensor error (too low)
5505	Fuel gauge resistance value error (cable break)
5603	Lift alarm sensor error (too high)
5604	Lift alarm sensor error (too low)

Error code	Error details
6503	AUX1 slide switch voltage value error (too high)
6504	AUX1 slide switch voltage value error (too low)
6509	AUX1 slide switch neutral error
6519	AUX1 (L) switch error
6529	AUX1 (R) switch error
6603	AUX2 slide switch voltage value error (too high)
6604	AUX2 slide switch voltage value error (too low)
6609	AUX2 slide switch neutral error
6709	AUX3 button error (Foot)
6719	AUX3 switch error (Grip)
8005	Pump PWM output voltage error (too low)
8006	Pump PWM output voltage error (too high)
8015	AUX1 (L) PWM output voltage error (too low)
8016	AUX1 (L) PWM output voltage error (too high)
8025	AUX1 (R) PWM output voltage error (too low)
8026	AUX1 (R) PWM output voltage error (too high)
8035	AUX2 (L) PWM output voltage error (too low)
8036	AUX2 (L) PWM output voltage error (too high)
8045	AUX2 (R) PWM output voltage error (too low)
8046	AUX2 (R) PWM output voltage error (too high)
9900	Options settings change (TFM)
9990	Model change
9991	Unknown models

PWM = Pulse width modulation

ENGINE ERROR CODE LIST

If an error code appears on the display, consult your sales or service dealer.

Error code		Error details	DTC
SPN	FMI		
522400	2	Crank speed sensor (Crank signal malfunction)	P0336
	5	Crank speed sensor (No crank signal)	P0337
522401	2	Cam speed sensor (Cam signal malfunction)	P0341
	5	Cam speed sensor (No cam signal)	P0342
	7	Cam speed sensor (Angle offset failure)	P1341
523249	5	No signal on both crank and cam speed sensor	P0008
91	3	Accelerator sensor 1 (Excessive sensor output)	P0123
	4	Accelerator sensor 1 (Insufficient sensor output)	P0122
28	3	Accelerator sensor 2 (Excessive sensor output)	P0223
	4	Accelerator sensor 2 (Insufficient sensor output)	P0222
522624	7	Dual accelerator sensor (closed position) failure	P1646
522623	7	Dual accelerator sensor (open position) failure	P1647
29	3	Accelerator sensor 3 (Excessive sensor output)	P0228
	4	Accelerator sensor 3 (Insufficient sensor output)	P0227
	8	Pulse sensor failure (Pulse communication)	P1227
28	0	Accelerator sensor 3 failure (Foot pedal in open positon)	P1126
	1	Accelerator sensor 3 failure (Foot pedal in closed positon)	P1125
51	3	Intake throttle opening sensor fault (High voltage)	P02E9
	4	Intake throttle opening sensor fault (Low voltage)	P02E8

Error code		Error details	DTC
SPN	FMI		
102	3	EGR low pressure side sensor fault (High voltage)	P0238
	4	EGR low pressure side sensor fault (Low voltage)	P0237
	13	EGR low pressure side sensor fault (Abnormal learning value)	P0236
	10	Detected value error (EGR low pressure side pressure sensor)	P1673
1209	3	EGR high pressure side sensor fault (High voltage)	P0473
	4	EGR high pressure side sensor fault (Low voltage)	P0472
	13	EGR high pressure side sensor (Abnormal learning value)	P0471
	10	Detected value error (EGR high pressure side pressure sensor)	P1679
110	3	Cooling water temperature sensor fault (High voltage)	P0118
	4	Cooling water temperature sensor fault (Low voltage)	P0117
	0	Cooling water temperature sensor temperature abnormal high (Overheat)	P0217
	10	Detected value error (Engine coolant temperature sensor)	P1674
172	3	New air temperature sensor fault (High voltage)	P0113
	4	New air temperature sensor fault (Low voltage)	P0112
174	3	Fuel temperature sensor fault (High voltage)	P0183
	4	Fuel temperature sensor fault (Low voltage)	P0182
	0	Fuel temperature sensor temperature abnormal high	P0168
157	3	Rail pressure sensor fault (High voltage)	P0193
	4	Rail pressure sensor fault (Low voltage)	P0192

Error code		Error details	DTC
SPN	FMI		
3251	3	DPF differential pressure sensor fault (High voltage)	P2455
	4	DPF differential pressure sensor fault (Low voltage)	P2454
	0	DPF differential pressure sensor differential pressure abnormal high	P2452
	13	DPF differential pressure sensor (Abnormal learning value)	P2453
3609	3	DPF high pressure side sensor fault (High voltage)	P1455
	4	DPF high pressure side sensor fault (Low voltage)	P1454
	10	Detected value error (DPF high pressure side pressure sensor)	P167C
4795	31	Removal of DPF substrate (empty-can)	P226D
3242	3	DPF inlet temperature sensor fault (High voltage)	P1428
	4	DPF inlet temperature sensor fault (Low voltage)	P1427
	0	DPF inlet temperature sensor temperature abnormal high	P1436
	10	Detected value error (DPF Inlet temperature sensor)	P167E
3250	3	DPF intermediate temperature sensor fault (High voltage)	P1434
	4	DPF intermediate temperature sensor fault (Low voltage)	P1435
	1	DPF intermediate temperature sensor temperature abnormal low temperature	P0420
	0	DPF intermediate temperature sensor temperature abnormal high (Post-injection failure)	P1426
	10	Detected value error (DPF Inside temperature sensor)	P167A
108	3	Atmospheric pressure sensor fault (High voltage)	P2229
	4	Atmospheric pressure sensor fault (Low voltage)	P2228
	10	Atmospheric pressure sensor characteristic fault	P1231
412	3	EGR gas temperature sensor fault (High voltage)	P041D
	4	EGR gas temperature sensor fault (Low voltage)	P041C
	10	Detected value error (EGR gas temperature sensor)	P1675

Error code		Error details	DTC
SPN	FMI		
105	3	Intake manifold temperature sensor fault (High voltage)	P040D
	4	Intake manifold temperature sensor fault (Low voltage)	P040C
	10	Detected value error (Intake manifold temperature sensor)	P1676
173	3	Exhaust manifold temperature sensor fault (High voltage)	P0546
	4	Exhaust manifold temperature sensor fault (Low voltage)	P0545
	10	Detected value error (Exhaust manifold temperature sensor)	P1677
1485	7	Main relay contact stuck	P068B
	2	Main relay early opening	P068A
522243	5	Startup assist relay interrupted	P0543
	6	Startup assist relay GND interrupted	P0541
651 (4TNV), 652 (3TNV)	5	Injector 1 open circuit (Inherent location of the injector)	P0204 (4TNV), P0203 (3TNV)
	6	Injector 1 coil short circuit	P0271 (4TNV), P0268 (3TNV)
	3	Injector 1 short circuit	P1271 (4TNV), P1262 (3TNV)
653	5	Injector 2 open circuit (Inherent location of the injector)	P0202
	6	Injector 2 coil short circuit	P0265
	3	Injector 2 short circuit	P1265
654	5	Injector 3 open circuit (Inherent location of the injector)	P0201
	6	Injector 3 coil short circuit	P0262
	3	Injector 3 short circuit	P1262

Error code		Error details	DTC
SPN	FMI		
652	5	Injector 4 open circuit (Inherent location of the injector)	P0203
	6	Injector 4 coil short circuit	P0268
	3	Injector 4 short circuit	P1268
4257	12	Injector drive IC error	P0611
2797	6	Injector drive circuit (Bank 1) short circuit (4TN: Common circuit for No.1, No.4 and all 3TN cylinders)	P1146
2798	6	Injector drive circuit (Bank 2) short circuit (4TN: Circuit for No.2 and No.3 cylinders)	P1149
523462	13	IQA corrected injection amount for injector 1 error	P1648
523463	13	IQA corrected injection amount for injector 2 error	P1649
523464	13	IQA corrected injection amount for injector 3 error	P1650
523465	13	IQA corrected injection amount for injector 4 error	P1651
522571	3	High-pressure pump drive circuit (Low side VB short-circuit)	P1641
	6	High-pressure pump drive circuit (Low side GND short-circuit)	P1643
633	3	High-pressure pump drive circuit (High side VB short-circuit)	P0629
	6	High-pressure pump drive circuit (High side GND short-circuit)	P1642
	5	High-pressure pump drive circuit (Open circuit)	P0627
522572	6	High-pressure pump drive circuit (Drive current (high level))	P062A
	11	High-pressure pump drive circuit (Pump overload error)	P1645
157	0	Actual rail pressure rise error	P0088
	18	Rail pressure deviation error during the actual rail pressure drop	P0094
	15	Rail pressure deviation error during the actual rail pressure rise	P0093
	16	PLV open valve	P000F

Error code		Error details	DTC
SPN	FMI		
523469	0	Rail pressure fault (The times of PLV valve opening error)	P1666
523470	0	Rail pressure fault (The time of PLV valve opening error)	P1667
523489	0	Rail pressure fault (The actual rail pressure is too high during PRV limp home)	P1668
523468	9	Rail pressure fault (Controlled rail pressure error after PLV valve opening)	P1665
523491	0	Rail pressure fault (Injector B/F temperature error during PLV4 limp home)	P1669
523460	7	Rail pressure fault (Operation time error during RPS limp home)	P1670
190	16	Overspeed	P0219
2950	5	No-load of throttle valve drive H bridge circuit	P0660
	3	Power short circuit of throttle valve drive H bridge output 1	P1658
	4	GND short circuit of throttle valve drive H bridge output 1	P1659
	6	Overload on the drive H bridge circuit of throttle valve	P1660
2951	3	VB Power short circuit of throttle valve drive H bridge output 2	P1661
	4	GND short circuit of throttle valve drive H bridge output 2	P1662
2950	7	Throttle valve sticking (sticking open)	P02E4
2951	7	Throttle valve sticking (sticking closed)	P02E5
522596	9	TSC1 (CAN message) reception time out (SA1)	U0292
522597	9	TSC1 (CAN message) reception time out (SA2)	U1301
522599	9	Y_ECR1 (CAN message) reception time out	U1292
522600	9	Y_EC (CAN message) reception time out	U1293
522601	9	Y_RSS (CAN message) reception time out	U1294
522603	9	VH (CAN message) reception time out	U1296
522605	9	Y_ECM3 (CAN message) reception time out	U1298
237	31	VI (CAN message) reception time out	U0168
	13	VI (CAN message) reception data fault	U3002
522609	9	Y_ETCP1 (CAN message) reception time out	U1300

Error code		Error details	DTC
SPN	FMI		
522618	9	EBC1 (CAN message) reception time out	U1302
522619	9	Y_DPFIF (CAN message) reception time out	U1303
522730	12	Immobilizer error (CAN communication)	U0167
1202	2	Immobilizer error (system)	U0426
522610	9	CAN1 (for EGR): Reception time out	U010B
522611	9	Exhaust throttle (CAN message from the exhaust throttle time out)	U1107
2791	0	EGR over-voltage fault	P0404
	1	EGR under-voltage fault	P1404
	7	EGR feedback malfunction	P1409
	9	EGR ECM data fault	U0401
	12	Open circuit between the EGR motor coils	P0403
522579	12	Short circuit between the EGR motor coils	P1405
522580	12	EGR position sensor malfunction	P0488
522581	7	EGR stuck open valve malfunction	P148A
522582	7	EGR initialization malfunction	P049D
522183	1	EGR high temperature thermistor malfunction	P1410
522184	1	EGR low temperature thermistor malfunction	P1411
522617	12	EGR target value out of range	U1401
522746	12	Exhaust throttle (Voltage fault)	P1438
522747	12	Exhaust throttle (Motor fault)	P1439
522748	12	Exhaust throttle (Sensor system fault)	P1440
522749	12	Exhaust throttle (MPU fault)	P1441
522750	12	Exhaust throttle (PCB fault)	P1442
522751	19	Exhaust throttle (CAN fault)	P1443
630	12	EEPROM memory deletion error	P0601
522576	12	EEPROM memory read error	P160E
522578	12	EEPROM memory writing error	P160F

Error code		Error details	DTC
SPN	FMI		
522585	12	ECU internal fault (CY146 SPI communication fault)	P1613
522588	12	ECU internal fault (Excessive voltage of supply 1)	P1608
522589	12	ECU internal fault (Insufficient voltage of supply 1)	P1617
522590	12	ECU internal fault (Sensor supply voltage error 1)	P1609
522591	12	ECU internal fault (Sensor supply voltage error 2)	P1618
522592	12	ECU internal fault (Sensor supply voltage error 3)	P1619
522744	4	ECU internal fault (Actuator drive circuit 1 short to ground)	P1626
522994	4	ECU internal fault (Actuator drive circuit 2 short to ground)	P1633
523471	6	ECU internal fault (Actuator drive circuit 3 short to ground)	P1467
523473	12	ECU internal fault (AD converter fault 1)	P1469
523474	12	ECU internal fault (AD converter fault 2)	P1470
523475	12	ECU internal fault (External monitoring IC and CPU fault 1)	P1471
523476	12	ECU internal fault (External monitoring IC and CPU fault 2)	P1472
523477	12	ECU internal fault (ROM fault)	P1473
523478	12	ECU internal fault (Shutoff path fault 1)	P1474
523479	12	ECU internal fault (Shutoff path fault 2)	P1475
523480	12	ECU internal fault (Shutoff path fault 3)	P1476
523481	12	ECU internal fault (Shutoff path fault 4)	P1477
523482	12	ECU internal fault (Shutoff path fault 5)	P1478
523483	12	ECU internal fault (Shutoff path fault 6)	P1479
523484	12	ECU internal fault (Shutoff path fault 7)	P1480
523485	12	ECU internal fault (Shutoff path fault 8)	P1481
523486	12	ECU internal fault (Shutoff path fault 9)	P1482
523487	12	ECU internal fault (Shutoff path fault 10)	P1483
523488	0	ECU internal fault (Recognition error of engine speed)	P1484

Error code		Error details	DTC
SPN	FMI		
3059	5	Breather heater disconnection	P053A
3059	4	Breather heater short circuit (GND)	P053B
3059	3	Breather heater short circuit (VB)	P053C
522323	0	Air cleaner clogged alarm	P1101
522329	0	Oil/water separator alarm	P1151
167	5	Charge switch (Charge switch open circuit)	P1562
	1	Charge switch (Charge alarm)	P1568
100	4	Oil pressure switch (Oil pressure switch open circuit)	P1192
	1	Oil pressure switch (Low oil pressure fault alarm)	P1198
522573	0	DPF over accumulation (Method C)	P2463
522574	0	DPF over accumulation (Method P)	P1463
522575	7	DPF regeneration defect (Stationary regeneration failure)	P2458
522577	11	DPF regeneration defect (Stationary regeneration not-performed)	P2459
3720	16	DPF OP interface (Ash cleaning request 1)	P242F
	0	DPF OP interface (Ash cleaning request 2)	P1420
3719	16	DPF OP interface (Stationary regeneration standby)	P1421
	0	DPF OP interface (Backup mode)	P1424
3695	14	DPF OP interface (Reset regeneration prohibited)	P1425
3719	9	DPF OP interface (Recovery regeneration failure)	P1445
	7	DPF OP interface (Recovery regeneration prohibition)	P1446

OTHER SYMPTOMS

For symptoms not included in the table below or if the problem persists after the proper remedies have been taken, consult your sales or service dealer.

Symptoms	Major causes	Remedies
Left and right operating levers do not move smoothly	• Insufficient grease on the left and right operating levers	• Grease the levers. Refer to page 5-69.
Travel levers, blade lever and pedals do not move smoothly	• Insufficient grease on travel levers, blade lever and pedals	• Grease the levers and pedals. Refer to page 5-69.
Operation of hoe attachment, dozer blade, auxiliary hydraulics, slewing or traveling is not possible.	• Safety lock lever is raised (locked)	• Lower (release) the safety lock lever. Refer to page 2-70.
	• Fuse is blown	• Replace the fuse. Refer to page 6-6.
Digging force is insufficient	• Hydraulic oil level too low	• Add to the specified level. Refer to page 5-23.
	• Hydraulic oil is not warm enough	• Perform the warm-up. Refer to pages 3-10 to 3-11.
	• Air cleaner is clogged	• Clean the air cleaner. Refer to page 5-37.
	• Hydraulic oil is not of suitable type	• Replace the hydraulic oil. Refer to page 5-56.
Traveling is not possible or not smooth	• Stones or foreign objects are stuck	• Remove the foreign object.
Machine veers to the right/left	• Stones or foreign objects are stuck	• Remove the foreign object.
	• Crawler belt tension is faulty.	• Check and adjust (ask your sales or service dealer). Refer to pages 5-28 to 5-29.

Symptoms	Major causes	Remedies
Travel speed cannot be changed	• Fuse is blown	• Replace the fuse. Refer to page 6-6.
Slewing is not possible or not smooth	• Insufficient grease on slew bearing	• Grease the bearing. Refer to page 5-30.
Hydraulic oil temperature is too high	• Hydraulic oil level too low	• Add up to the specified level. Refer to page 5-23.
Starter motor turns but engine does not start	• Insufficient fuel	• Add fuel. Refer to page 5-22.
	• Air in fuel system	• Bleed air. Refer to page 6-12.
	• Water in fuel system	• Drain water. Refer to page 5-31.
	• Fuel is frozen.	• Warm the fuel pipe with hot water or wait until the ambient temperature becomes high.
	• Engine control system is faulty.	• Adjust or repair (ask your sales or service dealer).
	• Fuel line is faulty.	• Adjust or repair (ask your sales or service dealer).
	• Preheating device is faulty.	• Adjust or repair (ask your sales or service dealer).
Crawlers come off	• Crawlers too loose	• Check and adjust (ask your sales or service dealer). Refer to pages 5-28 to 5-29.

Symptoms	Major causes	Remedies
Engine exhaust is white or bluish	• Excessive engine oil	• Adjust to the specified level. Refer to page 5-21.
	• Insufficient engine warm-up.	• Perform the warm-up operation. Refer to page 3-7.
	• Engine control system is faulty.	• Adjust or repair (ask your sales or service dealer).
	• Fuel line is faulty.	• Adjust or repair (ask your sales or service dealer).
	• Prolonged idling (approx. two hours or more)	• Increase the engine RPM and check for smoke.
	• Poor fuel	• Replace the fuel.
Engine exhaust is occasionally black	• Air cleaner is clogged	• Clean the air cleaner. Refer to page 5-37.
	• Engine control system is faulty.	• Adjust or repair (ask your sales or service dealer).
	• Fuel line is faulty.	• Adjust or repair (ask your sales or service dealer).
	• Clogging in the exhaust line.	• Adjust or repair (ask your sales or service dealer).
	• DPF is faulty.	• Adjust or repair (ask your sales or service dealer).
Irregular noise is produced from the engine (combustion or mechanical noise)	• Low quality fuel is being used	• Replace the fuel.
	• Engine is overheating	• Refer to “If the engine overheats” on page 6-3.
	• Damage inside the muffler	• Replace the muffler. For replacement, ask your sales or service dealer.

LOWERING THE BOOM TO THE GROUND

If the hoe attachment must be lowered to the ground while the engine is stopped, use the following procedure.

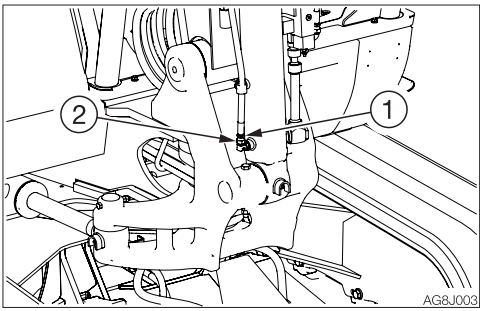
Procedure 1 (machines with an accumulator)
Perform this operation within 10 minutes after the engine stopping.
1. Sit at the operator's seat.
2. Turn the starter switch to the ON position.
3. Lower the safety lock lever to the unlock position
4. Slowly push the operating lever forward to lower the boom.

Procedure 2 (machines without an accumulator)
This operation is dangerous and requires experience. Ask your sales or service dealer for it.

⚠ WARNING

- **Stop the engine and allow the machine to cool down before performing maintenance.**
  - **The engine and the hydraulic system and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.**
  - **The hydraulic oil is also hot and under high pressure immediately after the engine is stopped.**
    Be careful when loosening the caps or plugs. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.
- **Keep away from the working area when the hoe attachment is lowered. You may be hit by dirt falling out of the bucket or the hoe attachment as it drops.**
- **Slowly turn the hose nut and lower the boom at a slow pace.**
- **Do not loosen or remove the hoses not located in the specified places. Oil may spurt out if wrongly handled.**

Equipped with emergency shut-off valve



1. Place a pan under the hose to catch the waste oil.
2. Hold the hose fitting (1) with a wrench and slowly loosen the hose nut (2) with another wrench.
3. The oil in the boom cylinder is drained and the hoe attachment is lowered.
4. After the hoe attachment is lowered to the ground, check the safety and stability of the machine.
5. Hold the hose fitting (1) with a wrench and tighten the hose nut (2) with another wrench.
   - Tightening torque: 31.4 N·m (23.1 ft-lb.)

TOWING

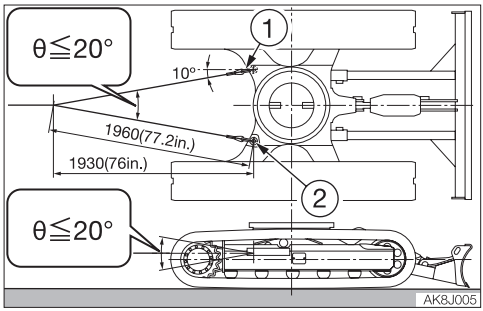
⚠ WARNING

When towing, serious injury or death could result, if performed incorrectly or the wire rope being used is inappropriate or not properly inspected.

- **It becomes dangerous if the wire rope breaks or becomes disengaged. Use a wire rope appropriate for the required tractive force.**
- **Do not use a wire rope that is kinked, twisted or otherwise damaged.**
- **Do not apply heavy loads abruptly to the wire rope.**
- **Wear safety gloves when handling the wire rope.**
- **Make sure there is an operator on the machine being towed as well as on the machine that is towing.**
- **Never tow on slopes.**
- **Do not let anyone come near to the wire rope while towing.**

IMPORTANT: Do not tow a machine if its engine does not start or if the machine does not run. Doing so could damage the machine being towed.
When recovering a machine from soft terrain such as mud, hoist the machine or contact your sales or service dealer.
IMPORTANT: Be sure to follow the steps below closely when using the towing hole to tow. Failure to heed even one of the steps may cause damage to the towing hole or other parts of the frame.

Towing the machine (when the engine is started, the travel motor runs)
Use the procedure described below to tow heavy objects or the machine itself if it should get stuck in the mud and not be able to get out on its own.



- Permissible forces: 77.9 kN (17512 lbf)
  Do not tow using only a towing hole on one side.

1. Attach the wire rope to the shackle (1).
2. Fasten the shackle (1) to the towing holes (2).
3. Make sure that the wire rope is at a cone angle of 20° or less to the travel frame.
4. Move the machine to tension the wire rope.
5. Move the machine at a low speed of 2 km/h (1.24 mph) or less to a place (convenient location for repair) a short distance from the site.

IF THE CAB OR CANOPY IS DAMAGED

⚠ WARNING

Immediately replace the damaged cab or canopy. Serious injury or death may occur if the machine is operated with damaged cab/canopy.
Do not operate the machine until the replacement is complete. Do not try to repair the damaged cab or canopy by welding. Doing so could endanger the safety of the cab/canopy.

Canopy part number: 05584-00085
Cab part number: 03986-00081

EXHAUST GAS CONTROL SYSTEM ERROR

ERROR CODE LIST

If the exhaust gas control system detects an error, the ECM error warning lamp turns on or flashes and the following error codes are displayed.
If an error code appears, immediately repair the fault part detected, or consult your sales or service dealer for help.

Error code		Error description		DTC	NCD or PCD Error*	Limited engine
SPN	FMI	Fault location	Cause			Level
102	3	EGR Differential Pressure Sensor	1. Wiring Bypass	P0238	N	2
102	4	EGR Differential Pressure Sensor	1. Wiring Disconnection 2. Sensor Removal	P0237	N	2
102	10	EGR Differential Pressure Sensor	1. Pressure Hose Removal 2. Sensor Leave in Atmosphere 3. Dummy Registance	P1673	N	6
110	4	Coolant Temperature Sensor	1. Wiring Disconnection 2. Sensor Removal	P0117	N	4
3251	3	DPF Differential Pressure Sensor	1. Wiring Bypass	P2455	N	2
3251	4	DPF Differential Pressure Sensor	1. Wiring Disconnection 2. Sensor Removal	P2454	N	2
4795	31	DPF Differential Pressure Sensor	1. Pressure Hose Removal 2. SF Removal 3. Sensor Leave in Atmosphere 4. Dummy Registance	P226D	P	6
3242	3	DPF Inlet Temperature Sensor	1. Wiring Bypass	P1428	P	2
3242	4	DPF Inlet Temperature Sensor	1. Wiring Disconnection 2. Sensor Removal	P1427	P	2
3250	3	DPF Intermediate Temperature Sensor	1. Wiring Bypass	P1434	P	2
3250	4	DPF Intermediate Temperature Sensor	1. Wiring Disconnection 2. Sensor Removal	P1435	P	2
412	3	EGR Gas Temperature Sensor	1. Wiring Bypass	P041D	N	3
412	4	EGR Gas Temperature Sensor	1. Wiring Disconnection 2. Sensor Removal	P041C	N	3
105	3	Intake Manifold Temperature Sensor	1. Wiring Bypass	P040D	N	2
105	4	Intake Manifold Temperature Sensor	1. Wiring Disconnection 2. Sensor Removal	P040C	N	2
173	3	Exhaust Manifold Temperature Sensor	1. Wiring Bypass	P0546	N	3
173	4	Exhaust Manifold Temperature Sensor	1. Wiring Disconnection 2. Sensor Removal	P0545	N	3
2791	12	EGR Valve	1. Wiring Disconnection	P0403	N	4

*:
N: NCD (NOx Control Diagnostic system)
P: PCD (Particulate Control Diagnostic system)

NOX CONTROL DIAGNOSTIC SYSTEM (NCD)

The NCD system warns the operator of any error detected by turning on the warning lamp and displaying an engine error code. The engine output is limited depending on the type of fault.

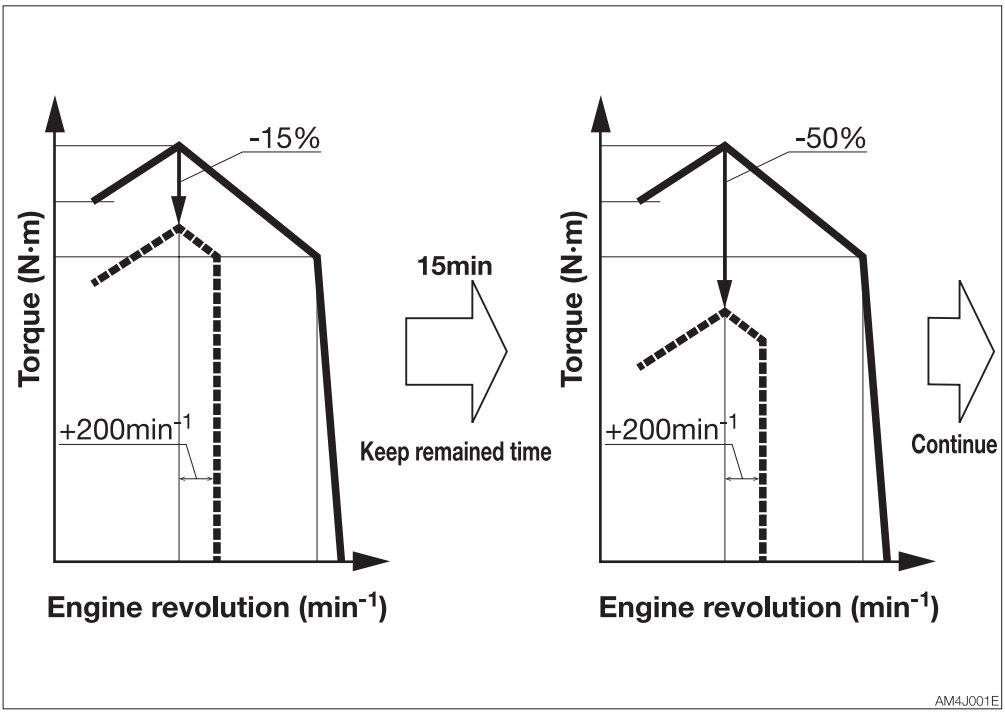
PARTICULATE CONTROL DIAGNOSTIC SYSTEM (PCD)

The PCD system warns the operator of any error detected in the particulate after-treatment system such as the DPF, by using the warning lamp and displaying an engine error code. The engine output is limited depending on the type of fault.

LIMITING THE ENGINE OUTPUT

If the exhaust gas control system detects an error, the engine output is limited depending on the type of fault.
There are three types of engine output limitation, each corresponding to the fault level determined.
Note: If the time interval between the fault repairing and error detecting is short, the regular operation may be executed with a shorter pre operation.

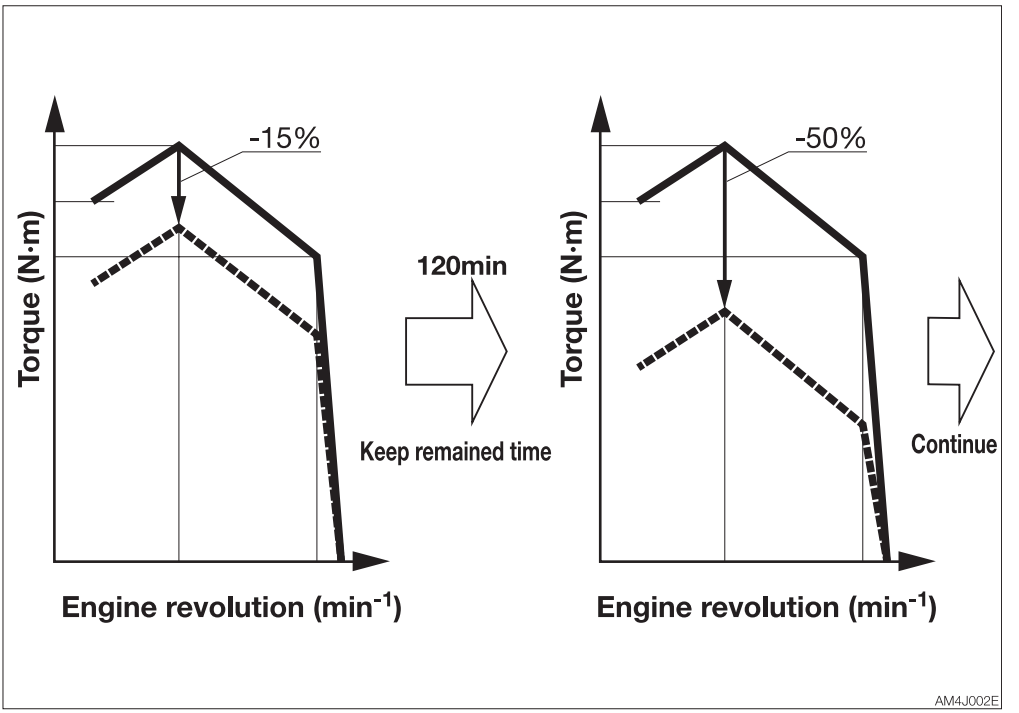
Level 2



: Normal
: Limited output

Pre operation: when the error is detected, the engine torque is reduced by 85%, compared to the normal operation.
The engine revolution becomes +200 min^{-1}, compared to the maximum torque.
Regular operation: after 15-minute pre operation, the regular operation starts. The engine torque is reduced by 50%, compared to the normal operation. The engine revolution becomes +200 min^{-1}, compared to the maximum torque. The regular operation continues until the error is resolved.

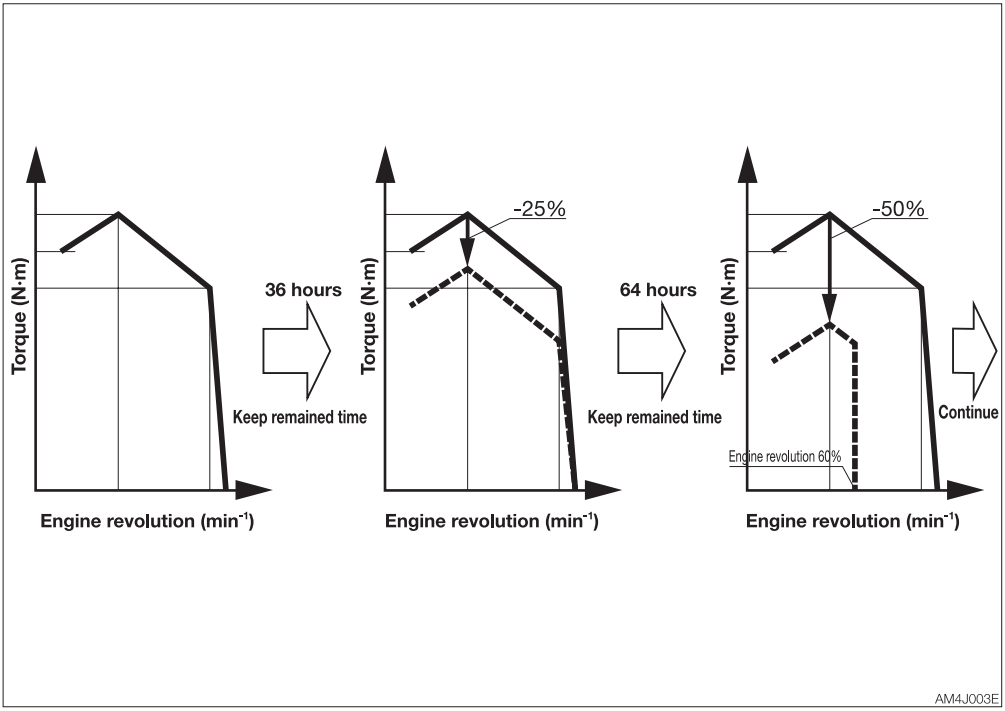
Level 3 or 4



: Normal
: Limited output

Pre operation: when the error is detected, the engine torque is reduced by 85%, compared to the normal operation.
Regular operation: after 120-minute pre operation, the regular operation starts. The engine torque is reduced by 50%, compared to the normal operation. The regular operation continues until the error is resolved.

Level 6 (only NCD)



: Normal
: Limited output

Pre operation 1: If an error is detected, the warning lamp turns on or starts flashing; the engine output is not limited.
Pre operation 2: Pre operation 2 starts after pre operation 1 continues 36 hours. The engine torque is reduced by 75%, compared to the normal operation.
Regular operation: Regular operation starts after the pre operation 2 continues 64 hours. The engine torque is reduced by 50%, compared to the normal operation. The regular operation continues until the error is resolved.

SPECIFICATIONS



BASIC SPECIFICATIONS

Type				Canopy	Cab
MASS					
Operating mass	kg (lb)	Rubber crawlers		4970 (10955)	5120 (11290)
		Steel crawlers		5150 (11355)	5300 (11685)
PERFORMANCE					
Bucket capacity (Standard bucket)	m^3 (cu. ft.)	Heaped		0.141 (4.98)	
		Struck		0.102 (3.6)	
Slew speed	min^{-1} (rpm)			9.5 (9.5)	
Travel speed	km/h (mph)	Rubber crawlers	1st	2.8 (1.74)	
			2nd	5.2 (3.23)	
		Steel crawlers	1st	2.7 (1.68)	
			2nd	4.8 (2.98)	
Gradeability	(degrees)			30	
Ground pressure	kPa (psi)	Rubber crawlers		29 (4.21)	30 (4.35)
		Steel crawlers		28 (4.06)	31 (4.5)
ENGINE					
Manufacturer and model				Yanmar 4TNV88C-PTB 1	Yanmar 4TNV88C-PTB
Rated output	Net (ISO 14396)	kW/min^{-1} (hp/rpm)		29.1/2400 (39/2400)	
	Net (ISO 9249/ SAE J1349)	kW/min^{-1} (hp/rpm)		28/2400 (37.5/2400)	
Displacement		ml (cu.in.)		2189 (133.6)	
Amount of CO_2 emission*		g/kWh		838	
Starter		V-kW		12-2.3	
Alternator		V-kW		12-0.66	
Battery (IEC 60095-1)		V-A·h		12-90	
CCA		A		565	

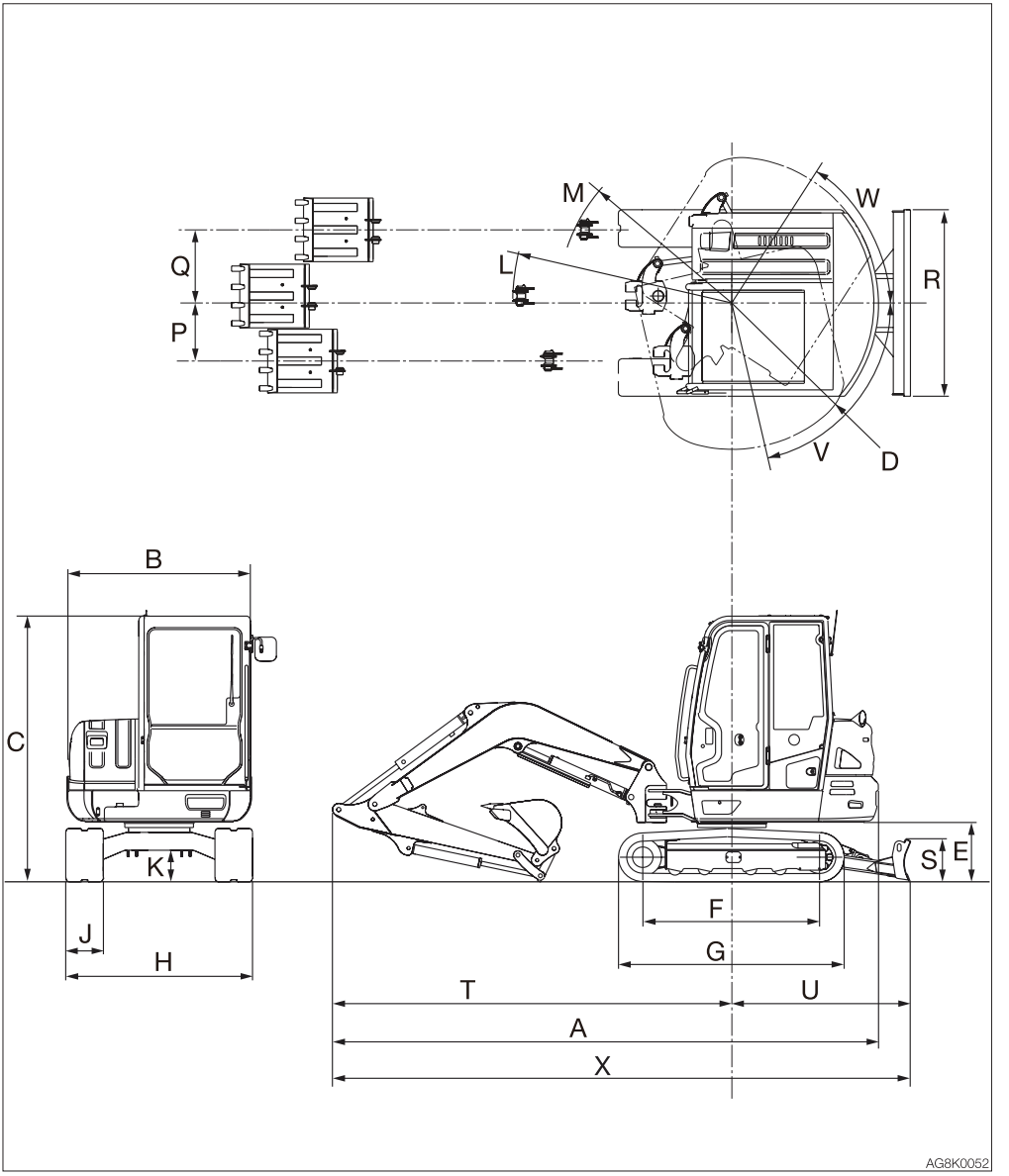
*: The amount of CO_2 emission refers to the value obtained by testing the parent engine representing the engine type (engine family member) being used; it shall not guarantee the performance of the machine.

Unit: dB (A)

Type		Canopy	Cab
NOISE EMISSION			
DECLARED SINGLE-NUMBER NOISE EMISSION VALUES in accordance with ISO 4871*			
Sound power level (2000/14/EC)	Guaranteed sound power level	96	
Emission sound pressure level at the operator's position**	Emission sound pressure level	78	73
Measured values and Uncertainties			
Sound power level (2000/14/EC)	Measured sound power level	95	
	Uncertainty	1	
Emission sound pressure level at the operator's position**	Measured emission sound pressure level	76	71
	Uncertainty	2	2

*: Declared single-number noise emission values are the sum of measured values and the associated uncertainty.
**: Values determined according to noise test code given in ISO 6396.

MACHINE DIMENSIONS



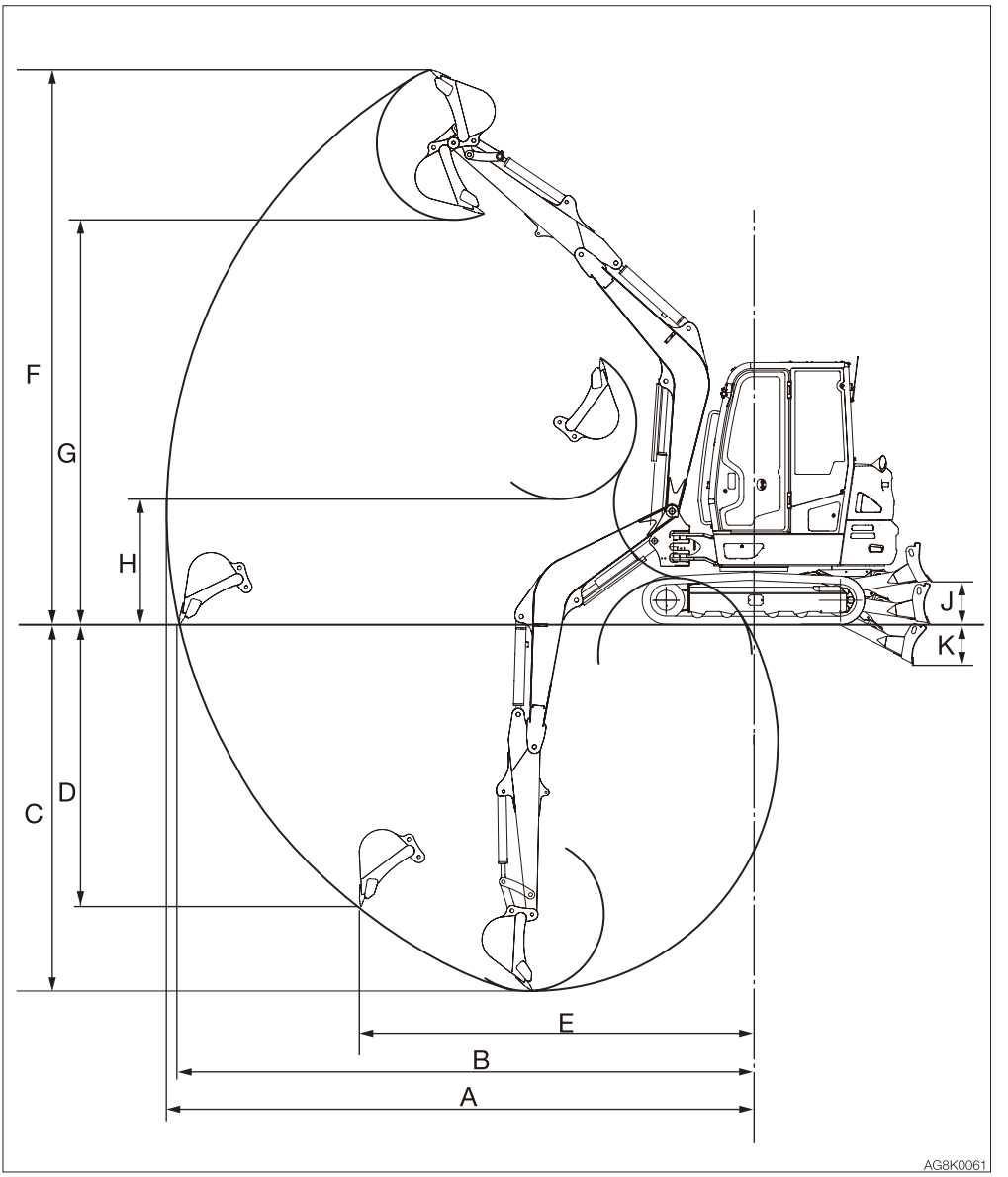
MACHINE DIMENSIONS

Unit: mm (inch)

	Item	Middle arm		Long arm	
		Rubber crawlers	Steel crawlers	Rubber crawlers	Steel crawlers
A	Overall length	5460 (215.0)	←	5495 (216.3)	←
B	Upperstructure overall width	1750 (68.9)	←	←	←
C	Overall height	2555 (100.6) 2570 (101.2)**	2560 (100.8) 2575 (101.4)**	2555 (100.6) 2570 (101.2)**	2560 (100.8) 2575 (101.4)**
D	Slew radius	1360 (53.5)	←	←	←
E	Clearance height under upperstructure	630 (24.8)	625 (24.6)	630 (24.8)	625 (24.6)
F	Crawler base	1975 (77.8)	1970 (77.6)	1975 (77.8)	1970 (77.6)
G	Crawler overall length	2500 (98.4)	←	←	←
H	Crawler overall width	1840 (72.4)	←	←	←
J	Crawler shoe width	400 (15.7)	←	←	←
K	Ground clearance of undercarriage	335 (13.2)	340 (13.4)	335 (13.2)	340 (13.4)
L	Minimum radius of equipment and attachment	2320 (91.3)	←	2330 (91.7)	←
M	Minimum radius of equipment at maximum front offset	1840 (72.4)	←	1850 (72.8)	←
P	Offset distance of bucket (right swing)	620 (24.4)	←	←	←
Q	Offset distance of bucket (left swing)	785 (30.9)	←	←	←
R	Dozer blade width	1840 (72.4)	←	←	←
S	Dozer blade height	430 (16.9)	←	←	←
T	Front distance to axis of rotation	4100 (161.4)	←	4135 (162.8)	←
U	Dozer blade distance to axis of rotation	1720 (67.7) 1860 (73.2)*	1725 (67.9) 1860 (73.2)*	1720 (67.7) 1860 (73.2)*	1725 (67.9) 1860 (73.2)*
V	Boom swing angle (Left)	70°	←	←	←
W	Boom swing angle (Right)	55°	←	←	←
X	Overall length (dozer blade at rear)	5855 (230.5) 5990 (235.8)*	←	5895 (232.1) 6030 (237.4)*	5890 (231.9) 6025 (237.2)*

*: With an angle dozer blade
**: Canopy

OPERATING RANGES



Unit: mm (inch)

	Item	Middle arm		Long arm	
		Rubber crawlers	Steel crawlers	Rubber crawlers	Steel crawlers
A	Maximum reach	5980 (235.4)	←	6120 (240.9)	←
B	Maximum reach at ground reference plane	5840 (229.9)	←	5985 (235.6)	←
C	Maximum digging depth	3620 (142.5)	3630 (142.9)	3780 (148.8)	3790 (149.2)
D	Maximum vertical digging depth	2860 (112.6)	2870 (113.0)	2985 (117.5)	2995 (117.9)
E	Reach at maximum vertical digging depth	3950 (155.5)	←	4025 (158.5)	4020 (158.3)
F	Maximum height of cutting edge	5580 (219.7)	5570 (219.3)	5655 (222.6)	5645 (222.2)
G	Maximum dumping height	3965 (156.1)	3960 (155.9)	4045 (159.3)	4035 (158.9)
H	Minimum dumping height	1390 (54.7)	1385 (54.5)	1235 (48.6)	1225 (48.2)
J	Dozer blade maximum lifting	435 (17.1) 480 (18.9)*	425 (16.7) 475 (18.7)*	435 (17.1) 480 (18.9)*	425 (16.7) 475 (18.7)*
K	Dozer blade maximum lowering	355 (14.0) 395 (15.6)*	365 (14.4) 405 (15.9)*	355 (14.0) 395 (15.6)*	365 (14.4) 405 (15.9)*

*: With an angle dozer blade

LIFTING CAPACITIES

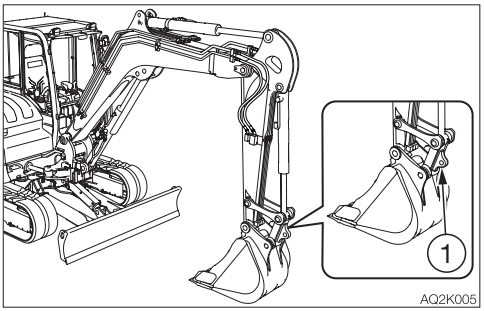
When an excavator is used to lift loads in Europe, it must comply with EN 474-1: 2022.
Install the following devices, and then turn on the overload warning switch before starting the lifting operation:
- Lifting device
- Lifting safety device

The lifting safety device must include two emergency shut-off valves, one for the boom and the other for the arm.
If the blade is used as an outrigger when lifting loads, the blade cylinder must be equipped with an emergency shut-off valve.
Refer to “Lifting safety device (If equipped)” on page 2-119.

Rated lift capacity chart

- The loads in the charts do not exceed 87% of hydraulic lift capacity or 75% of tipping load.
- Figures marked with an asterisk (*, ※) are hydraulically-limited capacities.
- The bucket mass is excluded.
- The mass of slings and any other lifting devices shall be deducted from the rated load to determine the net load that may be lifted.
- The load point is the bucket hinge pin.
- The bucket cylinder is fully extended.
- Unit: kg (lbs)

Lifting device (If equipped)



IMPORTANT: When a lifting operation is performed using a machine in Europe, you must use a machine equipped with a lifting device that complies with EN 474-1: 2022. Use a Takeuchi genuine lifting device (1).
If your machine is not equipped with our genuine lifting device (1), you must install an attachment that has a lifting device complying with EN 474-1: 2022.
When such an attachment is required, contact a Takeuchi sales or service dealer for advice.

When lifting loads, install the sling on the lifting device (1).

Load hooking system

A load hooking system must be provided with the following capabilities.
1. A system which can withstand two-and-a-half times the rated lift capacity no matter at what position the load is applied.
2. A system that poses no risk of the lifted load falling from the hooking device. For example, equipped with a hook slippage prevention device.
3. A system that poses no risk of the hooking system slipping from the hoe attachment.

Inspection before lifting loads

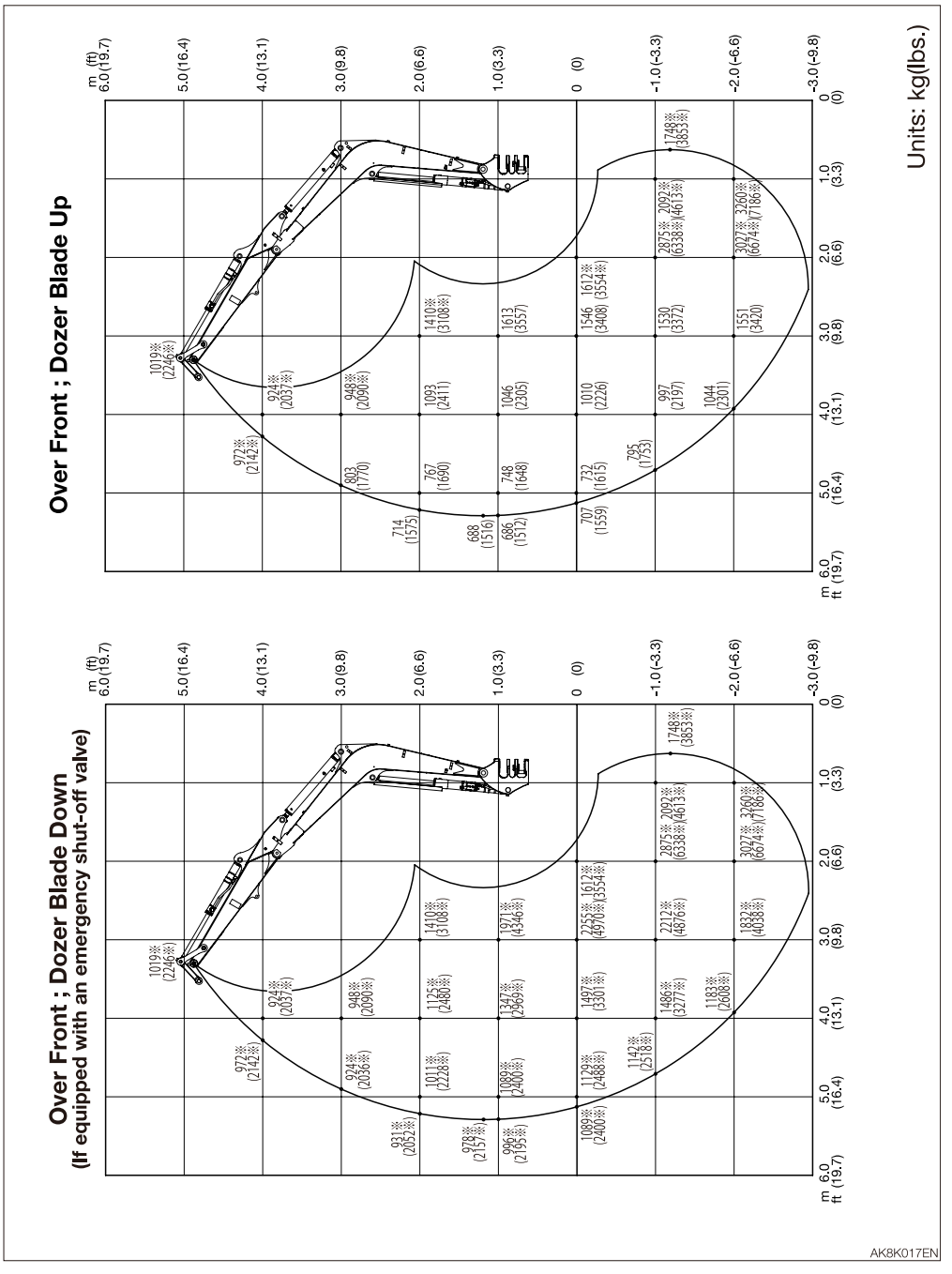
Before lifting loads, inspect the following items to ensure there is no abnormality:

- Inspect for any damage to the attachment, hose or lifting device.
- Confirm that the overload warning device operates.
  Turn on the overload warning switch, and then fully raise the boom. If the horn is sounded, the overload warning device is normal.

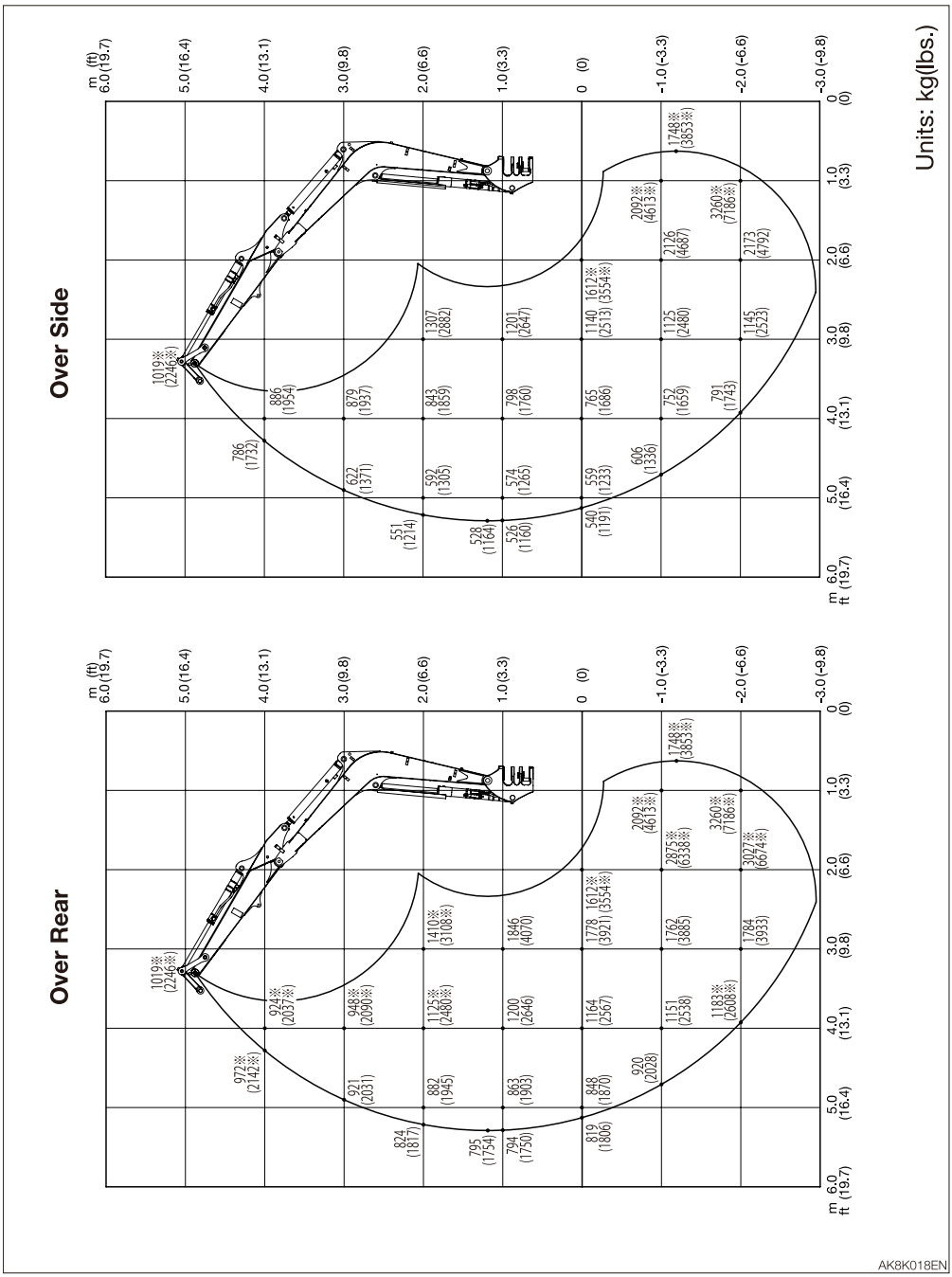
⚠ WARNING

- **Do not attempt to lift or hold any load that is greater than these rated values at their specified load radii and height.**
- **The rated lift capacities are based on the machine being level and situated on a firm supporting surface. For safe lifting, the operator is expected to make due allowance for the particular job conditions such as soft or uneven ground, non-level condition, load to the machine sides, hazardous conditions, experience of personnel, etc. The operator and other personnel should fully acquaint themselves with the operator's manual furnished by the manufacturer before operating this machine. When operating the machine, the safety rules of the equipment must also be followed.**
- **Do not travel while lifting a load; It is very dangerous.**
- **Do not lift loads when the boom is being swung to the right or left. Doing so could cause the machine to tip over.**

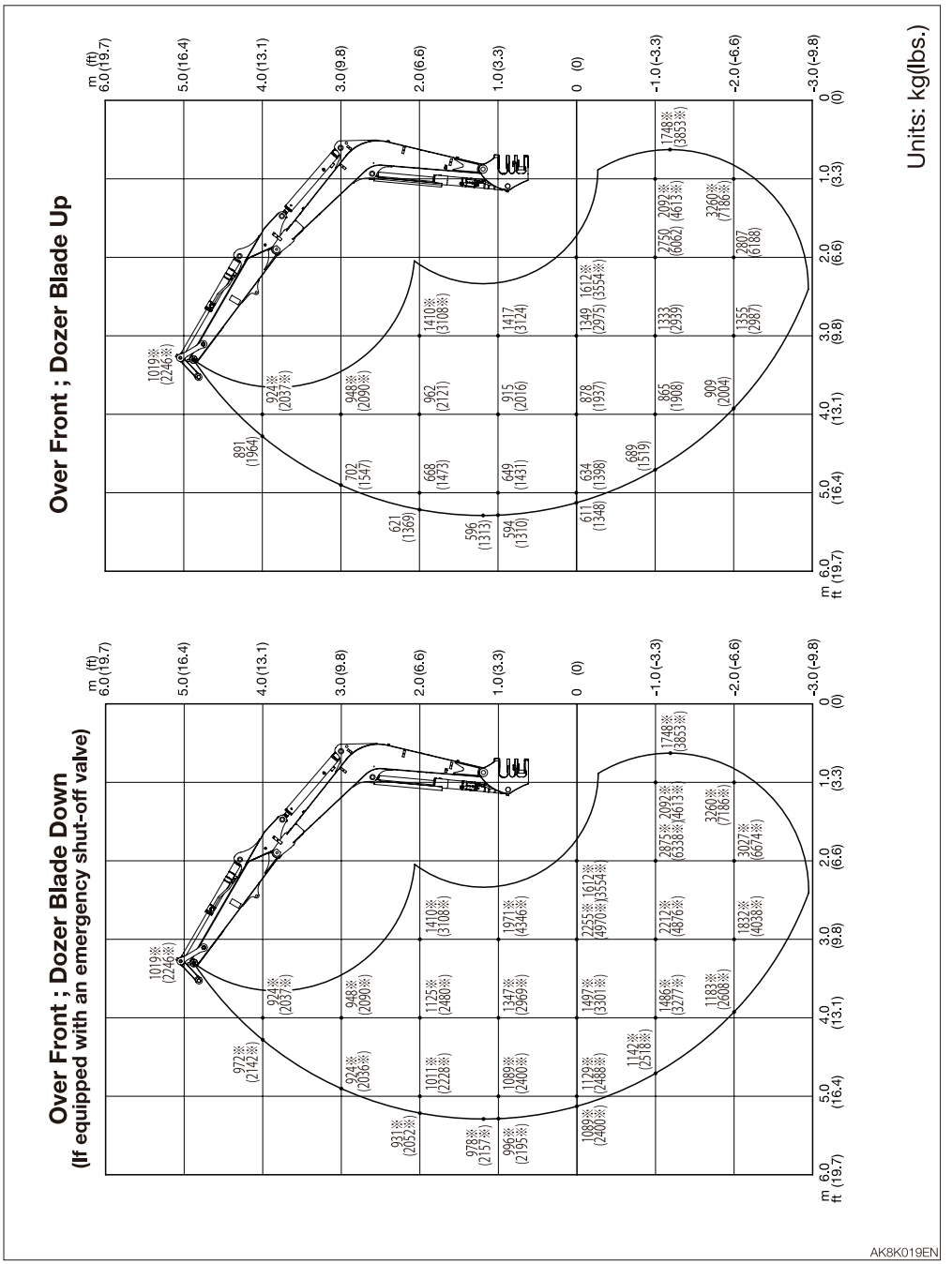
<Cab> Long arm


Over Front ; Dozer Blade Up
Over Front ; Dozer Blade Down
(If equipped with an emergency shut-off valve)
Units: kg(lbs.)
m (ft)
6.0 (19.7)
5.0 (16.4)
4.0 (13.1)
3.0 (9.8)
2.0 (6.6)
1.0 (3.3)
0 (0)
-1.0 (-3.3)
-2.0 (-6.6)
-3.0 (-9.8)
m 6.0 5.0 4.0 3.0 2.0 1.0 0
ft (19.7) (16.4) (13.1) (9.8) (6.6) (3.3) (0)
AK8K017EN

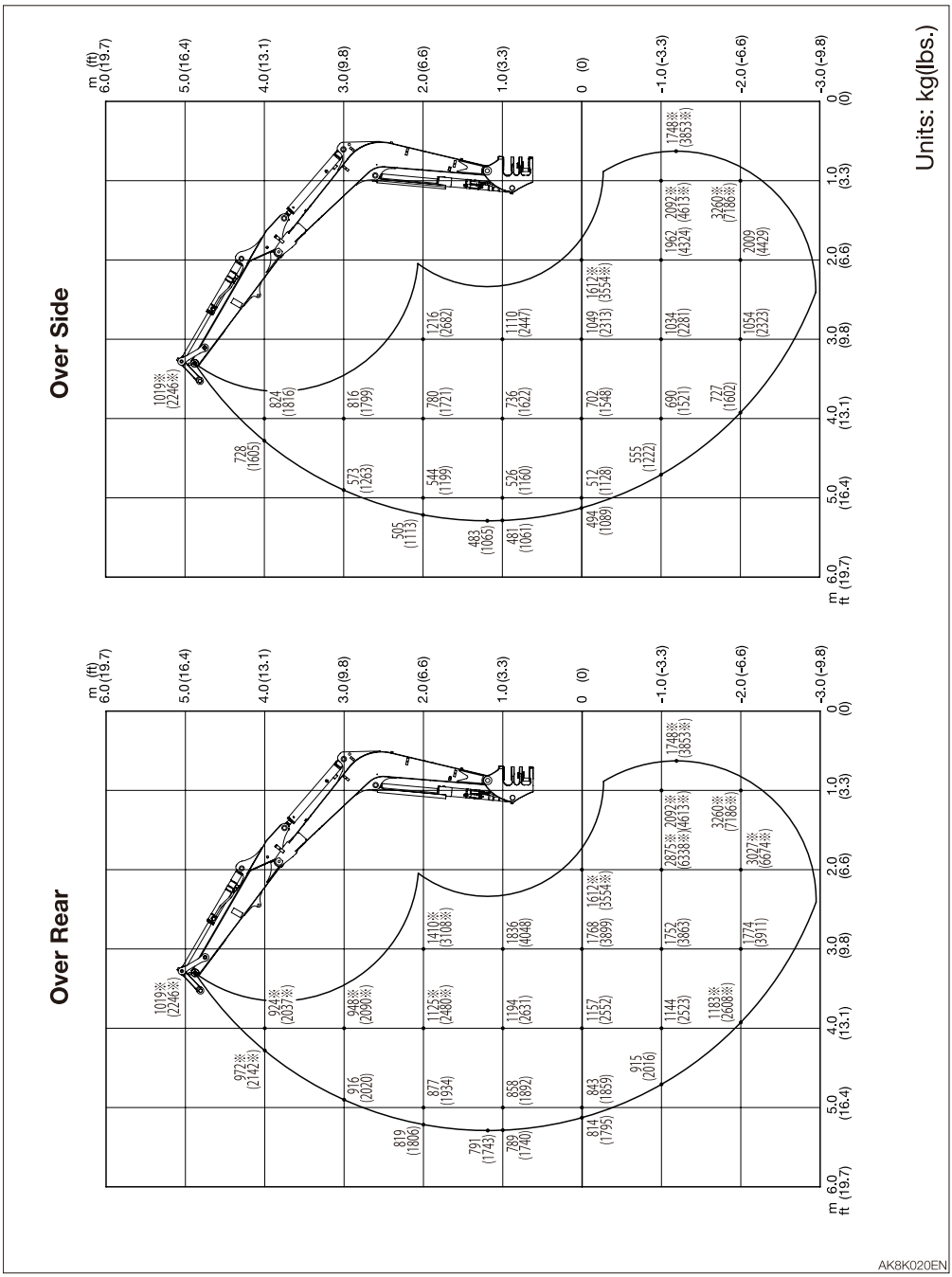
<Cab> Long arm


Over Rear
Over Side
Units: kg(lbs.)
m (ft)
6.0 (19.7)
5.0 (16.4)
4.0 (13.1)
3.0 (9.8)
2.0 (6.6)
1.0 (3.3)
0 (0)
-1.0 (-3.3)
-2.0 (-6.6)
-3.0 (-9.8)
AK8K018EN

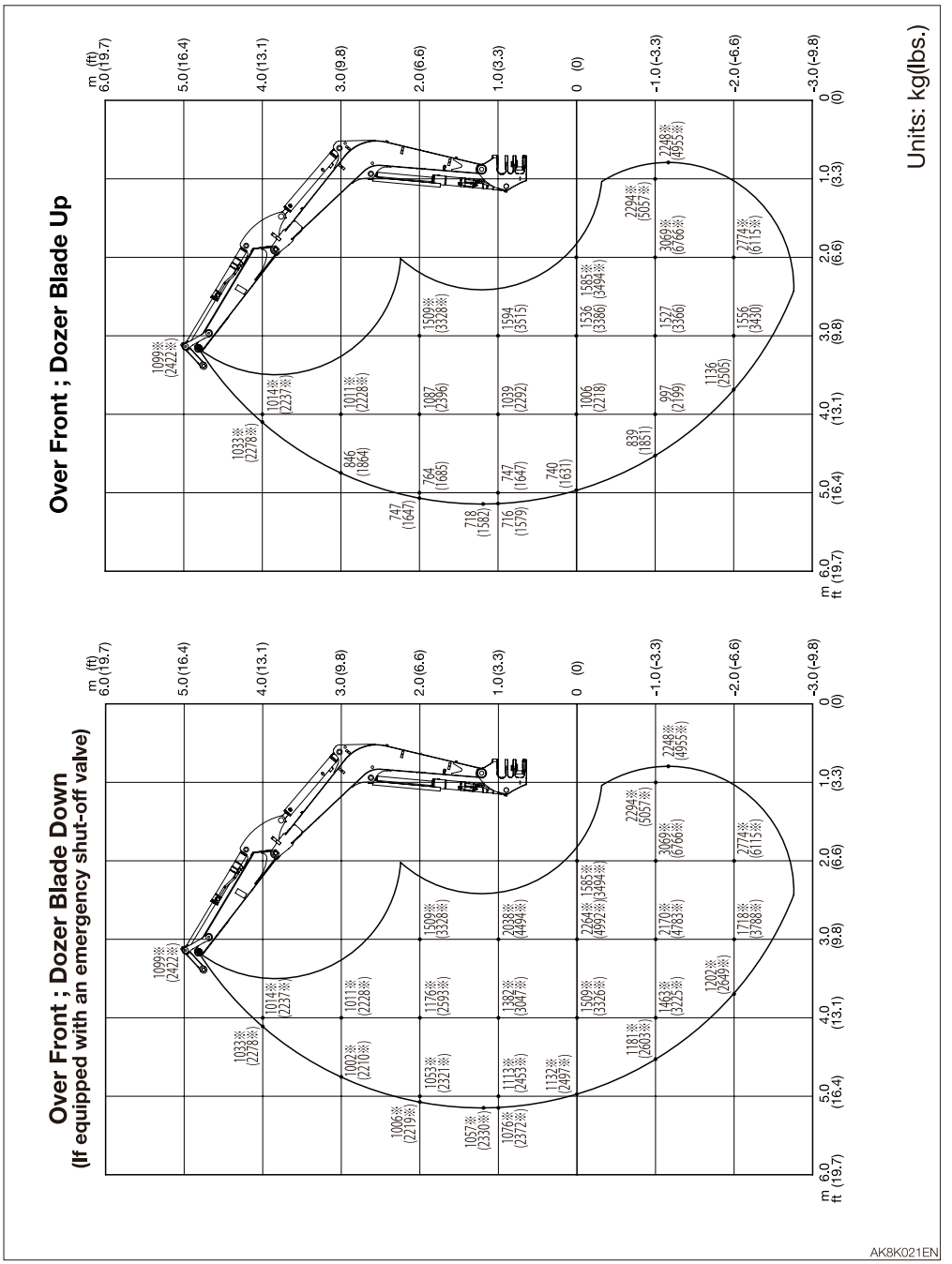
<Canopy> Long arm



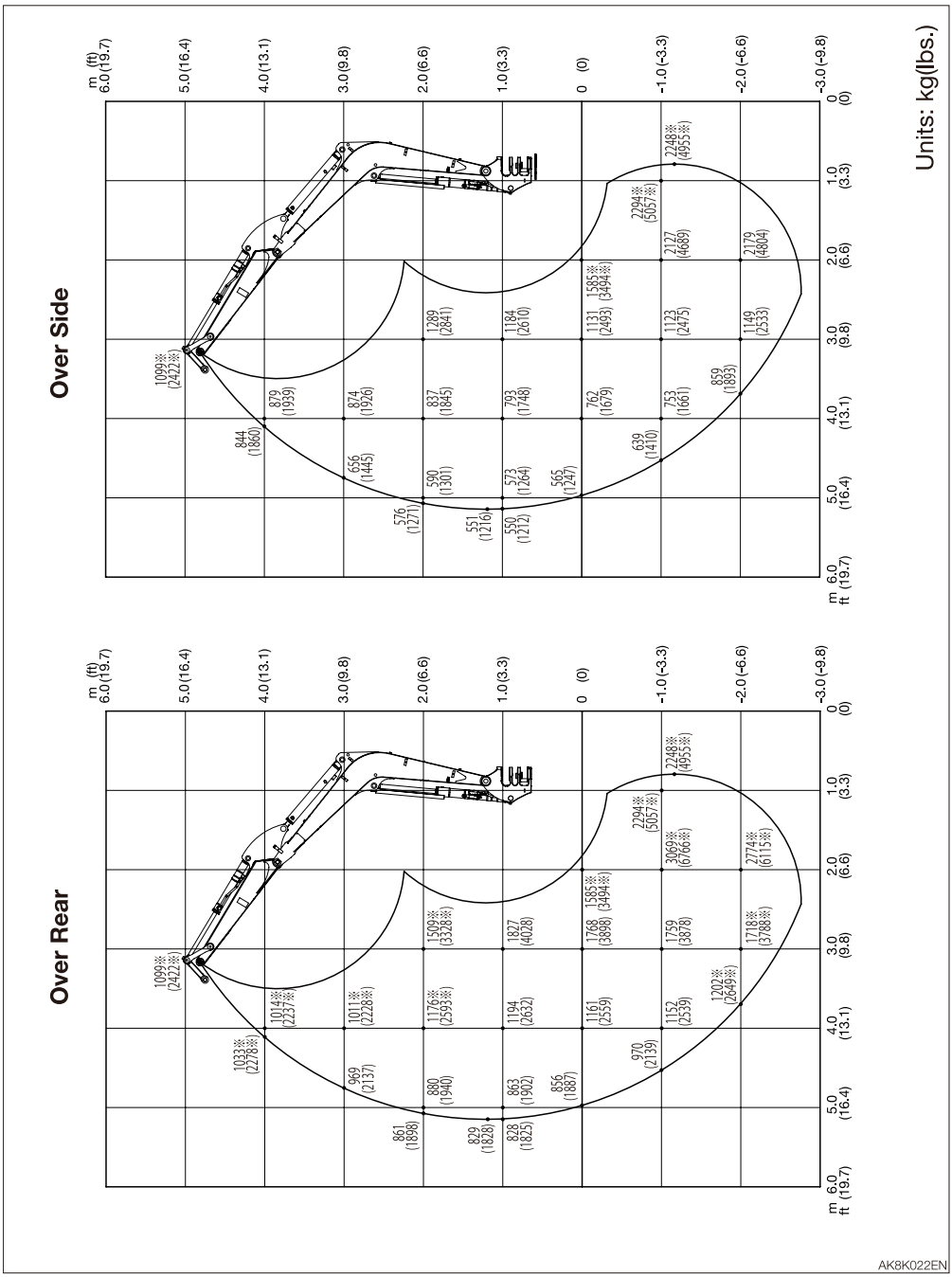
<Canopy> Long arm



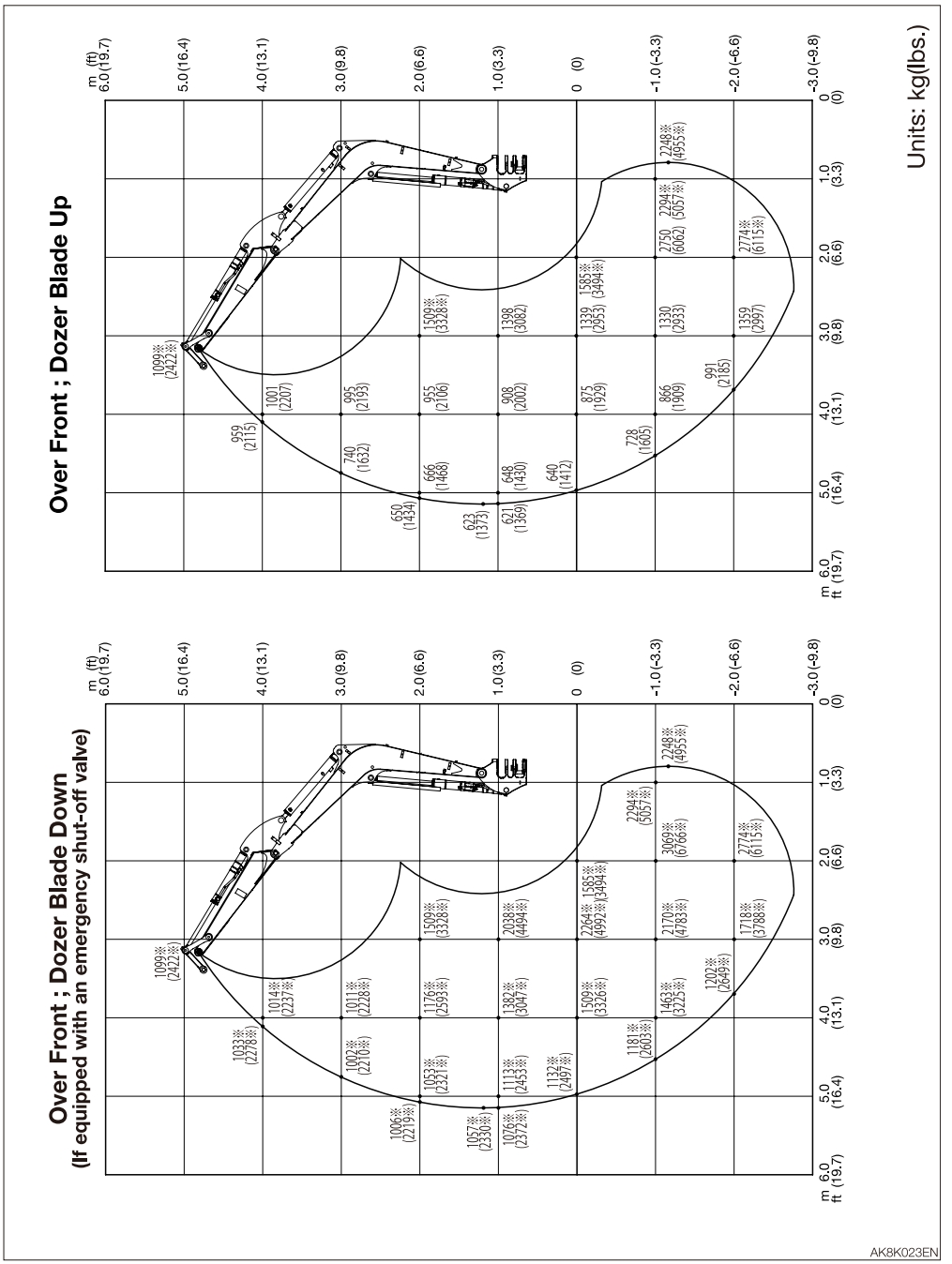
<Cab> Middle arm



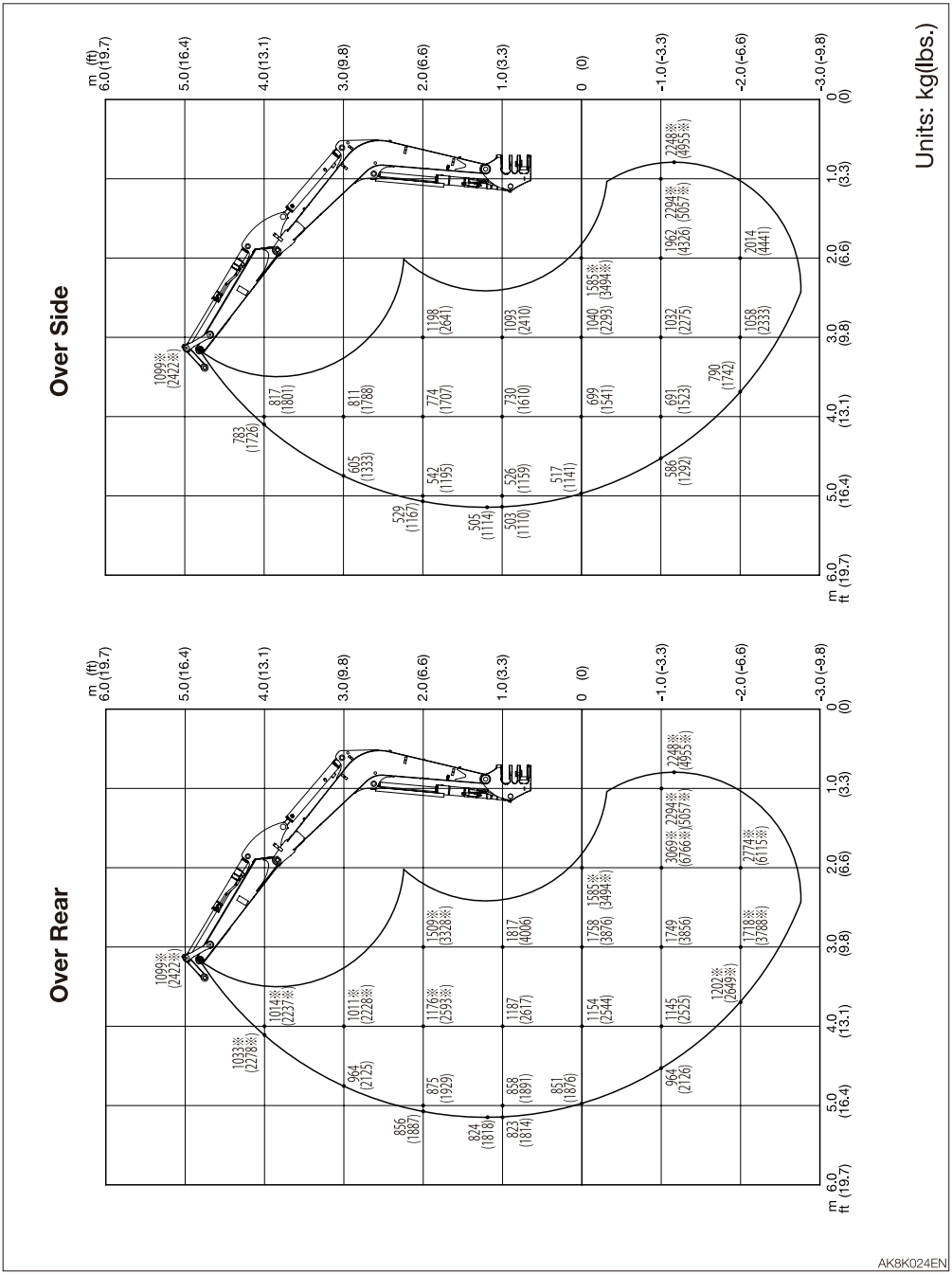
<Cab> Middle arm



<Canopy> Middle arm



<Canopy> Middle arm



OPTIONS

GENERAL PRECAUTIONS

SAFETY PRECAUTIONS

⚠ WARNING

When removing or installing an attachment or optional part, take the following precautions.

- Consult with Takeuchi before installing an optional attachment.
- Do not use any attachments not approved by Takeuchi. Doing so may cause safety problems. Or, it may adversely affect the machine's operation or service life.
- We will not be held responsible for any injuries, accidents or damage to its products caused by the use by a non-approved attachment.
- Select a firm, level work area. Also, be sure to park in a well ventilated place.
- Clear obstacles and dangerous objects, and clean up spilled fuel immediately.
- When lifting, be sure to designate a person to act as a signalman. Follow the instructions of the signalman regarding the procedure and measures.
- When it is necessary to temporally place a heavy object or an attachment on the ground during removal or installation, be sure to place it in a stable position.
- Keep everyone out of the area when lifting. There is a hazard of objects falling or contacting with people in the area.
- Use a crane to move heavy objects (25 kg (55 lb.) or greater).
- Before removing a heavy object, be sure to put a support to it. When lifting with a crane, pay attention to the center of gravity of the load to keep the machine in balance.
- Do not operate the machine while the load is lifted by a crane stand.
- Use the proper procedure when mounting a boom or arm; otherwise serious damage could result. Consult your sales or service dealer for help.

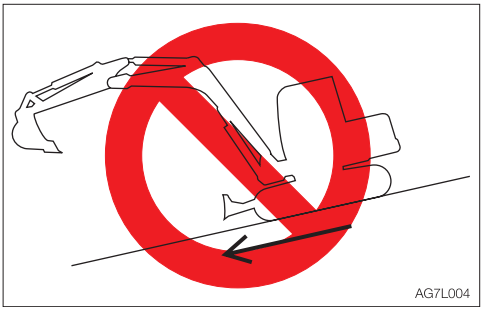
CAUTIONS WHEN INSTALLING ATTACHMENTS

Be sure to perform a test operation after an optional or other special attachment has been replaced. Inspect the hydraulic oil level and recharge it as necessary. Consult your sales or service dealer for detailed procedures on installing/removing attachments.

CAUTIONS WHEN OPERATING ATTACHMENTS

⚠ WARNING

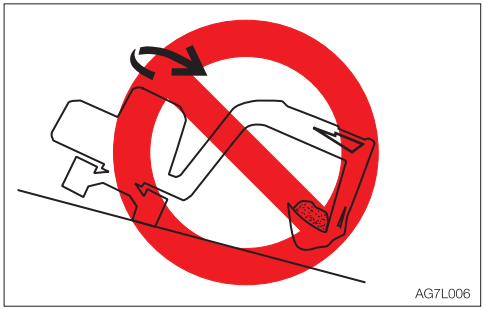
Long attachments reduce stability of the machine. The machine may tip over if it loses the balance when traveling or slewing on slopes.
Never perform the operations listed below as they are extremely dangerous.



- Traveling down the slopes with the attachment raised



- Traveling across slopes



- Slewing on slopes
- If there is a heavy attachment is installed, the machine takes longer distance than usual to come to a complete stop when the stopping operation is performed. Carefully judge the distance so as not to bump into an object around the machine. Keep a safe distance from surrounding obstacles. When a heavy attachment is installed, natural drop (the gradual dropping of the attachment under its own weight when it is stopped in midair) increases.
- The machine can tip over more easily in the lateral direction than in the longitudinal direction.
  - Do not slew sideways with a heavy load at the how attachment. In particular, do not slew sideways on slopes.
  - The attachment is heavier for machines equipped with breakers or crushers than for machines equipped with the standard bucket. Do not operate such machines sideways, especially digging downhill.
- When a long arm is installed, the operating range increases. Carefully judge the distance so as not to bump into an object around the machine. Keep a safe distance from surrounding obstacles.

ATTACHMENT COMBINATION TABLE

The table below shows which bucket should be installed when the machine is using a standard arm, middle arm or long arm. Select a proper bucket by following the table.

⚠ WARNING

- **Consult with Takeuchi before installing an optional attachment.**
- **Do not use any attachments not approved by Takeuchi. Doing so may cause safety problems. Or, it may adversely affect the machine's operation or service life.**
- **We will not be held responsible for any injuries, accidents or damage to its products caused by the use by a non-approved attachment.**
- **The swing stopper must be installed when a bucket wider than a 630W (standard) bucket is installed. Failure to do so may result in the bucket hitting the machine body.**

√ :Can be used.
Δ :Can be used only for light operations (digging and loading of dry and loose soil or mud)
— :Cannot be used.
Total bucket mass = Bucket mass + Heaped bucket load (specific gravity: 1.8)

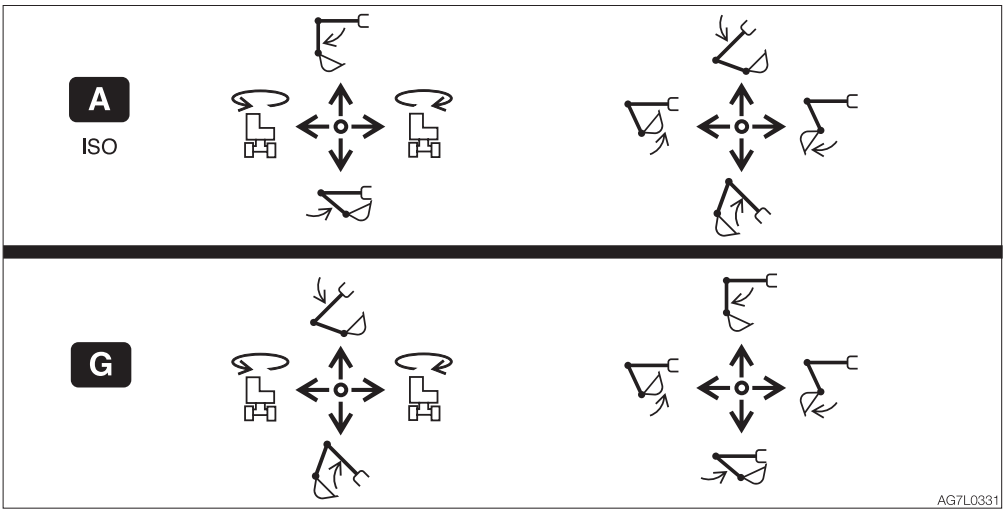
Bucket	Rated capacity m^3 (cu.yd.)	Bucket cutting width mm (inch)	Middle arm 1600 mm (63 in.)	Long arm 1760 mm (69.3 in.)
630 W (S.T.D.)	0.141 (0.17)	635 (25)	√	√
Total bucket mass = Within 362 kg (798 lb.)		Within 635 (25)	√	√

SELECTING A LEVER PATTERN

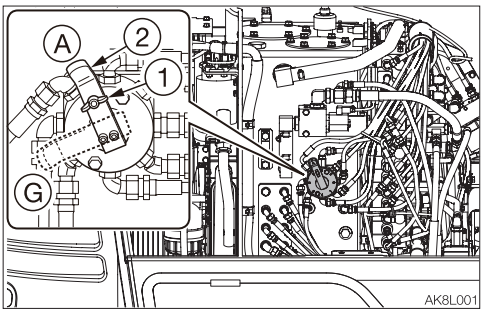
The operating pattern of the left and right operating levers can be changed.

⚠ WARNING

Before starting the engine, check the selector to see which operating pattern the left and right operating levers are set.



SWITCHING THE LEVER PATTERN



(A) : ISO pattern
(G) : G pattern

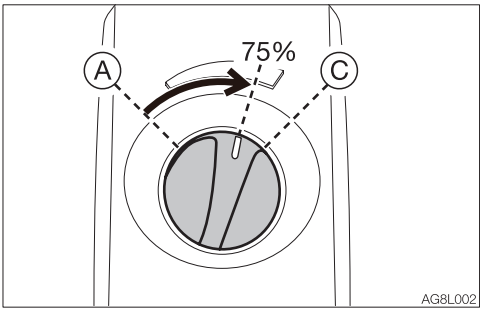
1. Park the machine on a flat and rigid ground, and stop the engine.
2. Open the right side cover.
3. Loosen the wing bolt (1).
4. Turn the selector valve lever (2) to change the pattern.
5. Tighten the wing bolt (1) and fasten the lever (2) in place.
6. Close the right side cover.
7. Confirm the lever pattern.

HYDRAULIC BREAKER

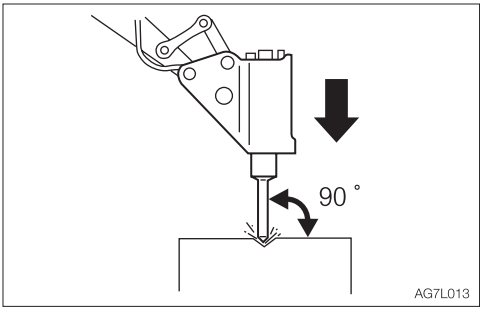
For handling of the breaker, read the hydraulic breaker's manual, provided separately.

IMPORTANT: When installing an attachment, make sure that it is appropriate for the machine being used. Contact your sales or service dealer for advice on selecting attachments.

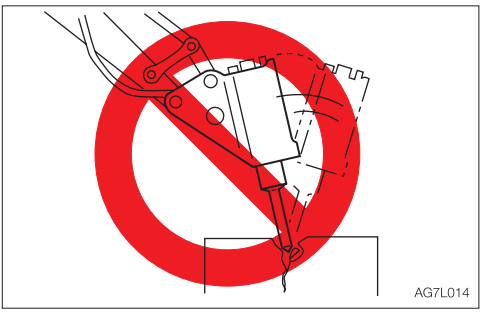
CAUTIONS ON OPERATING



- Start the engine and run it at 75% of the maximum speed.



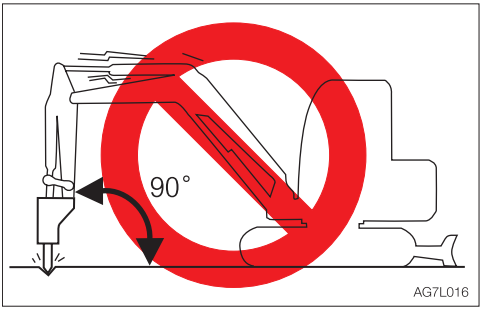
- Pound with the chisel pressed perpendicular to the surface to be pounded.
- When pounding, press the chisel properly against the object to be broken so as to avoid pounding the air.



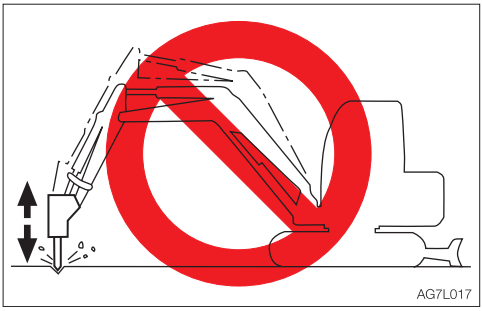
- Do not pry with the chisel or do not pry while pounding.
- Do not move the chisel while pounding.
- Do not pound continuously for over 30 seconds on the same surface.



- Do not pound with the cylinder fully extended or retracted (at the stroke end). Leave a margin of at least 50mm(2 in).



- Do not pound with the arm placed perpendicular to the ground surface.



- Do not drop the breaker itself on the object to be broken in order to break it.
- Do not move objects to be broken or rocks with the breaker itself.
- Slew the machine occasionally to cool the engine.
- If a hydraulic hose is vibrating abnormally, nitrogen gas may be leaking from the accumulator. Ask for an inspection early.

REPLACING THE HYDRAULIC OIL REGULARLY

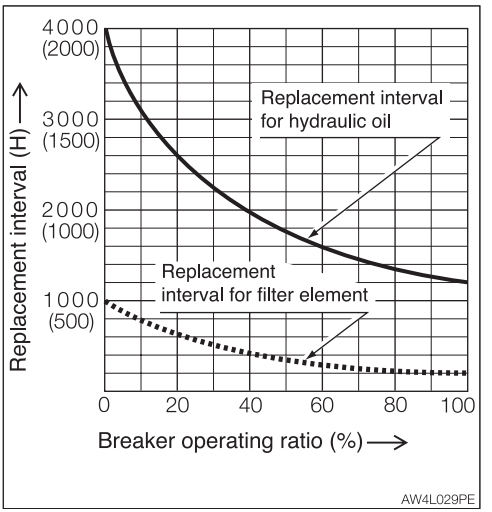
When a hydraulic breaker is used, the oil deteriorates more quickly than that used for a usual operation. Be sure to replace the hydraulic oil and the return filter elements.

- Failure to replace these in time can lead to damage to the machine and the breaker hydraulic system. To improve the service life of the hydraulic systems, be sure to replace the hydraulic oil and return filter element after the number of hours shown on the diagram below.
- When replacing the hydraulic oil, clean the suction strainer.

Replacement interval (hours)

Item	Hydraulic oil	Filter element
1st time	—	25
2nd time	—	100
Periodically	1200 (600)	200

When the breaker operating ratio is 100%.



( ): When using conventional antiwear hydraulic oil.

MEMO

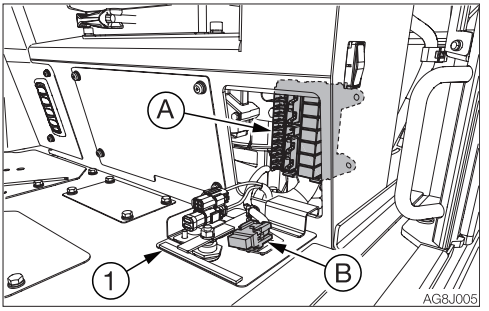
TRAVEL ALARM

The alarm sounds while the machine is traveling and stops when the machine stops traveling.
If the alarm does not sound when the machine travels, the fuse may be blown. Inspect the fuses.

⚠ WARNING

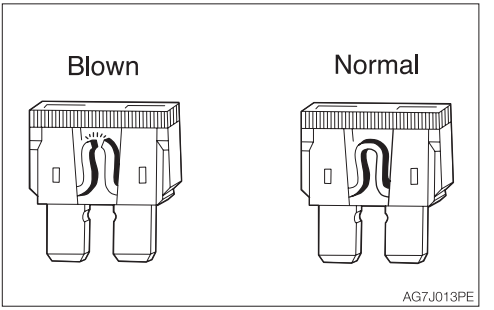
If the fuse blows again soon after replacement, then the electric system is likely faulty. It may pose a fire hazard if not properly repaired. Contact your sales or service dealer for advice.

1. Turn the starter key to the OFF position to stop the engine.



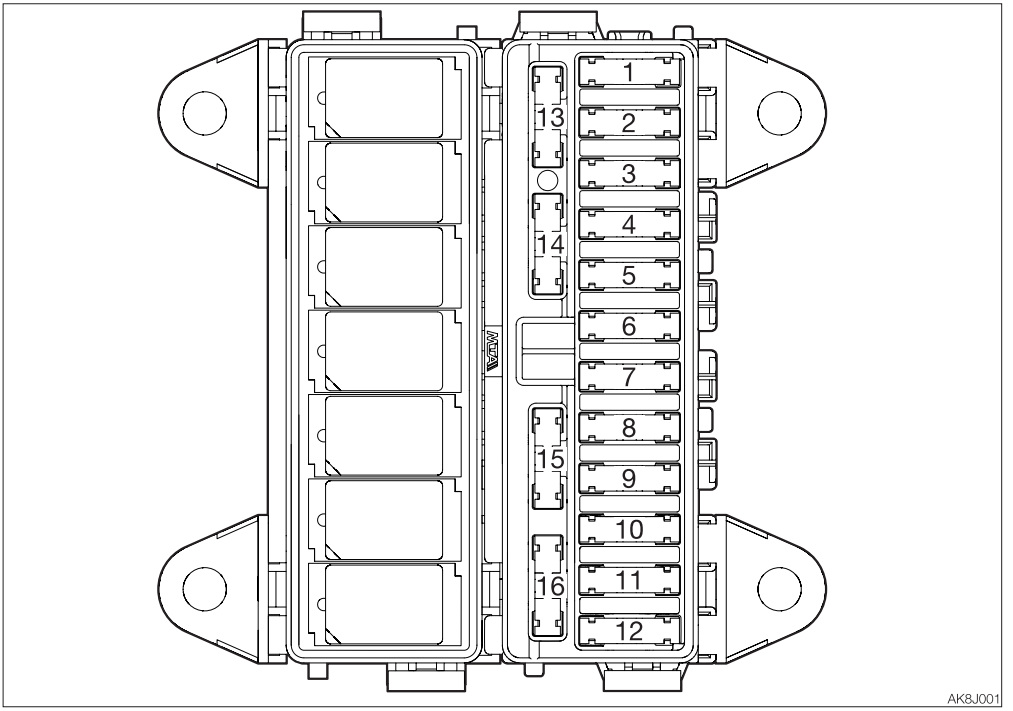
2. Open the fuse box cover (1).
3. Check for any blown fuses (A).

Note: Inspect the fuse (B) too if it is provided.

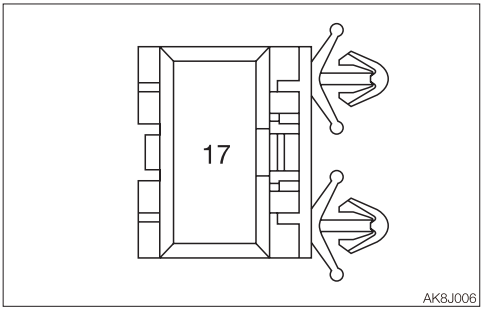


4. If a fuse is blown, replace it with a spare fuse of the same capacity.

Fuse layout and circuits protected (A)



Fuse layout and circuits protected (B)
(If equipped)



<Cab>

No.	Capacity	Symbol	Protected circuit	Fuse No.
1	20A		Lights	F1
2	10A 15A*		Wiper	F2
3	20A		Safety lock lever	F3
4	10A	CTL (2)	Controller power supply (2), **Travel alarm**	F4
5	10A	SOL	Solenoid	F5
6	20A	CAB	Cab interior power supply	F6
7	25A	OPT	Option	F7
8	10A		Compressor	F8
9	10A		Feed pump	F9
10	30A		Air conditioner blower motor	F10
11	20A	CAB	Cab light	F11
12	20A	CTL (1)	Controller power supply (1)	F12
13	5A		Switch lighting	F13
14	10A		Horn	F14
15	10A		Starter switch	F15
16	10A		Immobilizer	F16
17*	25A		Rear defroster	F19

*: Machines equipped with a rear wiper

<Canopy>

No.	Capacity	Symbol	Protected circuit	Fuse No.
1	20A		Lights (1)	F1
2				F2
3	20A		Safety lock lever	F3
4	15A		Controller power supply, **Travel alarm**	F4
5	25A		Solenoid	F5
6	20A		Option (1)	F6
7	25A		Option (2)	F7
8				F8
9				F9
10	10A		Feed pump	F10
11				F11
12	15A		Lights (2)	F12
13	5A		Switch lighting	F13
14	10A		Horn	F14
15	5A		Starter switch	F15
16	10A		Immobilizer	F16

OPTIONAL EQUIPMENT MASS

OPTION		
Steel crawler (Including shoe guide)		180 (397)
Angle blade		105 (231)
Auxiliary hydraulic lines	Auxiliary 3rd + Auxiliary 4th.	40 (88)
Roof guard (Level II: ISO 10262)		50 (110)
Front guard (Level II: ISO 10262)		40 (88)
No bucket		–110 (–243)
Oil supply pump		10 (22)

Units: kg (lb)

*: Mass of optional equipment is added to the standard machine mass.
*: This table only contains the optional equipment of 10kg (20lb) or more in mass.

BIODEGRADABLE OIL

Biodegradable oil is a new type of hydraulic oil that is decomposed into carbon dioxide and water by microorganisms in the soil and water. It is highly safe for living organisms and offers advantages in term of environmental protection.

- Recommended biodegradable oil: Mobile EAL Envirosyn 46H (an ester synthetic oil) and Panolin HLP Synth 46 (an ester synthetic oil).
  When replacing the mineral oil with biodegradable oil, use either of the above brand oil.
  Note that there are oils of other brands, even among ester synthetic oils, which may damage O-rings, packings and seals.
- When switching from a mineral oil to a biodegradable oil, the parking brake torque decreases by about 30%.

REPLACING THE MINERAL OIL WITH BIODEGRADABLE OIL

- A mixture of mineral oil and biodegradable oil or a mixture of different brands of biodegradable oils will result in a decrease in performance of the hydraulic oil, biodegradability and safety. The inside of the hydraulic oil system must be flushed (cleaned) before replacing. The residual mineral oil in the machine should be about 2% or less, as complying with the ISO 15380.
- This operation is dangerous and requires experience. Ask a Takeuchi sales or service dealer for help.

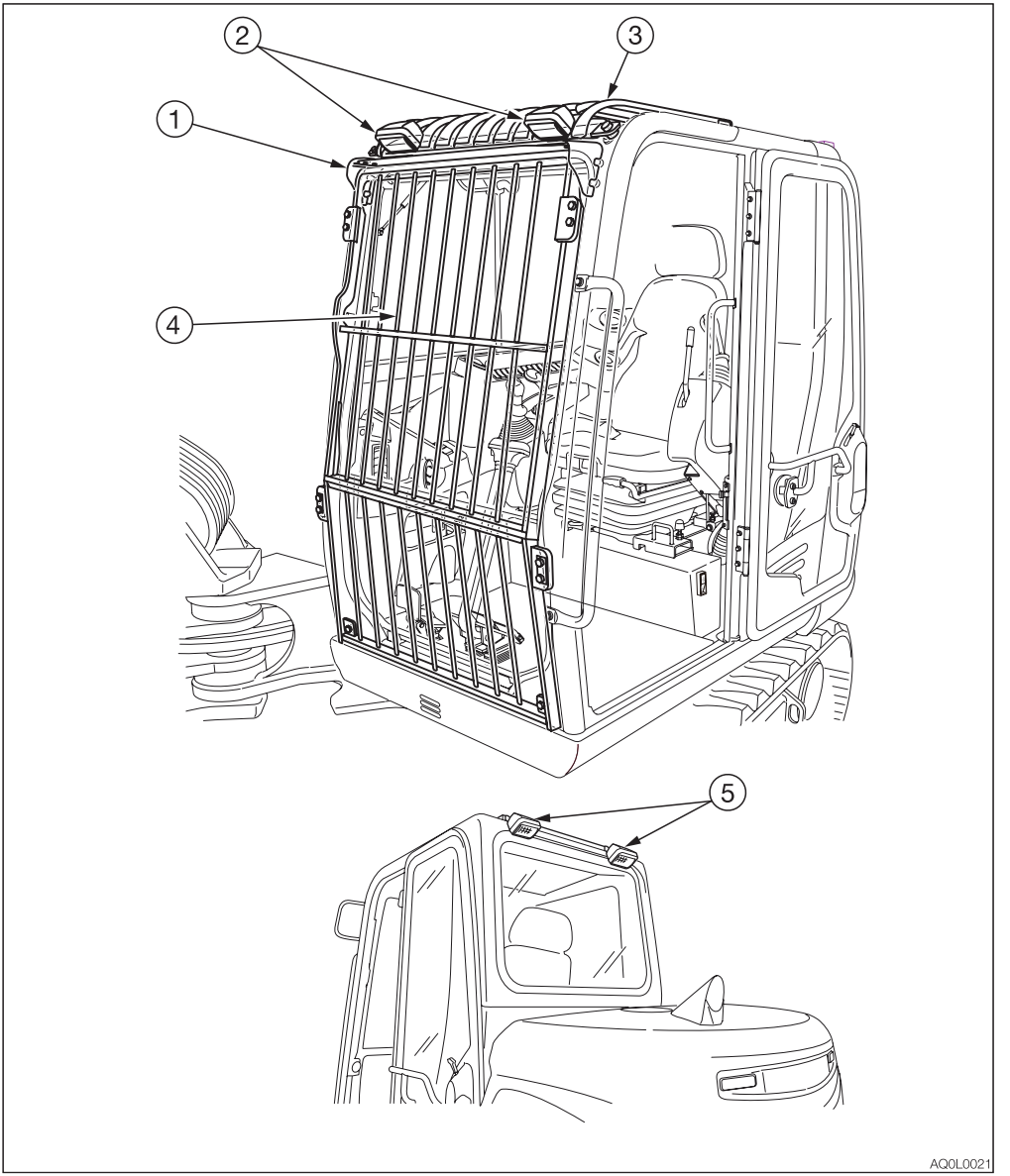
Flushing

To be performed by a Takeuchi sales or service outlet

1. Drain the hydraulic oil (mineral oil) from the hydraulic oil tank and clean the inside of the tank and suction strainer.
   Refer to “Replacing the hydraulic oil and cleaning the suction strainer”.
2. Remove the cylinder hoses and drain the hydraulic oil (mineral oil) from inside the cylinders.
3. Supply new biodegradable oil to the hydraulic oil tank.
4. Bleed the air from the hydraulic oil system.
5. Operate the hydraulic devices for 30 minutes.
6. Drain the biodegradable oil from the tank and cylinders.
7. Replace the hydraulic oil return filter with a new filter.
8. Repeat steps 3 and 4.
9. Operate the hydraulic devices for 30 minutes.
10. Drain the biodegradable oil from the tank and cylinders.
11. Repeat steps 3 and 4.
12. Operate the hydraulic devices for 1 hour.
13. Drain the biodegradable oil from the tank and cylinders.
14. Replace the return filter with a new filter.
15. Repeat steps 3 and 4.
16. Operate the hydraulic devices, then check for oil leakage.

There is no need to flush the hydraulic oil system when switching from biodegradable to mineral hydraulic oil.

CAB OPTIONS



1. Rain guard
2. Front light
3. Roof guard (Level II: ISO 10262)
4. Front guard (Level II: ISO 10262)
5. Rear light

ANGLE DOZER BLADE

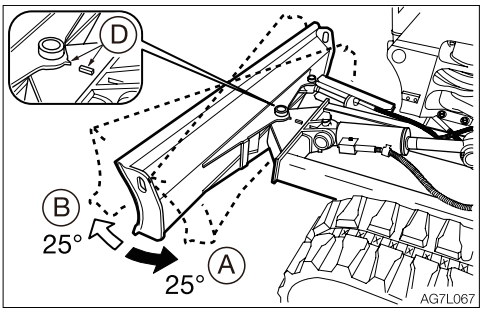
⚠ WARNING

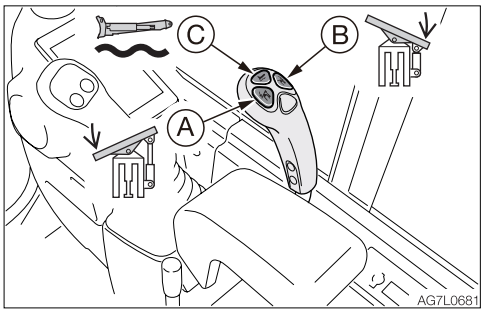
- **Do not press the float button while the machine is raised by the dozer blade. Doing so will cause the machine to fall. If you must work beneath the raised machine, always use a secure support to keep the machine raised.**
- **Do not press the float button while the dozer blade is raised. Doing so will cause the dozer blade to fall. Lower the dozer blade to the ground before pressing the float button.**
- **Do not travel forward while the dozer blade is in the float mode.**

IMPORTANT: Do not raise the machine by using the angled dozer blade. Or, the dozer blade may be damaged due to the load concentrated onto a point on the dozer blade.

This dozer blade can be angled (to 25° right or left). Also, it can be used in the float mode.

Angle operation



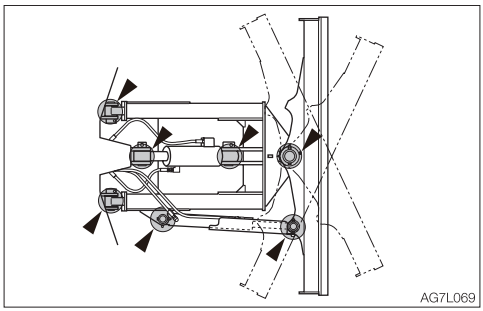


Button (A) .....Left angle (0 to 25°)
Button (B) .....Right angle (0 to 25°)
The dozer blade angle is increased/decreased between 0 and 25° as long as the button is pressed.
To position the dozer blade at a right angle, align the matching marks (D) as shown in the figure.

Float operation

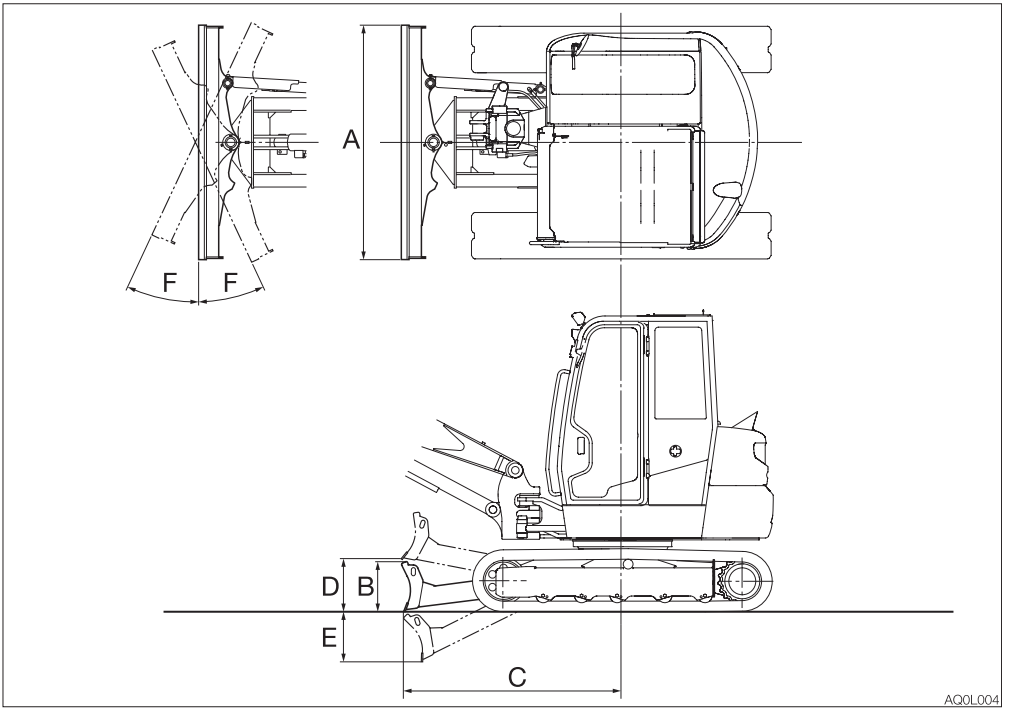
Button (C).....Float mode
To cancel the float mode, press the button again.

Daily inspection (every 10 hours)
Lubricating



1. Lower the working equipment to the ground and stop the engine.
2. Use the grease gun to lubricate the grease fitting.
3. Wipe off the excess grease.

SPECIFICATIONS

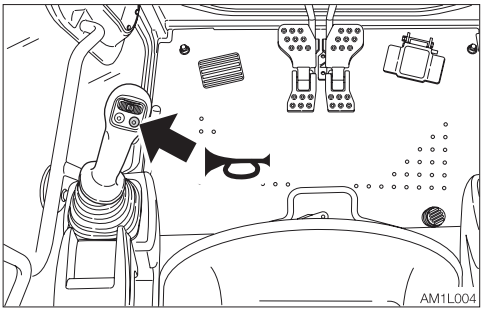


	Item	Rubber crawlers
A	Dozer blade width	1840 (72.4)
B	Dozer blade height	430 (16.9)
C	Dozer blade distance to axis of rotation	1860 (73.2)
D	Dozer blade maximum lifting	480 (18.9)
E	Dozer blade maximum lowering	395 (15.6)
F	Angle degree (Left/Right)	25°

Unit: mm (inch)

OPERATING LEVER SWITCH KIT 1

HORN BUTTON

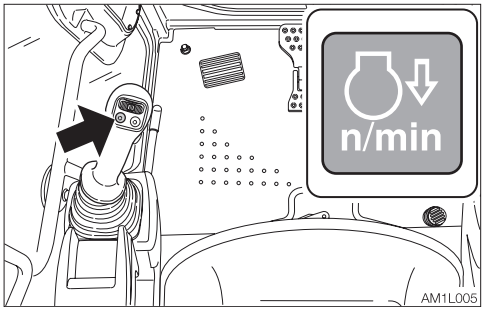


Press the button situated on the left operating lever to blow the horn.

DECELERATION BUTTON

⚠ WARNING

Before operating the deceleration button, set the operating lever to the neutral position and take your foot off the pedals. If the deceleration button is pressed while driving, the machine's operating speed will abruptly change to result in a dangerous situation.



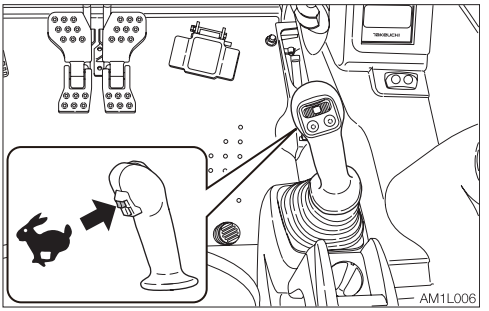
Press this button on the left operating lever to lower the engine speed to low idling. Press the button again to return to the engine speed set with the throttle controller. For safety reasons, it is designed that the deceleration function is activated to set the engine revolutions to low idling whenever the engine is started.
Cancel the deceleration mode by pressing the deceleration button as necessary.

Note: This deceleration button is capable of decreasing the engine speed and reducing the fuel consumption, with a simple operation, in a situation such as when little engine output is required and thus the operating or the travel levers are in neutral.

TRAVEL SPEED BUTTON

⚠ WARNING

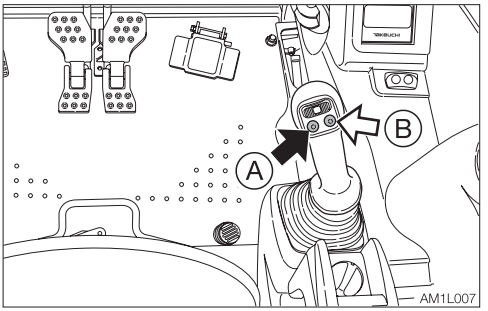
When a load greater than a set value is applied during traveling in 2nd (high) speed, the speed will automatically slow down to 1st (low) speed. When the load becomes lighter, the speed will increase and return to 2nd (high) speed. It should be noted that the travel speed changes depending on the load condition (for machines with the automatic travel shift-down system).



Press this switch to set the travel speed to 2nd (high) speed. Press it again to return to 1st (low) speed.

AUXILIARY 1ST SWITCHES

Auxiliary hydraulic buttons



Press those buttons to control the flow of the oil in the first auxiliary hydraulic lines.

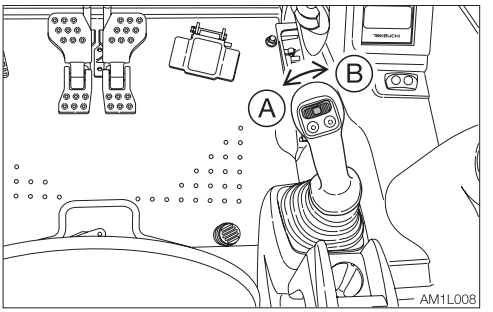
- Proportional control of the auxiliary hydraulic circuit is not possible.

(A).....Hydraulic oil flows to the left auxiliary line (a).

(B) .....Hydraulic oil flows to the right auxiliary line (b).

Slider switch (Proportional control)

Proportional control allows for slow-to-fast/ fast-to-slow movement of attachment. Example: If you move the slider switch half way, the attachment will move at approximately one-half the speed.



Move this switch to control the flow of the oil in the first auxiliary hydraulic lines.

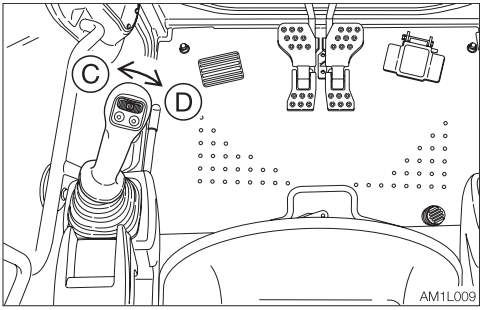
(A).....Hydraulic oil flows to the left auxiliary line (a).

(B) .....Hydraulic oil flows to the right auxiliary line (b).

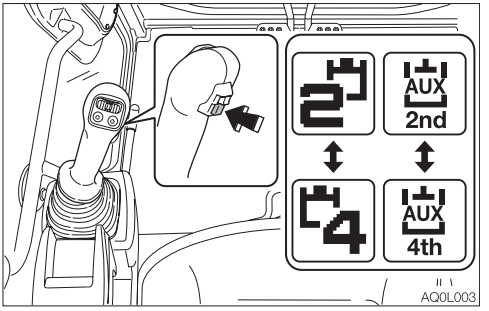
Refer to “Auxiliary hydraulic lines (If equipped)” on pages 2-112 to 2-117.

AUXILIARY 2ND/4TH SWITCH

Slider switch
(Proportional control)
Proportional control allows for slow-to-fast/ fast-to-slow movement of attachment.
Example: If you move the slider switch half way, the attachment will move at approximately one-half the speed.

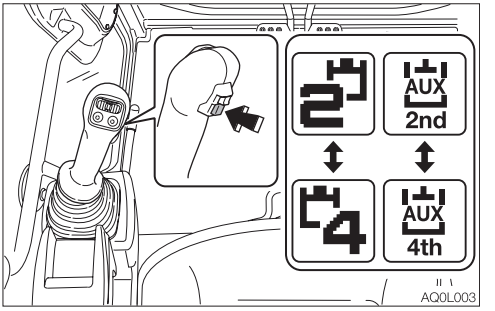


Move this switch to control the flow of the oil in the second auxiliary hydraulic lines.
(C): .....Hydraulic oil flows to the left auxiliary line (c).
(D): .....Hydraulic oil flows to the right auxiliary line (d).



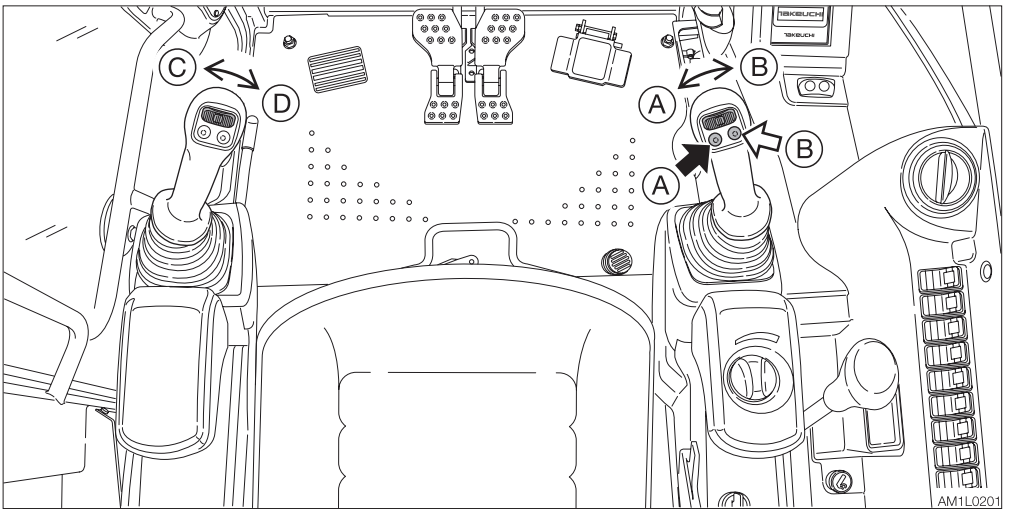
To use the auxiliary 4th hydraulic line, press the auxiliary 2/4 select button to change to the operation of the auxiliary 4th.
Refer to “Auxiliary hydraulic lines (If equipped)” on pages 2-112 to 2-117.

AUXILIARY 2/4 SELECT BUTTON



This button is used to change from the second auxiliary operation to the fourth auxiliary operation.
Pressing this button displays the second auxiliary on the display to indicate that the second auxiliary operation is enabled.
Pressing this button one more time displays the fourth auxiliary on the display to indicate that the fourth auxiliary operation is enabled.
The actual operation is performed with the auxiliary 2nd/4th switch (slider switch).

OPERATING LEVER SWITCH KIT 1



Operating

Press those buttons to control the flow of the oil in the first/second auxiliary hydraulic lines.

(A).....Hydraulic oil flows to left auxiliary line (a).

(B) .....Hydraulic oil flows to right auxiliary line (b).

(C) .....Hydraulic oil flows to left auxiliary line (c).

(D) .....Hydraulic oil flows to right auxiliary line (d).

Refer to “Auxiliary hydraulic lines (If equipped)” on pages 2-112 to 2-117.

Releasing the residual pressure

After the auxiliary hydraulic circuits have been used, pressure remains in the circuits. This is called the residual pressure. Release this residual pressure before disconnecting the lines.

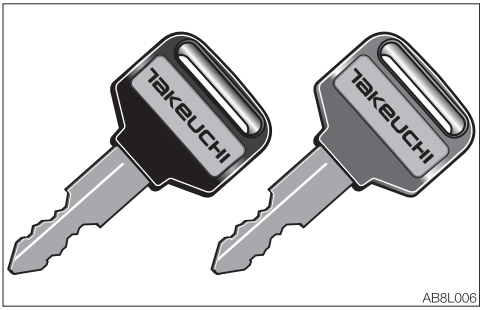
Perform the residual pressure releasing within 10 minutes after the engine stopping.

1. Park the machine on a flat, rigid and safe ground.
2. Stop the engine.
3. Lower the safety lock lever to the unlocked position.
4. Turn the starter switch to the ON position.
5. Press the auxiliary hydraulic switches several times to release the residual pressure in the auxiliary hydraulic circuitry.

TAKEUCHI SECURITY SYSTEM

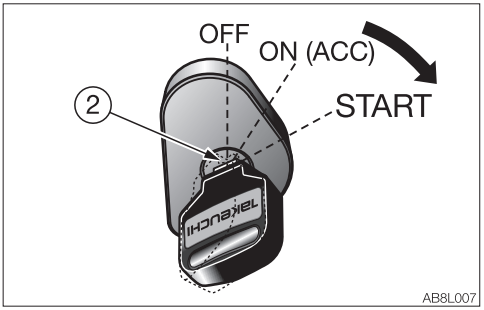
The Takeuchi Security System is a system that allows only registered starter keys to be used for starting the engine.
The engine cannot be started with any unregistered or counterfeit starter keys. If a registered starter key is lost or stolen, you can set the system to delete the registered key information, so that the lost or stolen key cannot be used to start the engine. Although machine theft cannot be completely prevented, the system certainly helps reduce the risk of theft.

STARTER KEY



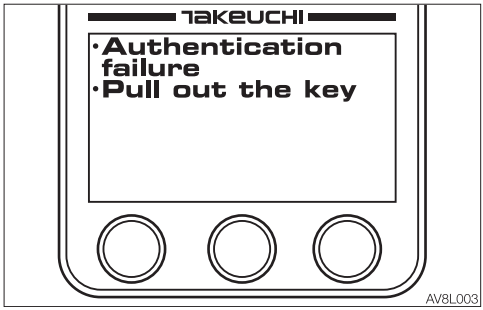
There are two types of starter key, red and black, which can be registered in the Takeuchi Security System.
The red key is the master key. The black key is the starting key.

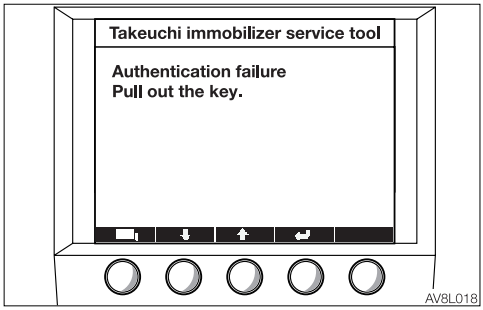
STARTING THE ENGINE



The engine can be started using the normal method with a registered BLACK key.
The engine cannot be started using the RED master key.
Refer to Chapter 3, “Starting and stopping the engine”.

If an attempt is made to start the engine with an unregistered key:





If an unregistered starter key is turned from the OFF to the ON (ACC) position, the message “Authentication failure” appears and the alarm starts sounding.
If this attempt is repeated five times in a row, the horn sounds for two minutes, and the engine cannot be started. The horn stops when the key is turned to the OFF position.

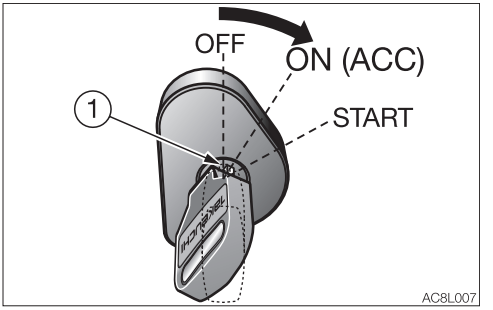
REGISTERING AND DELETING THE STARTER KEY

⚠ WARNING

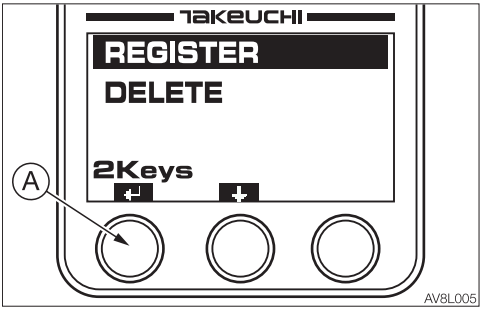
- **Sit on the operator's seat.**
- **Raise the safety lock lever to the locked position.**
- **Clear all people from the machine and the area.**
- **Sound the horn to warn people around the machine.**

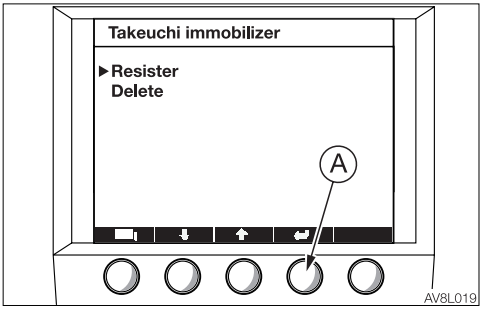
Registration may fail if the starter key is on a keyring or keychain; remove it before starting registration.
A malfunction could occur if multiple starter keys are brought near to the key cylinder. Be sure that no starter keys other than the correct key are near the key cylinder during registration.

Starter key registration procedure
For Steps 1 to 6 below, complete each step and proceed to the next one within five minutes. If no operation is performed for five minutes during this procedure, the system returns to the initial state.
From Step 7 onward, the system automatically ends the operation if no operation is performed for five minutes.

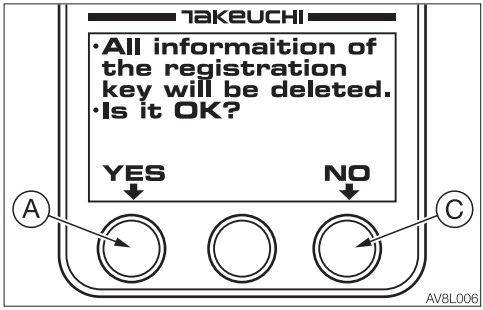


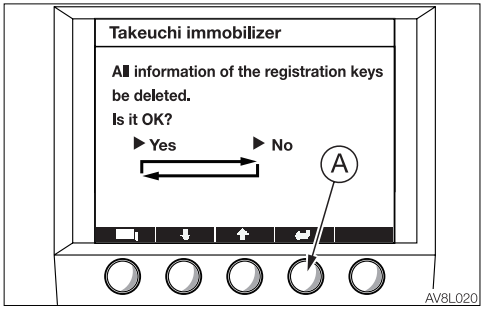
1. Insert the master key (1) into the starter switch and turn the key from the OFF to the ON (ACC) position.





2. On the LCD, select “REGISTER” and press (A).





3. Select whether to delete all of the existing registration information.

<Canopy>

YES (A): All registration information will be deleted; register a new key.

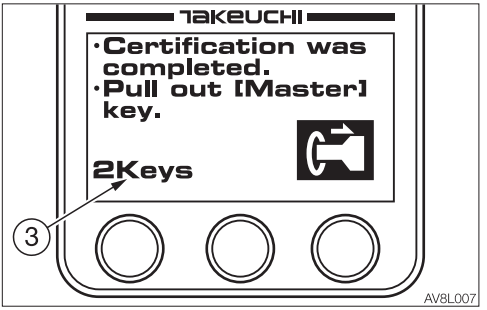
NO (C): A new starter key registration will be added to the existing registration information.

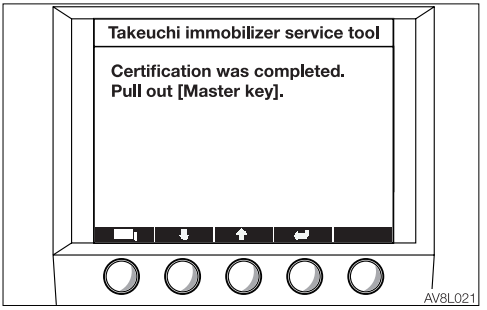
Do not remove the master key (1) before making a selection, otherwise registration could fail.

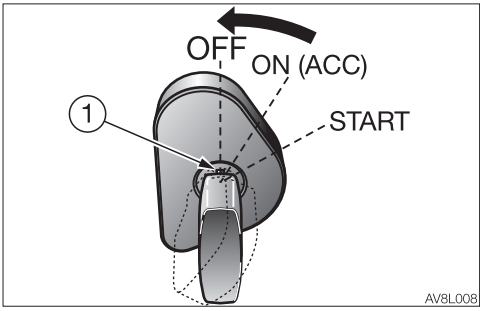
<Cab>

On the LCD, select “YES” and press (A): All registration information will be deleted; register a new key.

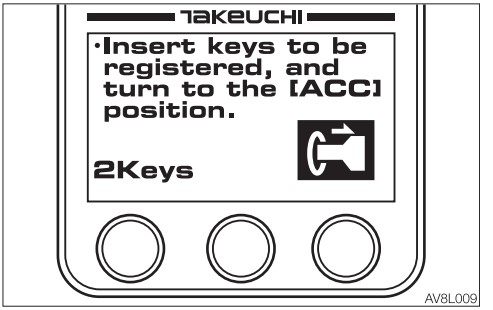
On the LCD, select “NO” and press (A): A new starter key will be added to the existing registration information.

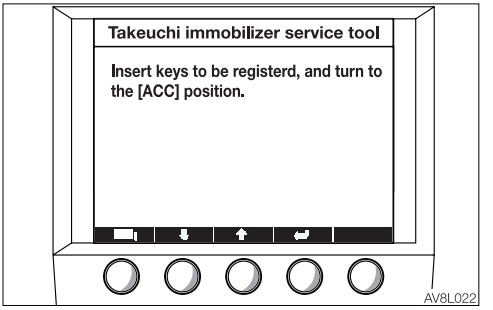


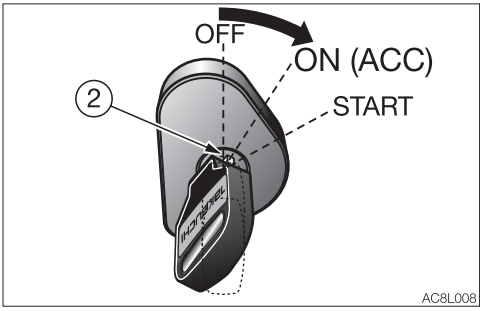




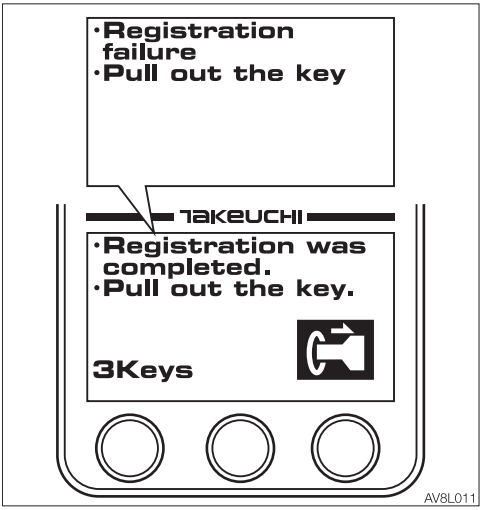
4. When the message “Certification was completed” appears on the LCD, turn the master key (1) from the ON (ACC) to the OFF position, and then remove it from the starter switch.
   The number (3) in the lower left indicates the number of starter keys currently registered (only for canopy). Up to 13 starter keys can be registered.

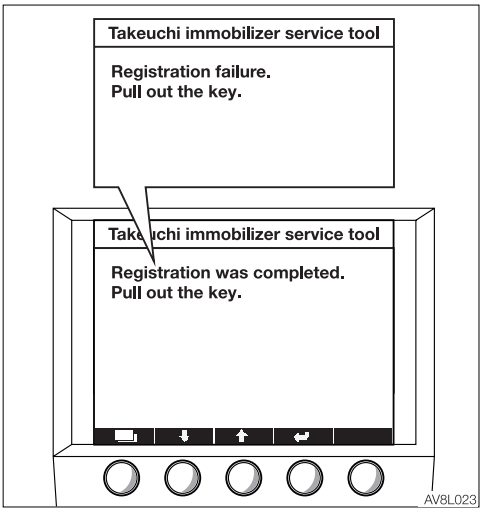




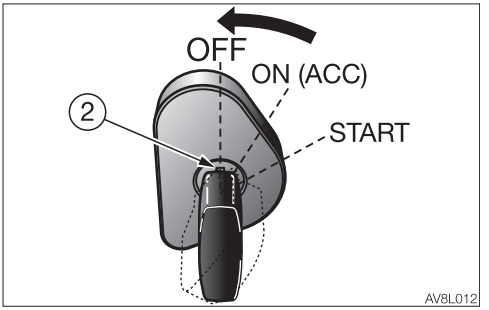


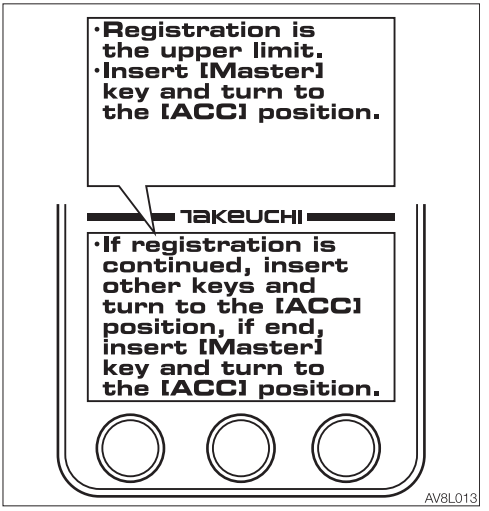
5. Insert the starter key (2) to be registered into the starter switch and turn the key from the OFF to the ON (ACC) position.

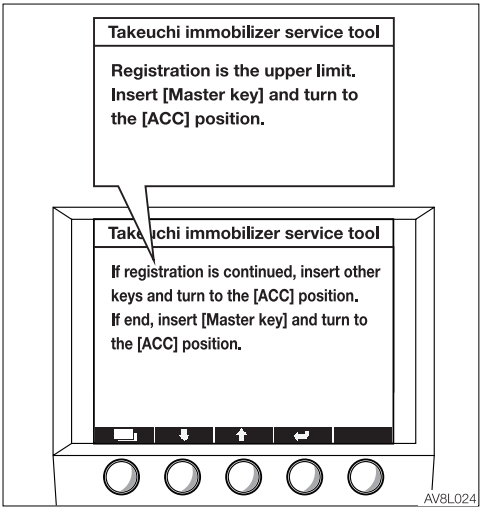




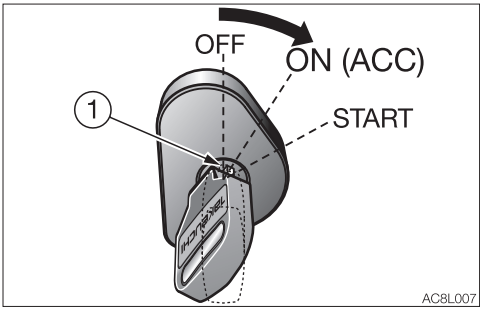
6. If the registration was successfully completed, the message “Registration was completed” appears. This means that the starter key (2) currently inserted has been registered.
   If the registration fails, the message “Registration failure” appears.



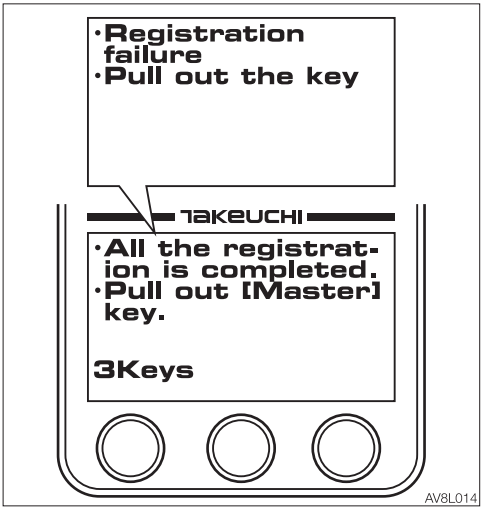


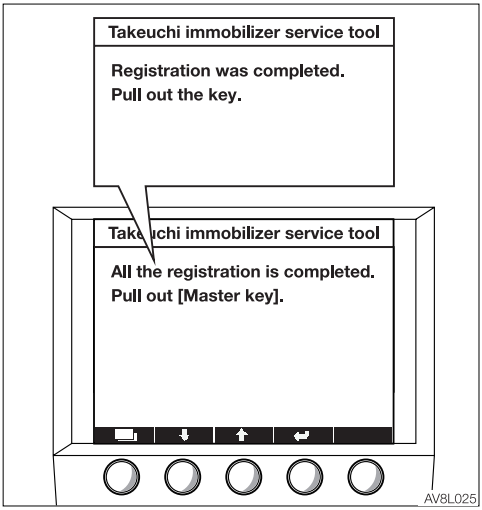


7. Turn the starter key (2) from the ON (ACC) to the OFF position, and then remove it from the starter switch.
   To continue registration, repeat the steps from Step 5.
   To end registration, proceed to Step 8.



8. Insert the master key (1) into the starter switch and turn the key from the OFF to the ON (ACC) position. Or, wait for five minutes or more.

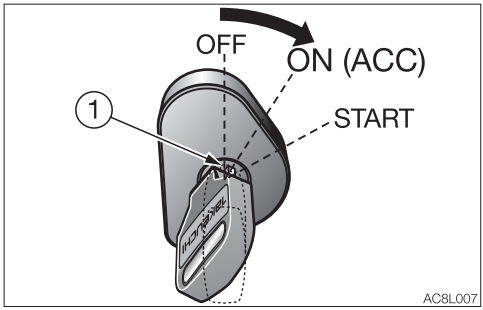




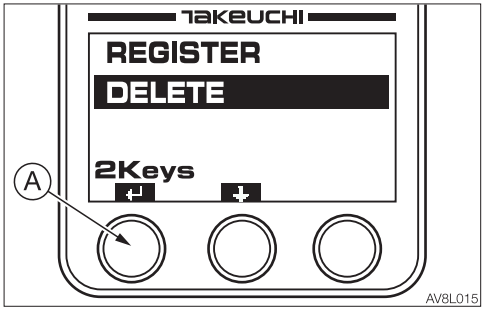
9. If any starter key has been registered, the message “All the registration is completed” appears. Turn the master key (1) from the ON (ACC) to the OFF position, and then remove it from the starter switch to complete the registration.
   If no starter key has been registered, the message “Registration failure” appears, and the registration information is returned to the initial state.

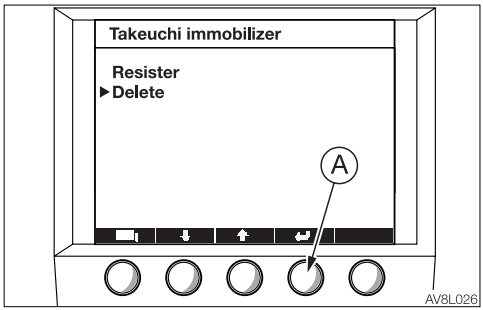
Deleting a registered starter key

The information of each registered starter key can be deleted to cancel its ability to start the engine.

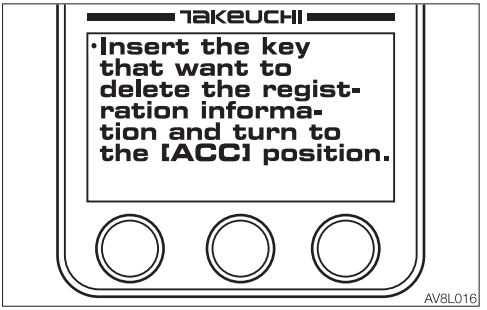


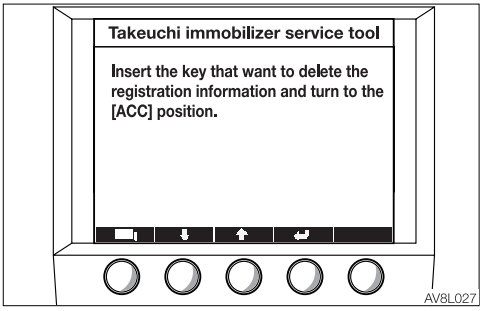
1. Insert the master key (1) into the starter switch and turn the key from the OFF to the ON (ACC) position.

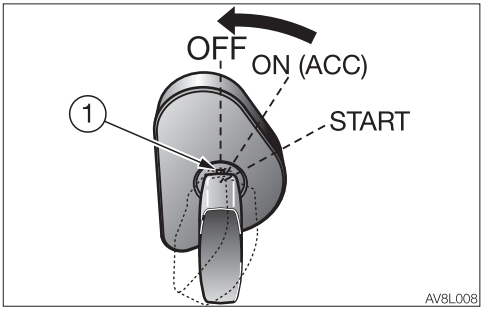




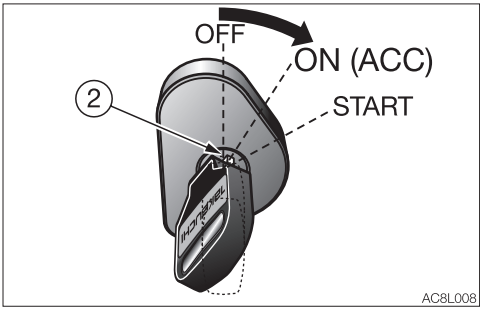
2. On the LCD, select “DELETE” and press (A).



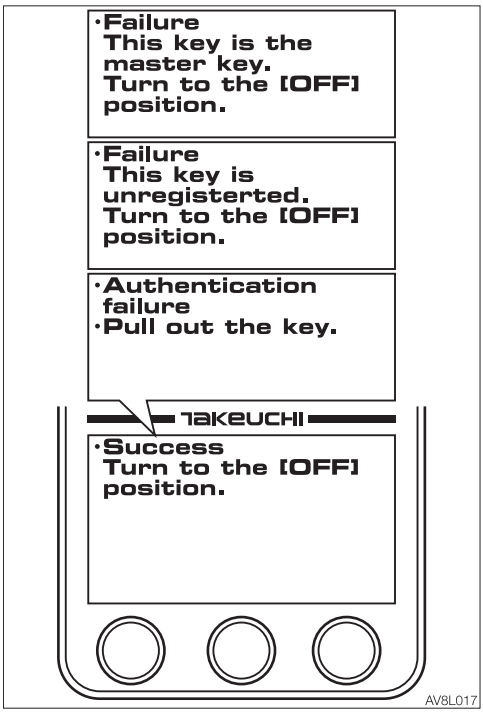


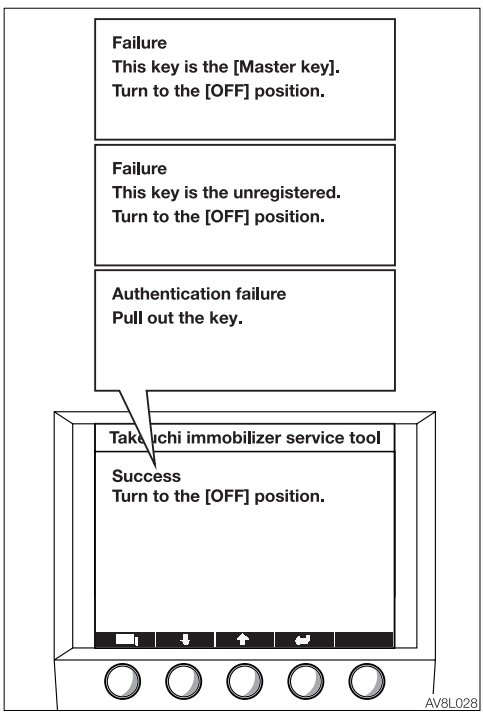


3. When the display shown as the illustration appears on the LCD, turn the master key (1) from the ON (ACC) to the OFF position, and then remove it from the starter switch.
   Note: If the registered key is lost and you want to delete all registration information, please refer to STEP 3 (A) on page 8-27.

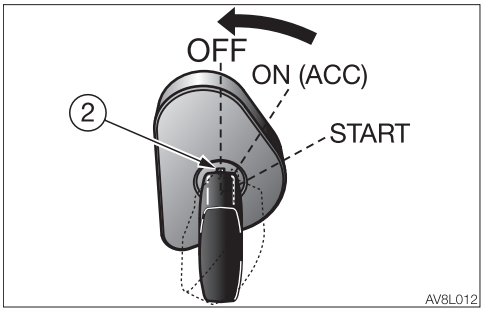


4. Insert the starter key (2) to be deleted into the starter switch and turn the key from the OFF to the ON (ACC) position.





5. If the deletion is successful, the message "Success" appears. This means that the information registered for the starter key (2) currently inserted has been deleted. If the deletion fails, the message "Failure" or "Authentication failure" appears on the LCD. Remove the starter key, and then repeat the steps from Step 1 again.



6. Turn the starter key (2) from the ON (ACC) to the OFF position, and then remove it from the starter switch.
   To continue deletion, repeat the steps from Step 1.

IF THE MASTER KEY IS LOST

If you lose your master key, contact your service or sales dealer for assistance.

COUNTRIES WHERE THE SYSTEM CAN BE USED

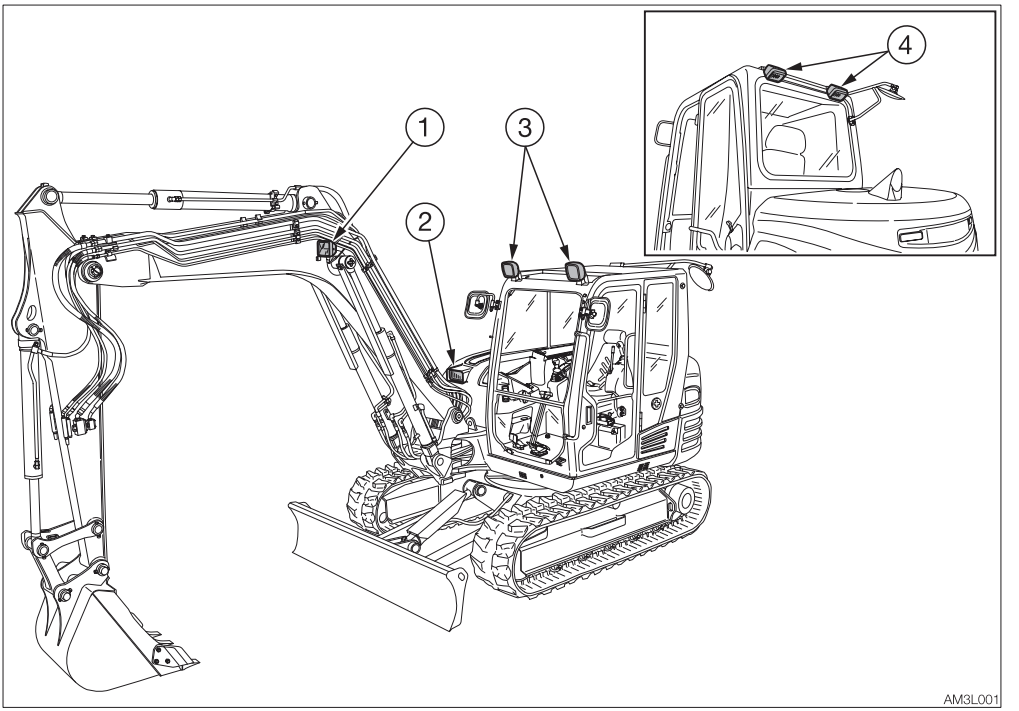
To use the Takeuchi Security System, “radio wave authentication” must be obtained in the country where the system is to be used. The system can be used in the countries listed below, as of January 2017. Do not use the system in other countries. For details on how to disable the system, please contact your service or sales dealer for assistance.

Countries where the system can be used:
Ireland, Italy, UK, Estonia, Austria, Holland, Cyprus, Greece, Croatia, Sweden, Spain, Slovakia, Slovenia, Czech, Denmark, Germany, Hungary, Finland, France, Bulgaria, Belgium, Poland, Portugal, Malta, Latvia, Lithuania, Rumania, Luxemburg, Iceland, Norway, Liechtenstein, Switzerland, Turkey

MEMO

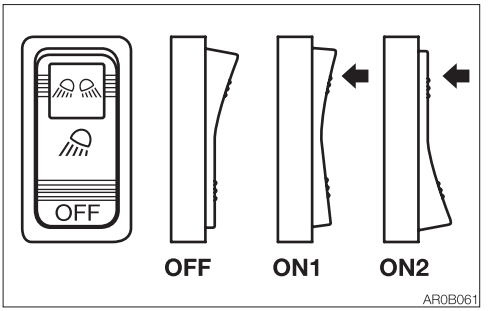
LED LIGHTS

The power consumption can be reduced by replacing the lights, such as the working light, with LED lights.
If the light fails to turn on after replacement, please contact your sales or service dealer for help.



LED lights package 1
The LED lights are used for the boom light (1), working light (2) and front light (3).
Note: The rear light (4) is not included in the LED lights package 1.

LED lights package 2
The LED lights are used for the boom light (1), working light (2), front light (3) and rear light (4).
The light switch is also changed.



OFF ....Off
ON1 ...The boom light (1), working light (2), front light (3), side lights, tail lamps and the switch lamp are turned on.
ON2 ...The boom light (1), working light (2), front light (3), rear light (4), side lights, tail lamps and the switch lamp are turned on.

TAKEUCHI FLEET MANAGEMENT (TFM)

⚠ CAUTION

- **Never disassemble the TFM. It may cause injury or failure.**
- **Any damage to the TFM device or wire harness may cause damage to the device and surrounding equipment.**



- Takeuchi Fleet Management (TFM) is a system that manages machine position information, operation information, and machine status using a communication device installed in the machine.
- Machines that support TFM are equipped with communication devices and are labeled as above.
- A communication contract is required to use TFM. Please contact our sales service for information regarding the contract.

IMPORTANT:

- **The TFM equipment has been tested and found to comply with the limits for a Class A and Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against signal interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can emit radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause signal interference to radio communications.**
- **Operation of this equipment in a residential area may cause signal interference in which the user may be required to take additional steps to correct the interference. To correct any interference issue, move the TFM equipped machine away from the affected device, or, if possible; relocate the affected device away from the TFM equipped machine.**
- **The TFM device uses mobile communication. Therefore, it may not function properly in places where the signal is weak (buildings, tunnels, underground, etc.).**
- **The TFM device complies with the RF radiation exposure limits of the FCC Rules. The product is tested for a separation distance of 0 mm from human bodies. It is advised for those with specific sensitive conditions to avoid close device-body exposure.**
- **Please be aware that storing a machine long-term may result in the loss of communication from the TFM device if its internal battery is drained.**
- **The TFM device consumes a small amount of machine battery power even when the key is in the OFF position. For extended storage, see “Maintenance during extended storage period” on page 5-74.**

Specification

Applicable machine models 125100005 to 125101768

M8HZT-E (For Europe)

Frequency	Power
UMTS:	
900 MHz	0.316 W
1900 MHz	0.316 W
GSM:	
900 MHz	2 W
1800 MHz	2 W

M8LZT-E (For North America)

Frequency	Power
LTE:	
700 MHz	0.2 W
850 MHz	0.2 W
1700/2100 MHz (AWS)	0.2 W
1900 MHz	0.2 W
UMTS:	
850 MHz	0.224 W
1900 MHz	0.224 W
1700/2100 MHz (AWS)	0.224 W

Applicable machine models 125101769 or later

M7H (For Europe)

Frequency	Power
UMTS/HSPA:	
900 MHz	0.25 W
2100 MHz	0.25 W
GSM/GPRS:	
900 MHz	2 W
1800 MHz	1 W
GSM/EDGE:	
900 MHz	0.5 W
1800 MHz	0.4 W

M7L (For North America)

Frequency	Power
LTE Band:	
700 MHz	0.2 W
850 MHz	0.2 W
1700 MHz (AWS)	0.2 W
1900 MHz	0.2 W
UMTS Band:	
850 MHz	0.25 W
1900 MHz	0.25 W

M7MG

Frequency	Power
LTE Band:	
700 MHz	0.2 W
850 MHz	0.2 W
1700 MHz (AWS)	0.2 W
1900 MHz	0.2 W
UMTS Band:	
850 MHz	0.25 W
1900 MHz	0.25 W

First Published November 2018
Eighteenth Published October 2025

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OPERATOR'S MANUAL

TB250-2 Mini excavator

Edited and issued by TAKEUCHI MFG. CO., LTD.

Printed in Japan by STATION M Co., Ltd.

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February 1, 2018

RE: M8HZT / M8HZT-E / M8HBZ / M8HBZ-E Radio Equipment Directives (RED)

To whom it may concern,

This letter is to confirm that ZTR products **M8HZT / M8HZT-E / M8HBZ / M8HBZ-E** sufficiently demonstrate compliance to the Radio Equipment Directives (RED). The M8HZT-E is a superset of functionality of these other three devices and thereby is represented of compliant performance for the other three models.

The results of these tests can be found in **EMC Test Report (EMC_SL17052501-CAL-004-TTU4531HEW)**, issued on June 20, 2017. The tests were carried out by a notarized 3rd party certification lab **Siemic**.

This Declaration of Conformity is issued under the sole responsibility of ZTR Control Systems (or the manufacturer)

Please direct any test results questions or concern to ZTR's Engineering Group for clarification.

Regards,

Brent Horne
Director of Product Development
ZTR Control Systems

ZTR Control Systems, LLC

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info@ztr.com

April 5, 2019

RE: M7H

To whom it may concern,

This letter is to confirm that ZTR product **M7H** sufficiently demonstrate compliance to CE and the Radio Equipment Directives (RED). The M7H satisfies all the technical regulations applicable to the product within the scope of Council Directives 2014/53/EU, 2015/35/EU and 2014/30/EU. The following tests were completed successfully.

EN 60950-1: 2006+A11: 2009+A1: 2010+A12: 2011+A2: 2013
EN62311:2008
ETSI EN 300 328 V2.1.1 (2016-05)
ETSI EN 303 413 V1.1.1 (2017-06)
Draft ETSI EN 301 489-52 V1.1.0 (2016-11)
Draft ETSI EN 301 489-17 V3.2.0 (2017-03)
Draft ETSI EN 301 489-1 V2.2.0 (2017-03)
Draft ETSI EN 301 489-19 V2.1.0 (2017-03)
EN 55032: 2015
ETSI EN 301 511 V12.5.1 (2017-03)
ETSI EN 301 908-1 V11.1.1 (2016-07)
ETSI EN 301 908-2 V11.1.2 (2017-08)

(Title(s) of regulations, standards, etc.)

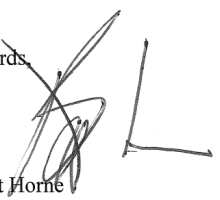
All essential radio test suites have been carried out.

The tests were carried out by a notarized 3rd party certification lab MiCOM Labs inc.

This Declaration of Conformity is issued under the sole responsibility of ZTR Control Systems (or the manufacturer).

Please direct any test results questions or concern to ZTR's Engineering Group for clarification.

Regards,



Brent Horne
Director of Product Development
ZTR Control Systems

Trackunit Aps
Gasvaerksvej 24 4.sal, 9000 Aalborg, Denmark
www.trackunit.com

EU declaration of conformity

Hereby, Trackunit Aps declares that the radio equipment type **Trackunit M7MG** complies with the essential requirements of Directive 2014/53/EU.

3.1 (a) protection of health and safety of persons and of domestic animals and the protection of property, including the objectives with respect to safety requirements set out in Directive 2014/35/EU

Standard used: EN 62368-1:2020+A11:2020
EN 62311:2020
EN 62133-2:2012

3.1 (b) adequate level of electromagnetic compatibility as set out in Directive 2014/30/EU

Standard used: EN 301 489-1 V2.2.3
EN 301 489-17 V3.2.4
EN 301 489-19 V2.2.0
EN 301 489-52 V1.2.1

3.2 the equipment is so constructed that it both effectively uses and supports the efficient use of radio spectrum in order to avoid harmful interference.

Spectrum used:	Bluetooth:	2,402 – 2,480 GHz,	Max. 10 dBm EIRP
	Positioning:	1,559 – 1,610 GHz,	Receive only
	Cellular 4G:	B1, B3, B5, B8, B20, B28,	Max. 27 dBm EIRP
	Cellular 2G:	GSM/GPRS/EDGE; 900 / 1800	Max. 33 dBm EIRP

Standard used: EN 300 328 V2.2.2
EN 303 413 V1.2.1
EN 301 511 V12.5.1
EN 301 908-1 V13.1.1
EN 301 908-13 V13.1.1

Complies with the essential requirements of Directive 2011/65/EU and Directive 2015/863/EU on the Restriction of use of certain Hazardous Substances (RoHS 3).

Complies with the essential requirements of the Regulation 1907/2006/EC regarding Registration, Evaluation, Authorization and Restriction of Chemicals (REACh).

Complies with Directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE).

Signed for and on behalf of Trackunit Aps
Aalborg, 01 December 2022

DocuSigned by:
Søren Brogaard
DBFCD953D519425...

Søren Brogaard, CEO

ASAHI DENSO
6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka 434-0046, Japan

EU DECLARATION of CONFORMITY (DoC)

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Name:	ASAHI DENSO CO.,LTD
Address:	6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka, 434-0046 Japan

We declare that the DoC is issued under our sole responsibility and belongs to the following product.

Object of the declaration:

Product Name	Meter panel Immobilizer
Model Name	CZ131,CZ131A
Accessories	N/A

The object of the declaration described above is in conformity with the relevant Union harmonization legislation:

Radio Equipment (RE) Directive (2014/53/EU)

The following harmonized standards and technical specifications have been applied:

Health & Safety (Article 3.1(a)):	EN 60065: 2014
EMC (Article 3.1(b)):	EN 301 489-1 V2.1.1 EN 301 489-3 V2.1.1 (Final draft)
Radio Spectrum (Article 3.2):	EN 300 330 V2.1.1

Japan, Shizuoka	May 29, 2017	Tomohiro Yaguchi
Place of Issue:	Date of Issue:	Tomohiro Yaguchi Section chief Engineering Department

ASAHI DENSO
6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka 434-0046, Japan

UK DECLARATION of CONFORMITY (DoC)

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Name:	ASAHI DENSO CO.,LTD.
Address:	6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka, 434-0046 Japan

We declare that the DoC is issued under our sole responsibility and belongs to the following product.

Object of the declaration:

Product Name	Meter panel Immobilizer
Model Name	CZ131 CZ131A
Accessories	N/A

The object of the declaration described above is in conformity with the relevant statutory requirements:

STATUTORY INSTRUMENTS 2017 No. 1206 TELECOMMUNICATIONS (The Radio Equipment Regulations 2017)

The following designated standards and technical specifications have been applied:

Health & Safety (Regulation 6.1(a)):	EN 62368-1: 2014
EMC (Regulation 6.1(b)):	EN 301 489-1 V2.1.1 EN 301 489-3 V2.1.1 (Final draft)
Radio Spectrum (Regulation 6.2):	EN 300 330 V2.1.1

Signed for and on behalf of:

Shizuoka, Japan	September 15, 2021	Tomohiro Yaguchi
Place of Issue:	Date of Issue:	Tomohiro Yaguchi Section chief Engineering Department

<Cab>

ASAHI DENSO

6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka 434-0046, Japan

EU DECLARATION of CONFORMITY (DoC)

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Name:	ASAHI DENSO CO.,LTD
Address:	6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka, 434-0046 Japan

We declare that the DoC is issued under our sole responsibility and belongs to the following product.

Object of the declaration:

Product Name	Immobilizer
Model Name	CZ156
Accessories	N/A

The object of the declaration described above is in conformity with the relevant Union harmonization legislation:

Radio Equipment (RE) Directive (2014/53/EU)

The following harmonized standards and technical specifications have been applied:

Health & Safety (Article 3.1(a)):	EN 60065: 2014
EMC (Article 3.1(b)):	EN 301 489-1 V2.1.1 EN 301 489-3 V2.1.1 (Final draft)
Radio Spectrum (Article 3.2):	EN 300 330 V2.1.1

Japan, Shizuoka	May 29, 2017	Tomohiro Yaguchi
Place of Issue:	Date of Issue:	Tomohiro Yaguchi Section chief Engineering Department

ASAHI DENSO
6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka 434-0046, Japan

UK DECLARATION of CONFORMITY (DoC)

This declaration of conformity is issued under the sole responsibility of the manufacturer:

Name:	ASAHI DENSO CO.,LTD.
Address:	6-2-1 Somejidai, Hamakita-ku, Hamamatsu, Shizuoka, 434-0046 Japan

We declare that the DoC is issued under our sole responsibility and belongs to the following product.

Object of the declaration:

Product Name	Immobilizer
Model Name	CZ156
Accessories	N/A

The object of the declaration described above is in conformity with the relevant statutory requirements:

STATUTORY INSTRUMENTS 2017 No. 1206 TELECOMMUNICATIONS (The Radio Equipment Regulations 2017)

The following designated standards and technical specifications have been applied:

Health & Safety (Regulation 6.1(a)):	EN 62368-1: 2014
EMC (Regulation 6.1(b)):	EN 301 489-1 V2.1.1 EN 301 489-3 V2.1.1 (Final draft)
Radio Spectrum (Regulation 6.2):	EN 300 330 V2.1.1

Signed for and on behalf of:

Shizuoka, Japan	September 8, 2021	Tomohiro Yaguchi
Place of Issue:	Date of Issue:	Tomohiro Yaguchi Section chief Engineering Department

Declaration of Conformity

We herewith declare that the following named machine, based on its conception and design, and in the form brought into service is in accordance with the relevant, basic safety and health requirements of the following EU directives. In case of any alteration of the machine not coordinated with us, this certificate loses its validity.

Designation of the machine	Compact Excavator
Manufacturer	TAKEUCHI MFG. CO., LTD 205 Uwadaira, Sakaki-machi, Hanishina-gun, Nagano 389-0605, Japan

Model	TB250-2 <S/N 125100005~>
Engine type	4TNV88C-P (e13*2016/1628*2022/922EV3/D*0179*Δ)
Engine performance	29.1 kW @ 2400 rpm

The machine is in accordance with the requirements of EU directives:

1) Machinery directive: 2006/42/EC and appendix
2) Electromagnetic Compatibility-Regulation 2014/30/EU and appendix.
3) Noise Directive 2000/14/EC (Evaluation procedure according to appendix VI), 2005/88/EC and appendices.
4) Regulations on engine emissions: Regulation (EU) 2016/1628, as last amended by Regulation 2017/656.

Harmonized norms: EN474-1:2022, EN474-5:2022

Compiler of the technical files:
Romain Loffredi
Takeuchi France S.A.S.
Parc d'Activités des Béthunes
3, avenue de la Mare 95310 SAINT OUEN L'AUMONE,
CS 29258 – SOA

Issued in Sakaki, Japan
Toshiya Takeuchi, President

Declaration of Conformity

We herewith declare that we take full responsibility that the following named machine, based on its conception and design, and in the form brought into service is compliant with the relevant, basic safety and health requirements of the following (UK) enactments. In case of any alteration of the machine not coordinated with us, this certificate loses its validity.

Designation of the machine	Compact Excavator
Manufacturer	TAKEUCHI MFG. CO., LTD 205 Uwadaira, Sakaki-machi, Hanishina-gun, Nagano 389-0605, Japan

Model	TB250-2 <S/N 125100005~>
Engine type	4TNV88C-P (e13*2016/1628*2022/922EV3/D*0179*Δ)
Engine performance	29.1 kW @ 2400 rpm

The machine is compliant with the following UK enactments:

1) Supply of Machinery (Safety) Regulations 2008 (S.I. 2008/1597)
2) Electromagnetic Compatibility Regulations 2016 (S.I. 2016/1091)
3) Noise Emission in the Environment by Equipment for use Outdoors Regulations 2001 (S.I. 2001/1701)

And the Designated Standards referred to and adopted therein and particularly EN474-1:2022, EN474-5:2022

Compiler of the technical files:
Daniel Bryning (Product Manager)
TAKEUCHI MFG. (UK) Ltd.
Unit E2B, John Boyd Dunlop Drive
Kingsway Business Park Rochdale OL16 4NG

Issued in Sakaki, Japan
Toshiya Takeuchi, President

 **WARNING:** Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.



WARNING:

Cancer and Reproductive Harm –
www.P65Warnings.ca.gov