Bluetooth

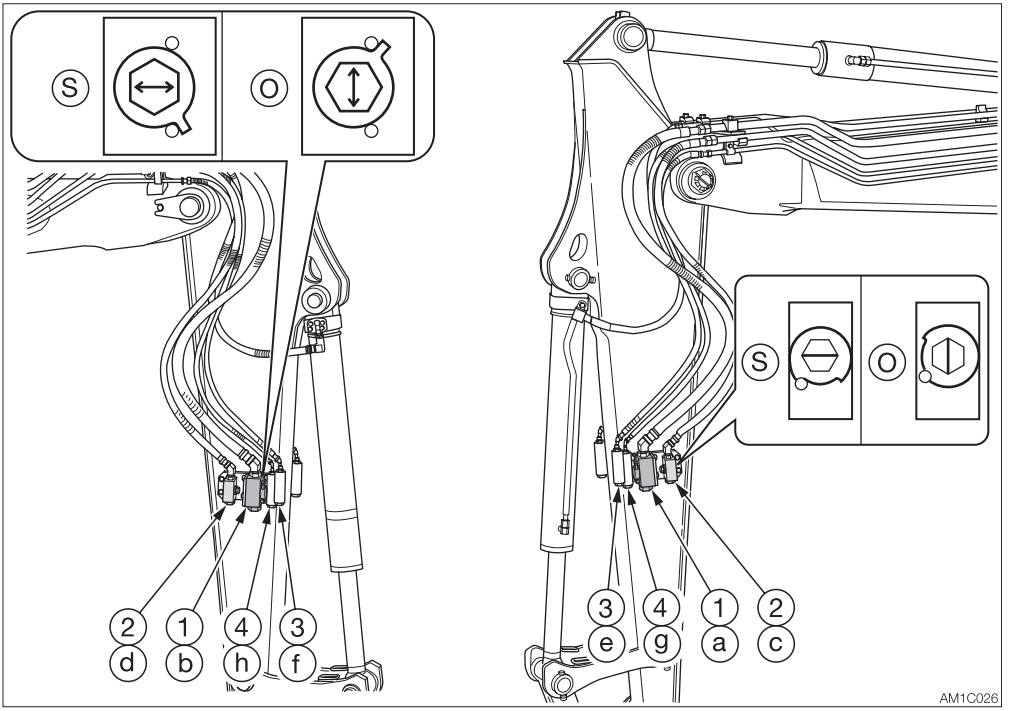
Symptoms	Major causes	Remedies
No sound is heard from the Bluetooth audio.	• The volume on the Bluetooth-enabled device is too low.	• The volume of the Bluetooth audio playback is dependent on the volume level set on the Bluetooth device Set the volume on the Bluetooth device to a proper level.
	• Output destination of the Bluetooth device is not set to “CAR RADIO”.	• Check to see that the output destination of the music from the Bluetooth device is set to “CAR RADIO”.
Phone function is not available.	• The unit does not support phone calls. Some mobile phone models may connect to the unit via the “phone call” profile.	• Change the microphone setting from the unit to the mobile phone microphone by referring to the instruction manual of the mobile phone being used.
The Bluetooth audio is interrupted after receiving an incoming call.	• Some mobile phones cannot resume the Bluetooth audio after a phone call interruption.	• After the phone call, re-pair the mobile phone with the unit by referring to “Pairing a Bluetooth-enabled device”.

Regional limitation

To use a Bluetooth-equipped radio, “radio wave authentication” must be obtained in the country where the radio is to be used.
It can be used in the countries listed below, as of August 2017. To use it in other countries, please contact your service or sales dealer for assistance.

Countries where a Bluetooth-equipped radio can be used
Ireland, Italy, UK, Estonia, Austria, Holland, Cyprus, Greece, Croatia, Sweden, Spain, Slovakia, Slovenia, Czech, Denmark, Germany, Hungary, Finland, France, Bulgaria, Belgium, Poland, Portugal, Malta, Latvia, Lithuania, Rumania, Luxemburg, Iceland, Norway, Liechtenstein, Switzerland, Turkey, USA, Canada, Japan

AUXILIARY HYDRAULIC LINES



⚠ WARNING

Oil may spurt out if pipes disconnected before releasing the pressure in the hydraulic system.

- **Immediately after the engine is stopped and while the safety lock lever is still in the unlock position, turn the starter switch to ON and press each auxiliary hydraulic switch several times to release the pressure from the auxiliary hydraulic circuit.**
- **Press the air breather button to relieve the tank pressure.**
- **When disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.**

These lines deliver the hydraulic oil necessary for operating a hydraulic breaker, crusher or other attachments.

(1).....First auxiliary hydraulic lines
(2).....Second auxiliary hydraulic lines
(3).....Third auxiliary hydraulic lines
(4).....Fourth auxiliary hydraulic lines

Stop valve
(S) : Close
(O) : Open

Connecting the hydraulic circuits

To connect the attachment hydraulic lines, observe the following procedures:

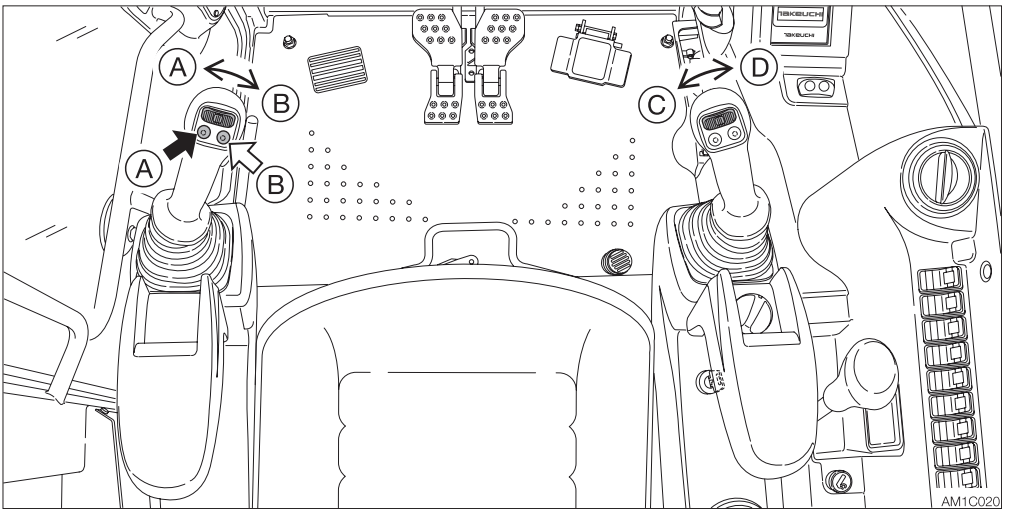
1. Release the pressure remaining in the lines, and then close the stop valve.
   Refer to “Releasing the residual pressure” on page 2-78.
2. Remove the plugs.
3. Connect the attachment hydraulic lines to ports (a/c) and (b/d). When installing a hydraulic breaker, connect the supply circuit to the port (a) and the return circuit to port (b).
4. Open the stop valves. When installing a hydraulic breaker, open the selector valve (1).
   Refer to “Selector valve” on page 2-79.
5. When connecting is complete, purge air from the hydraulic lines.
   a. Start the engine and run it at a low idle speed with no load for 10 minutes.
   b. With the engine running in low idle, operate the auxiliary hydraulic switches repeatedly (approx. 10 times) to purge air from the hydraulic lines.
   c. Stop the engine and wait for at least 5 minutes until bubbles escape from the hydraulic oil in the tank.

IMPORTANT: Follow the procedures for purging air as instructed by the attachment manufacturer, if applicable.

6. Check for oil leaks.

Disconnecting the hydraulic circuits

1. Release the pressure remaining in the lines, and then close the stop valve.
   Refer to “Releasing the residual pressure” on page 2-78.
2. Disconnect the lines from the ports (a/c) and (b/d).
3. Install the plugs.



Operating

Press those buttons to control the flow of the oil in the first/second auxiliary hydraulic lines.

(A).....Hydraulic oil flows to left auxiliary line (a).

(B) .....Hydraulic oil flows to right auxiliary line (b).

(C) .....Hydraulic oil flows to left auxiliary line (c).

(D) .....Hydraulic oil flows to right auxiliary line (d).

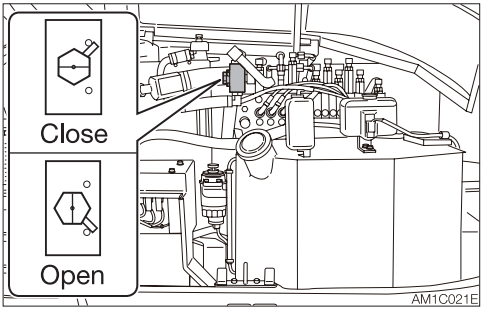
Releasing the residual pressure

After the auxiliary hydraulic circuits have been used, pressure remains in the circuits. This is called the residual pressure. Release this residual pressure before disconnecting the lines.

Perform the residual pressure releasing within 10 minutes after the engine stopping.

1. Park the machine on a flat, rigid and safe ground.
2. Stop the engine.
3. Lower the safety lock lever to the unlocked position.
4. Turn the starter switch to the ON position.
5. Press the auxiliary hydraulic switches several times to release the residual pressure in the auxiliary hydraulic circuitry.

Selector valve



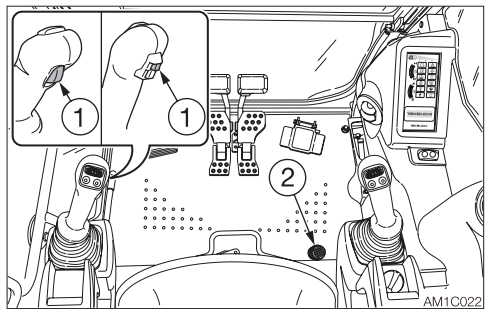
Open ..... When using a hydraulic breaker (1-way flow)
Close..... When using a reversible attachment (2-way flow)

Change the direction of the hydraulic oil flow by opening or closing the selector valve (1) inside the fuel lid.

For the machine with the auxiliary 1st auto tank switch, use the switch to select the flow.

Refer to “Auxiliary 1st auto tank switch (If equipped)” on page 2-47.

Third auxiliary hydraulic switch and button

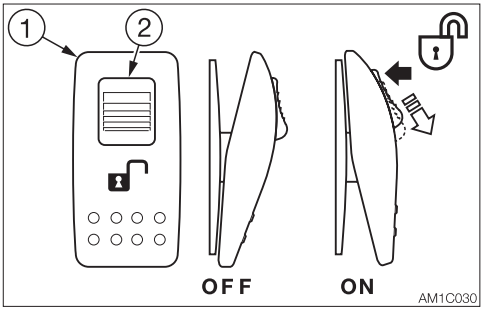


The third auxiliary hydraulic lines are normally used to control the “quick attachment” installed to connect/disconnect the bucket. When the engine is started, hydraulic oil flows into the pipe (e). This allows the pressure in the (e) side to increase and to prevent the pin inserted on the bucket from coming out. If the pressure in the (e) side drops, the alert that the bucket may come out is indicated by the warning lamp and the alarm. For a safety reason, the bucket can be disconnected only when the button (1) and the switch (2) are pressed at the same time. When they are pressed, the hydraulic oil flows into the line (f) to increase the pressure there. As the result, the pin on the bucket comes out and the bucket is removed from the machine.

- Bleeder unit for simultaneous use with the auxiliary 1st and 2nd (if equipped)
  Pressing both the auxiliary 3rd button (1) and the switch (2) makes it possible to release internal pressure from the auxiliary 3rd (e side), auxiliary 1st and auxiliary 2nd at the same time. (The pressure is kept drawn for six seconds after the button and the switch are released.) This enables faster attachment change.

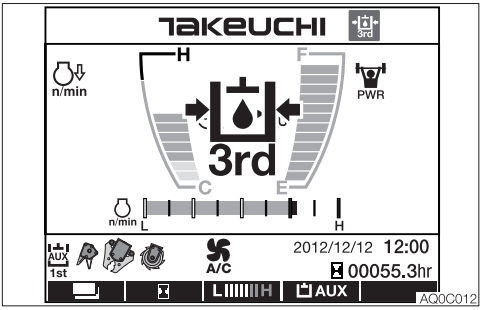
Third auxiliary hard-lock switch (if equipped)

IMPORTANT: For handling of the attachment, follow the instructions provided in the attachment manual.



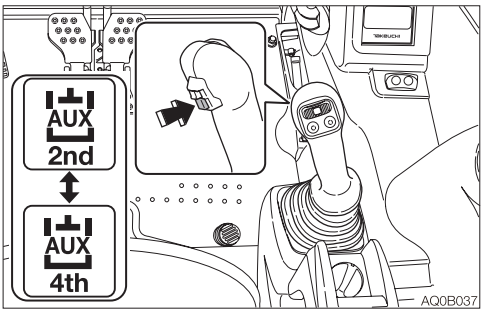
The third auxiliary hard-lock switch should be installed in the third auxiliary if the attachment to be installed on the piping of the third auxiliary is capable of hard locking.
When operating the third auxiliary, this switch is used.
The third auxiliary is mainly used to control the “quick attachment” that connects/ disconnects the bucket.
After the engine is started, hydraulic oil flows into the pipe (e) if the switch is off. This allows the pressure in the (e) side to increase, preventing the pin inserted into the bucket from coming off.
When the switch is turned on by pressing the switch (1) while pulling the orange portion (2), the warning lamp starts flashing. The hydraulic oil flows into the line (f) to increase the pressure there. As a result, the pin on the bucket comes off and the bucket is removed from the machine.

Third auxiliary hydraulic warning lamp



This lamp illuminates and an alarm sounds when the third auxiliary hydraulic pressure drops abnormally, when the safety lock lever is fully lowered to the unlocked position while the engine is running.
For the machine with the hard lock feature, the lamp lights up and an alarm is sounded only when the third auxiliary hard-lock switch is turned on.

Auxiliary 2/4 select button



This button is used to change from the second auxiliary operation to the fourth auxiliary operation.
Pressing this button displays the second auxiliary on the LCD to indicate that the second auxiliary operation is enabled.
Pressing this button again displays the auxiliary 4th on the LCD to indicate that the auxiliary 4th operation is enabled.
The actual operation is performed with the auxiliary 2nd/4th switch (slider switch).
Refer to “Auxiliary 2nd/4th switch (If equipped)” on page 2-41.

Setting the flow rate
The flow rate in the auxiliary 1st, 2nd and 4th can be set to the desired values.
For details, refer to “Auxiliary 1st flow rate setting” on page 2-26 and “Auxiliary 2nd/4th flow rate setting” on page 2-27.

IMPORTANT: The set values are not the guaranteed values. They should be used as rough guides.

OPERATING THE MACHINE WITH AN ACCUMULATOR

⚠ WARNING

Be sure to handle the high-pressure nitrogen gas enclosed in the accumulator with care. If handled incorrectly, it could explode and cause serious injury. Strictly observe the following precautions:

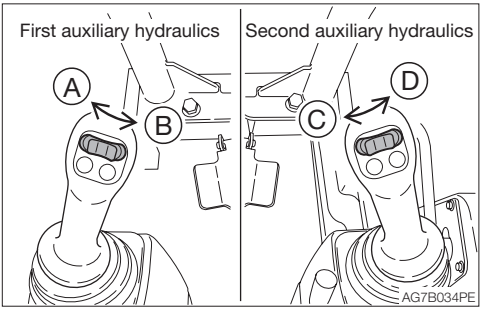
- **Do not disassemble.**
- **Do not allow flame near or throw it into a fire.**
- **Do not drill, weld or fuse.**
- **Do not subject it to physical shock such as hitting, rolling or dropping.**
- **Before disposing of the unit, the sealed gas must be drained. Contact a Takeuchi service agent for help.**

For a machine with an accumulator, the residual pressure in the auxiliary hydraulic circuit or the working equipment circuit can be released even after the engine is stopped.

Releasing residual pressure

Residual pressure refers to the pressure that remains in the hydraulic circuit after the operation. Release the residual pressure as necessary by using the following steps. Perform the residual pressure releasing within 10 minutes after the engine stopping.

1. Return the throttle controller to idle the engine at low speed.
2. Lower the bucket and dozer blade to the ground.
3. Check that the safety lock lever is in the released position.
4. Stop the engine.
5. Turn the starter switch to the ON position.



6. Move or press the auxiliary hydraulic switches several times to release the residual pressure in the circuitry.
7. Move all the control levers and pedals several times in all directions to release the pressure from the working equipment circuitry.
8. Raise the safety lock lever to engage the lock.

Lowering the boom when the engine has stopped

Perform this operation within 10 minutes after the engine stopping.

1. Sit at the operator's seat.
2. Turn the starter switch to the ON position.
3. Lower the safety lock lever to the unlock position
4. Slowly push the operating lever forward to lower the boom.

LOAD SAFETY DEVICE (IF EQUIPPED)

The load safety devices include an emergency shut-off valve and an overload warning device.

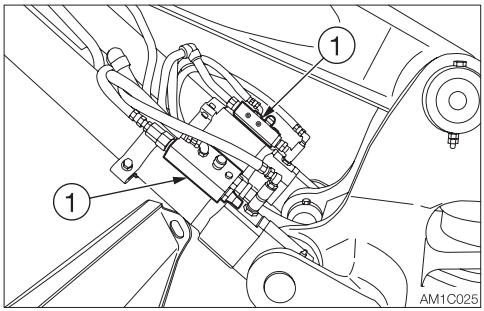
Emergency shut-off valve

⚠ WARNING

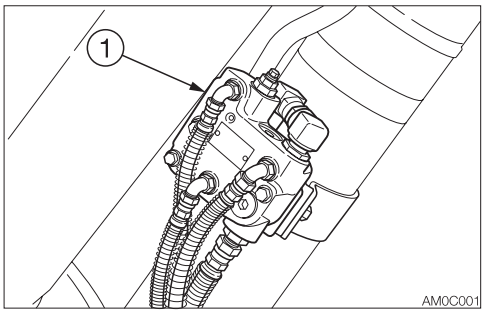
- **If the boom or arm stops due to the breakage of hose, immediately move away from the load being lifted and go to a safe location.**
- **Since the emergency shut-off valve (1) and (2) is a safety device, you must not disassemble it and/or replace or adjust its internal part. Takeuchi shall not be held responsible for any injuries, accidents or product malfunction caused by disassembly.**

The emergency shut-off valve (1) or (2) prevents the boom or arm from falling rapidly in case the hydraulic hose is broken.

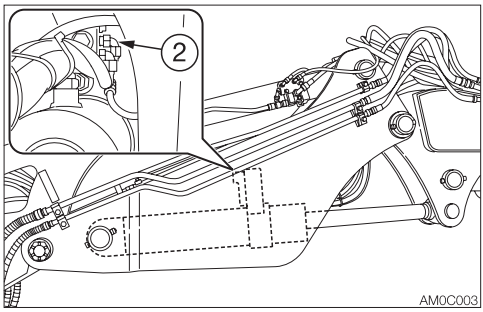
Boom



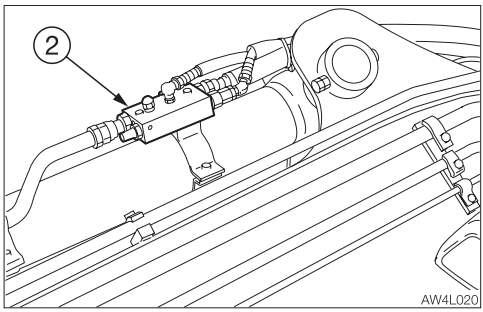
2-Piece boom



Second boom



Arm (option)



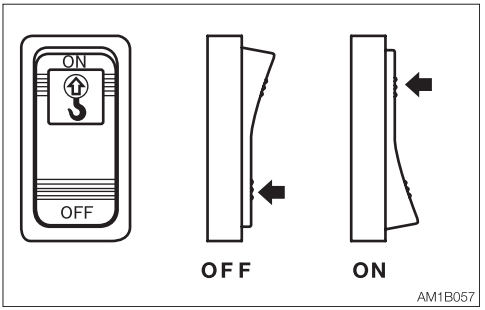
If the hose breaks and the emergency shut-off valve (1) or (2) is activated to stop the operation of boom or arm, lower the boom or arm by slowly operating the lever while ensuring safety. Ask your sales or service dealer for repair.

Overload warning device

⚠ WARNING

If the overload is not removed after the overload warning horn is sounded, the machine may tip over. If the horn starts sounding, stop operating the machine and lighten the load.

If a weight greater than the lifting capacity is applied or lifted, the overload warning device is activated and the horn sounds. (When the lift overload warning switch is turned on.)



Lift overload warning switch
OFF ....Off
ON .....On

FUEL SUPPLY PUMP (IF EQUIPPED)

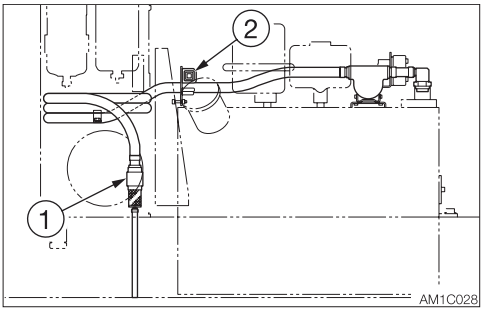
⚠ DANGER

Do not use the fuel supply pump for gasoline or hydraulic oil. Doing so could result in explosion or damage.
Only use the fuel supply pump for diesel fuel.

⚠ CAUTION

Do not fill the tank with additional fuel after the fuel supply pump stops. Doing so could cause the fuel to spurt out.

This device automatically supplies fuel to the fuel tank and stops automatically when the fuel tank is full.



1. Open the side cover.
2. Insert the pump's nozzle (1) in the fuel supply tank.
3. Press the switch (2).
   The pump stops automatically once the fuel tank is full.
4. Turn off the switch.
5. Store the nozzle.

ENGINE AUTO STOP

<Applicable machine models 185104996 or later>

⚠ WARNING

Do not leave the machine when the attachment is raised.

The term "engine auto stop" refers to a function that automatically stops the engine. When the engine auto stop function is on, the machine engine automatically stops to reduce fuel consumption, under the conditions listed below.
When the following conditions are met, the buzzer sounds and the engine stops in three minutes.
1. Safety lock lever is raised
2. Vehicle error code is not generated.
3. Engine error code is not generated.

For details about turning on or off this function, ask your sales or service dealer for help.

IMPORTANT: If the certain conditions are met when the engine auto stop is on, the buzzer sounds once every minute. The buzzer continues to sound once every minute even after the engine stops. Leaving the starter switch at the ON position will deplete the battery. Be sure to turn the switch to the OFF position after the engine is stopped.

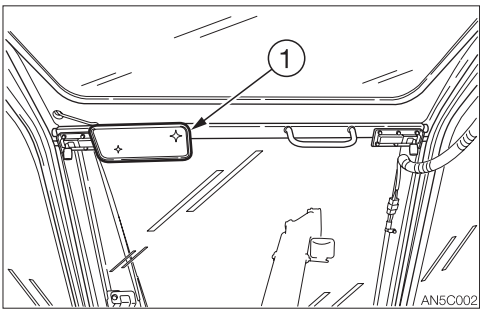
Note: The engine auto stop does not function during the DPF auto regeneration.

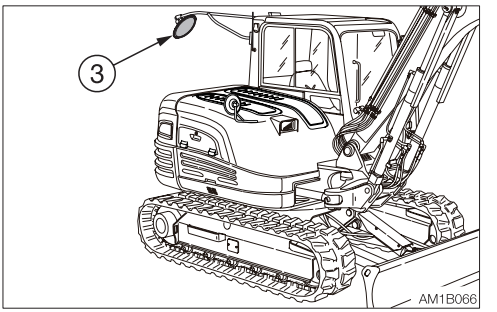
MIRRORS

⚠ WARNING

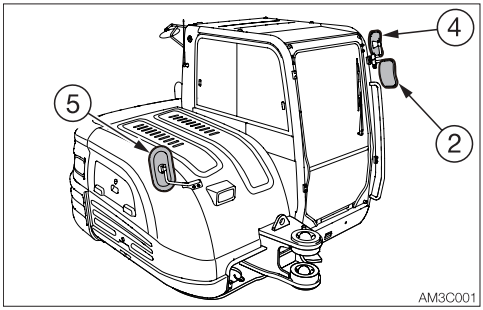
Adjust the mirrors before operating the machine.
If the visibility is poor, death or serious injury could result.

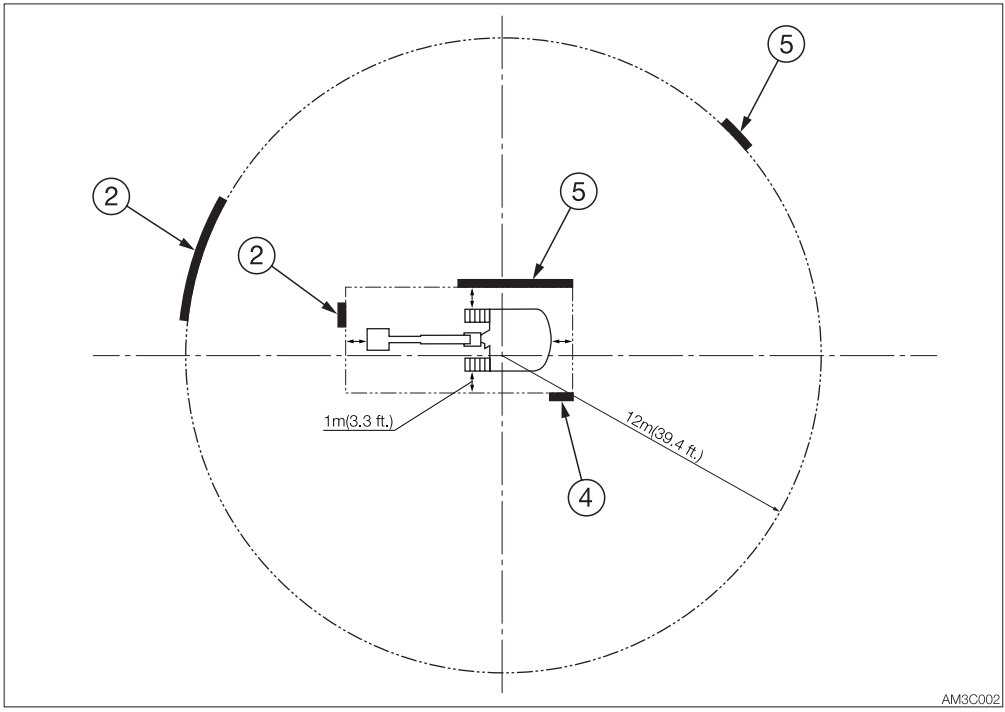
The mirror can be adjusted by moving it by hand. If it is too hard to move by hand or too loose, use a tool to adjust it. Set the machine to the travel posture, and then adjust the mirrors by following the instructions in this manual.





• Adjust the mirrors (1) and (3) so that you can see the view behind the machine.



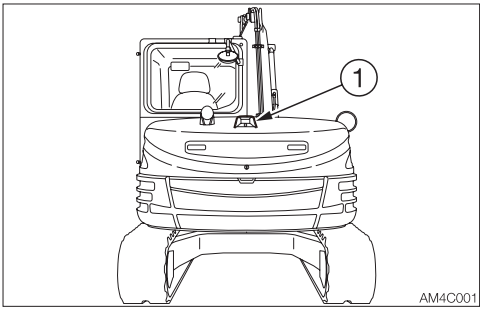


- Adjust the mirror (2) so that you can see the portions obstructed by the arm and boom: forward right portion on the circumference of the 12-meter radius circle centered at the operator and the forward right portion 1 meter (3.3 ft.) away from the machine.
- Adjust the mirror (4) so that you can see the view of the portion obstructed by the cabin: rear left portion 1 meter (3.3 ft.) away from the machine.
- Adjust the mirror (5) so that you can see the view of the portions obstructed by the machine: rear right portion on the circumference of the 12-meter radius circle centered at the operator and the rear side portion 1 meter (3.3 ft.) away from the machine.

CAMERA

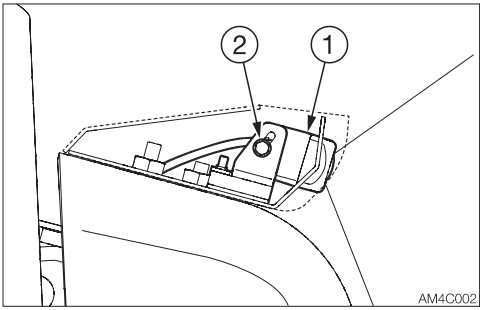
⚠ WARNING

Adjust the cameras before operating the machine.
If the visibility is poor, death or serious injury could result.

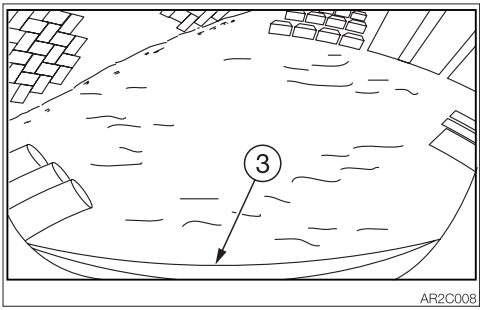


The images being taken by the camera (1) can be shown on the multi information display. While operating the machine, use the camera (1) to check the blind spots from the operator's seat.
Refer to "Camera image key" on pages 2-24.
If the images are not correctly displayed, adjust the camera installation angle.

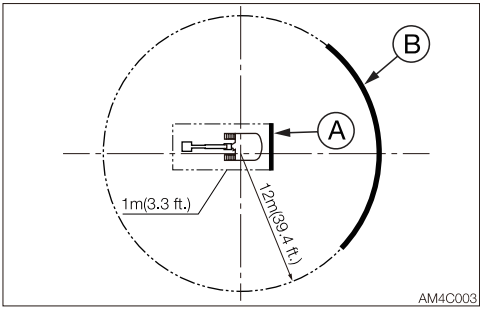
Adjusting the installation angle



1. Loosen the right and left bolts (2) securing the camera (1).



2. Adjust the angle while checking the screen so that the portion (3) of the machine can be displayed.
3. Tighten the right and left bolts (2) evenly.
   · Tightening torque: 0.5 N·m (0.4 ft-lb.)



4. Check if the images are shown on the multi-information display.
   A: The blind spot area, 1 meter (3.3 ft.) away from the machine.
   B: The blind spot area, on the circumference of the 12-meter (39.4 ft.) radius circle centered at the operator
   If the blind spot area A or B is not shown after adjustment, contact your service or sales dealer for assistance.

AUTO CAMERA MODE

When the machine is driven in reverse, the display is automatically switched to the image taken by the rear view camera. When the machine stops driving in reverse, the display returns to the Home screen.
This function can be manually turned on or off. For setting the auto camera mode, refer to “ON/OFF setting” on page 2-35.

OPERATION

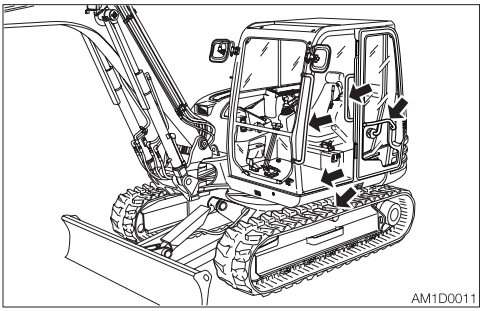


BEFORE STARTING OPERATION

GETTING ON OR OFF THE MACHINE

⚠ WARNING

- **Do not jump on or down from the machine. Never attempt to get on or off the moving machine.**
- **When getting on or off the cab, first fully open the door to the locked position and check that it does not move.**



- **Climb up/down the steps holding the handrail to support your weight in a three point secure stance (hand and feet).**
- **Never use the safety lock lever or control levers as hand holds.**

WALK-AROUND INSPECTION

Perform the walk-around inspections once a day before starting the engine for the first time that day.
Refer to “MAINTENANCE, Walk-around inspection”, on pages 5-18 and 5-19.

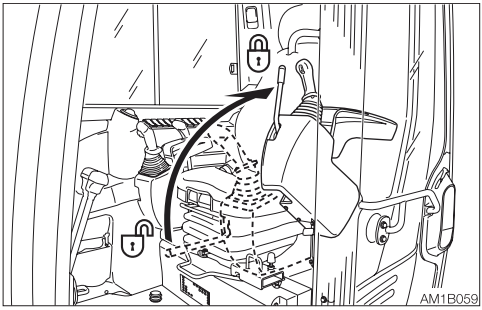
DAILY INSPECTION

Perform the daily inspections once a day before starting the engine for the first time.
Refer to “MAINTENANCE, Daily inspection”, on pages 5-20 to 5-25.

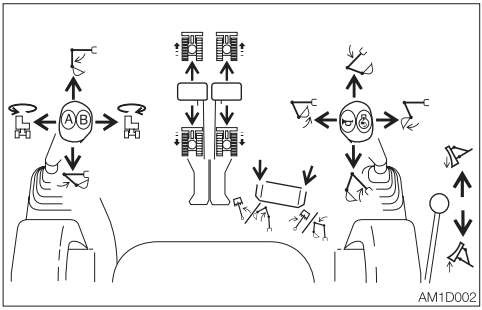
STARTING AND STOPPING THE ENGINE

BEFORE STARTING THE ENGINE

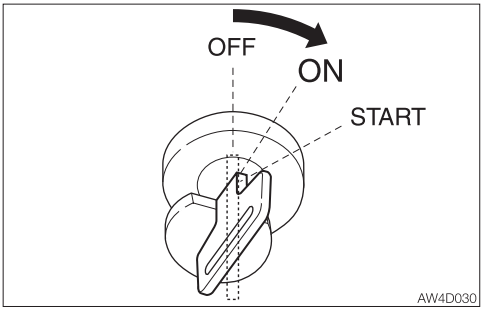
1. Adjust the seat for a comfortable operating position.
2. Fasten the seat belt.



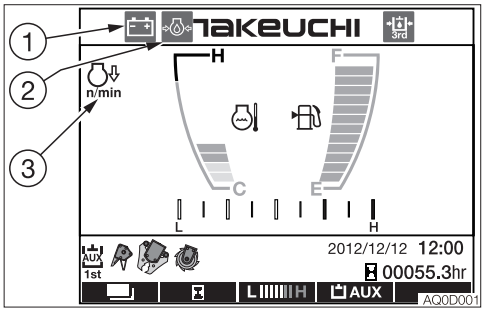
3. Check that the safety lock lever is in the locked position.



4. Check that all levers and pedals are in the neutral position.



5. Insert the key into the starter switch, turn it to the ON position, then perform the following inspections:



- All warning lamps flash and an alarm is sounded for two seconds. The meters also start functioning. After two seconds, the deceleration lamp (3) stops flashing and remains lit, while the battery charge warning lamp (1) and engine oil pressure warning lamp (2) remain flashing. (If the auxiliary 3rd is selected, it is also flashing.) The other lamps go out.
- Turn on the light switch to check that the boom light, front light, side lights and tail lamps turn on.
- Check the fuel level.

If a lamp does not light or the alarm is not sounded, the display or a wire may be damaged. Ask your sales or service dealer for repair.

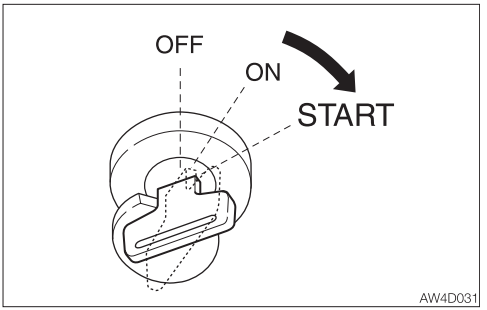
STARTING THE ENGINE

⚠ WARNING

- **Clear all personnel from the work area.**
- **Sound the horn to warn people around the machine.**

IMPORTANT: Do not run the starter motor for more than 15 consecutive seconds. If the engine fails to start, wait for 30 seconds, and then try again to start the engine.
IMPORTANT: If the engine stalls due to fuel shortage, add fuel, turn the key to the ON position for 60 seconds, and then turn it to the START position. Running the starter for a long time before there is enough fuel is going through can cause the starter to fail.

Normal starting

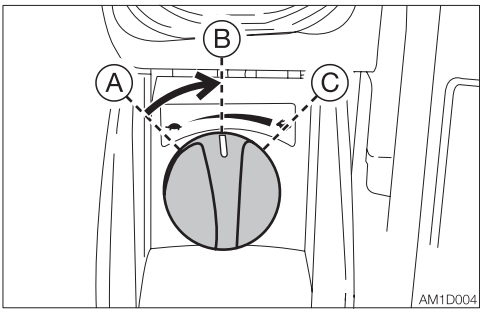


1. Turn the starter key to the START position and start the engine.
   When the machine is equipped with the safety start function: The engine does not start unless the safety lock lever is in the locked position at this point.
   Refer to “Safety lock lever” on page 2-48.
2. Once the engine starts, release the key. The key automatically returns to the ON position.
3. Check that the warning lamps are off.
   For safety reasons, it is designed that the deceleration function is activated to set the engine revolutions to low idling whenever the engine is started.
   Cancel the deceleration mode by pressing the deceleration button as necessary.
4. Warm up the engine.
   Refer to “Warming up the engine” on page 3-6.
5. After the completion of the warming up, press the deceleration button to cancel the deceleration mode.

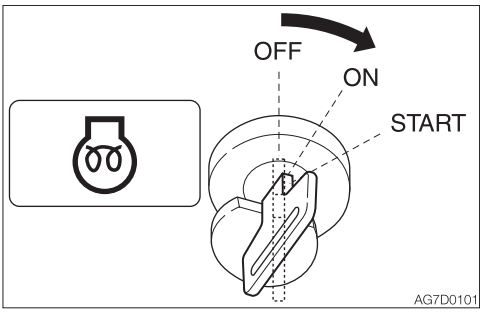
Starting in cold climates

⚠ WARNING

Never use starting fluid on this engine, as the starting fluid could cause an explosion.



1. Turn the throttle controller to the middle position.



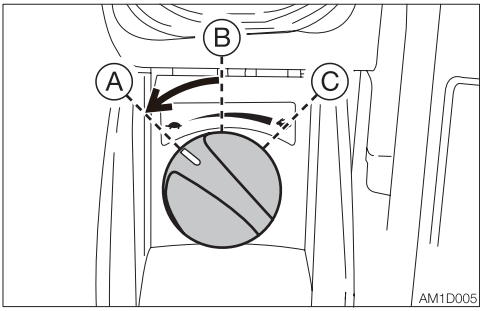
2. Turn the starter key to the ON position, and confirm that the glow lamp is lit. (The glow lamp stays lit when the coolant temperature is –10°C (14°F) for 15 seconds (Applicable machine models 185100001 or later) or 12 seconds (Applicable machine models 190200001 or later).)

3. After the glow lamp goes out, press the deceleration button (to cancel the deceleration mode), and then turn the key to the START position to start the engine.
   When the machine is equipped with the safety start function: The engine does not start unless the safety lock lever is in the locked position at this point.
   Refer to “Safety lock lever” on page 2-48.
4. Once the engine starts, release the key. The key automatically returns to the ON position.
5. Check that the warning lamps are off.
6. Return the throttle controller to the original position and warm up the engine.
   Refer to “Warming up the engine”.

Note: If the engine is started at –15°C (5°F), the revolution speed is controlled to 1500 min^{-1} (rpm). After 10 seconds, the throttle controller operation becomes available.
<Applicable machine models 185100001 or later>
Note: The glow lamp turns on if the coolant temperature is low after the engine is started.

WARMING UP THE ENGINE

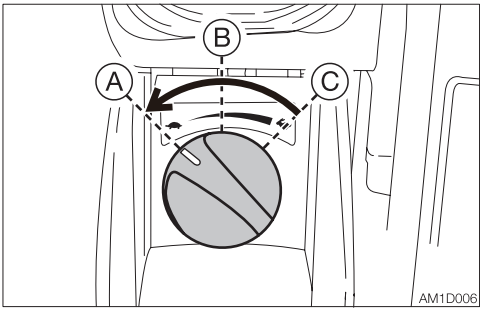
IMPORTANT: Avoid racing the engine until it has warmed up.
Do not warm up the engine for a long time (20 minutes or more). When idling is required, occasionally place a load or run the engine at medium speed.



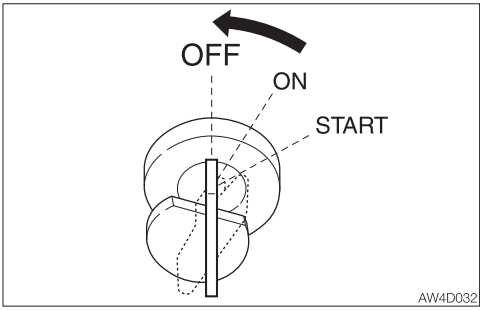
1. Return the throttle controller, and then run at a low idle with no load for 5 minutes.

STOPPING THE ENGINE

IMPORTANT: Do not stop the engine suddenly when operating with heavy loads or at the maximum speed. Doing so may cause the engine to overheat or seize. Never stop running the engine suddenly except in emergency.



1. Return the throttle controller.
2. Idle the engine for about 5 minutes to gradually let it cool.



3. Turn the starter key to the OFF position to stop the engine.

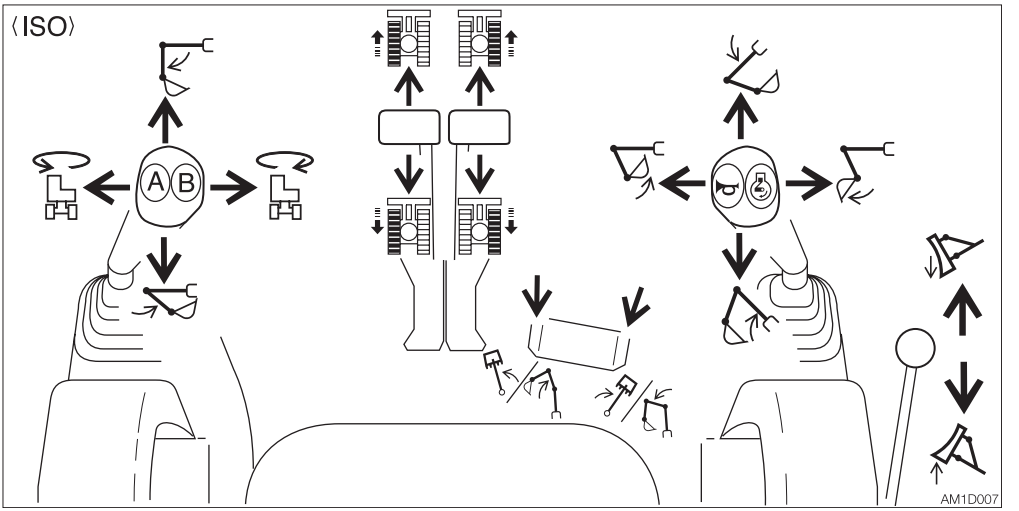
MEMO

OPERATING THE MACHINE

LEVER PATTERN (ISO PATTERN)

⚠ WARNING

- Before starting operation, carefully check which lever pattern you are going to use.
- It is described using the ISO pattern in this manual.

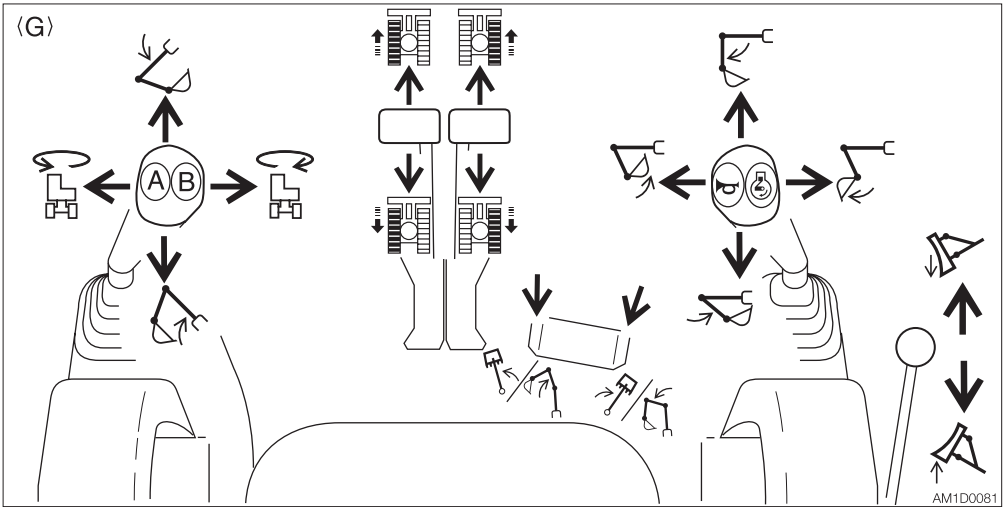


	Left crawler forward		Right crawler forward
	Left crawler reverse		Right crawler reverse
	Arm out		Boom lower
	Arm in		Boom raise
	Upperstructure slew left		Bucket load
	Upperstructure slew right		Bucket dump
	Boom swing left Second boom raise (2-piece boom)		Dozer blade lower
	Boom swing right Second boom lower (2-piece boom)		Dozer blade raise

LEVER PATTERN (G PATTERN) (IF EQUIPPED)

⚠ WARNING

- **Before starting operation, carefully check which lever pattern you are going to use.**
- **It is described using the ISO pattern in this manual.**



	Left crawler forward		Right crawler forward
	Left crawler reverse		Right crawler reverse
	Boom lower		Arm out
	Boom raise		Arm in
	Upperstructure slew left		Bucket load
	Upperstructure slew right		Bucket dump
	Boom swing left Second boom raise (2-piece boom)		Dozer blade lower
	Boom swing right Second boom lower (2-piece boom)		Dozer blade raise

Refer to “Selecting a lever pattern” on page 8-5.

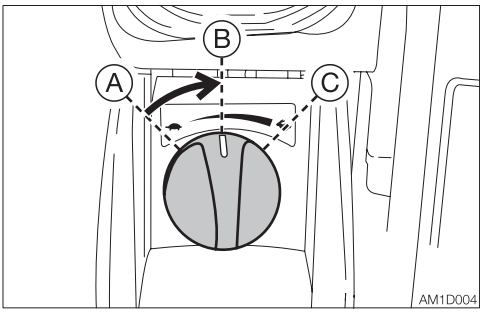
WARMING UP THE MACHINE (HYDRAULIC OIL)

⚠ WARNING

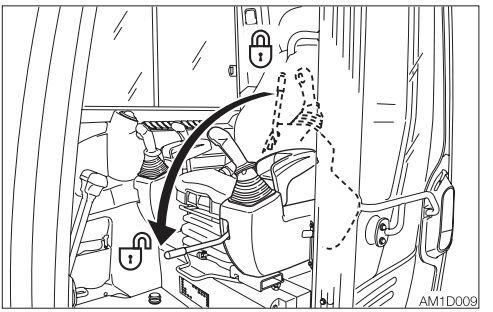
Operating the working equipment without warming up the machine (hydraulic oil) is dangerous, as the working equipment cannot response to controls quickly or may move in unexpected ways, and the safety devices may not operate properly. Be sure to sufficiently warm up the machine.

IMPORTANT: Do not operate the levers too quickly when the hydraulic oil temperature is below 20°C (68°F). The proper hydraulic oil temperature during operation is 50 to 80°C (122 to 176°F). If operations must be performed at lower temperatures, heat up the hydraulic oil to at least 20°C (68°F).

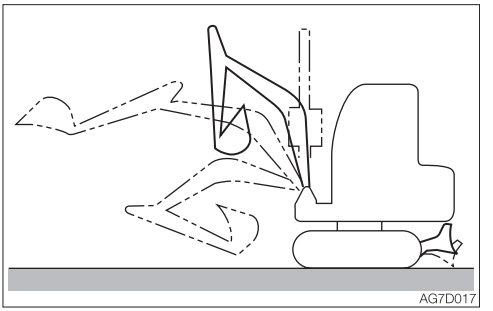
Normal warm-up



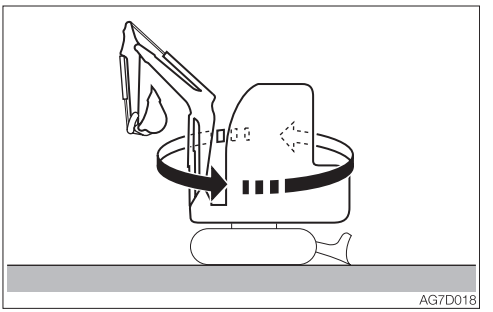
1. Turn the throttle controller to the middle position, and then run the engine at medium speed for about five minutes with no load.



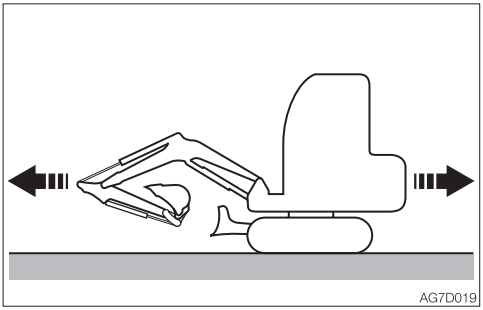
2. Fully lower the safety lock lever to disengage the lock and lift the bucket from the ground.



3. Extend and retract each of the cylinders slowly several times with no load.



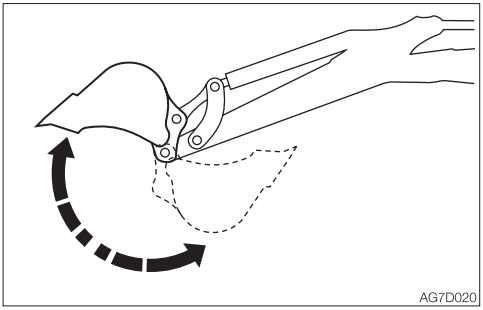
4. Slew slowly to the left and the right several times.



5. Travel slowly forward and in reverse several times.

Warm-up in cold climates

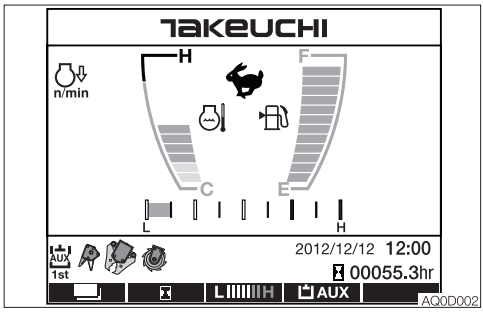
1. Perform the normal warm-up procedure.



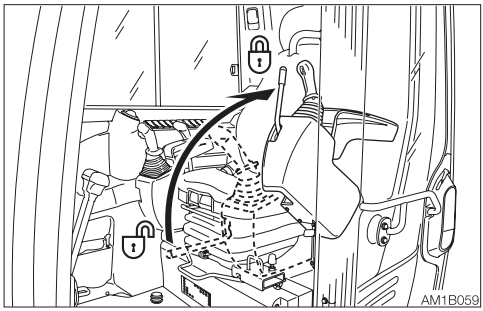
2. Set the bucket cylinder at the stroke end and keep it there.
   Do not keep this condition for more than 30 seconds.
3. Repeat Step 2 until the bucket operating speed becomes normal.

INSPECTION AFTER WARM-UP

After warming up the engine and machine (hydraulic oil), perform the checks and inspections described below, and repair if necessary.



1. Check that the warning lamps and meters are as follows:
   · Are all warning lamps off?
   · Is the water temperature level within the green range?
2. Check that there are no irregularities in the exhaust color, sound and vibrations.

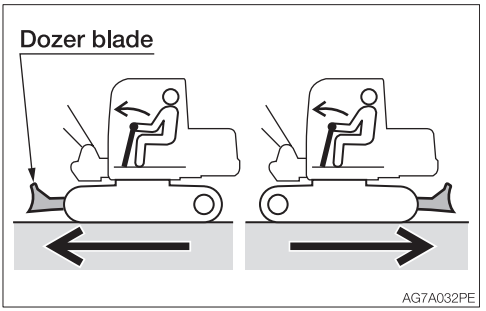


3. Raise the safety lock lever to the locked position, and then check that the operating and travel levers are locked.

OPERATING THE TRAVEL LEVERS/ PEDALS

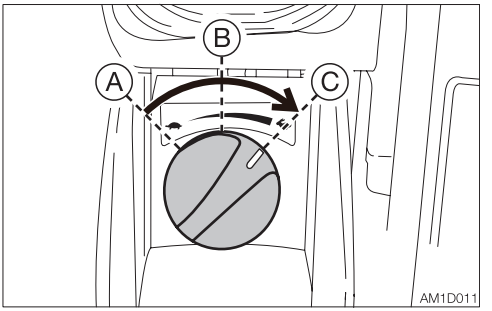
⚠ WARNING

- Never allow anyone to enter the machine's slewing radius and path.
- Signal your intention to move by sounding the horn.
- There is a blind spot in the rear of the machine. Before traveling in reverse, as necessary, swing the cab around in reverse to check that the area is safe and clear.

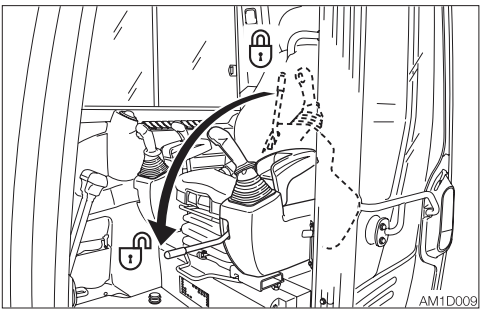


- Before operating the travel levers/ pedals, make sure that the dozer blade is to the front of the operator's seat. Remember that when the dozer blade is to the rear of the operator's seat, the travel levers/pedals must be operated in the reverse direction from when it is to the front.
- Clear all obstacles from the path of the machine.

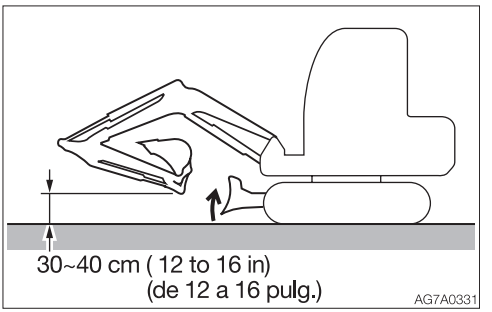
Moving the machine forward and backward



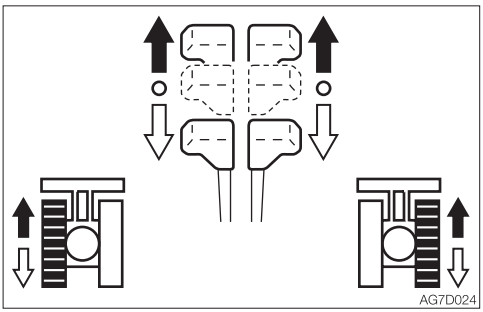
1. Turn the throttle controller and increase the engine speed.



2. Fully lower the safety lock lever to disengage the lock.



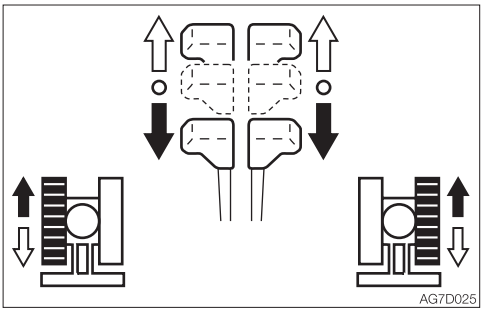
3. Fold the hoe attachment and lower it 30 to 40 cm (12 to 16 in.) above the ground.
4. Lift the dozer blade.
5. Operate the left and right travel levers as below.



When the dozer blade is in front of the operator's seat:

➡ To move forward:
Tilt the levers forward.

⇨ To move backward:
Tilt the levers backward.



When the dozer blade is behind the operator's seat:

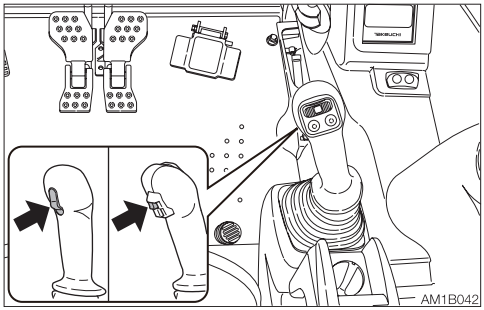
➡ To move forward:
Tilt the levers backward.

⇨ To move backward:
Tilt the levers forward.

Traveling in 2nd (High) speed

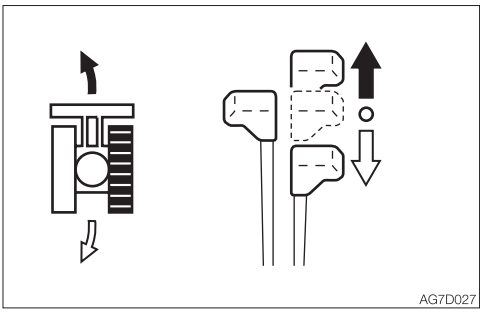
⚠ WARNING

When a load greater than a set value is applied during traveling in 2nd (high) speed, the speed will automatically slow down to 1st (low) speed. When the load becomes lighter, the speed will increase and return to 2nd (high) speed. It should be noted that the travel speed changes depending on the load condition (for machines with the automatic travel shift-down system).



Press the travel speed switch to set to the 2nd (high) speed, and press it again to return to the 1st (low) speed.

Pivot turn

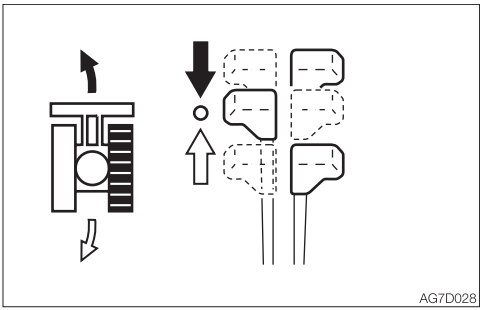


Turning to the left when stopped:

➡ To turn forward to the left:
Tilt the right lever forward.

⇨ To turn backward to the left:
Tilt the right lever backward.

To turn to the right, operate the left lever in the same way as for the right lever.



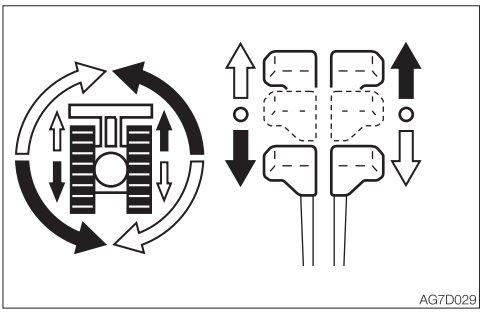
Turning to the left while traveling:

➡ To turn left while traveling forward:
Set the left lever to neutral.

⇨ To turn left while traveling backward:
Set the left lever to neutral.

To turn to the right while traveling, operate the right lever in the same way as for the left lever.

Spin turn



➡ To spin left:
Tilt the left lever backward and the right lever forward.

⇨ To spin right:
Tilt the right lever backward and the left lever forward.

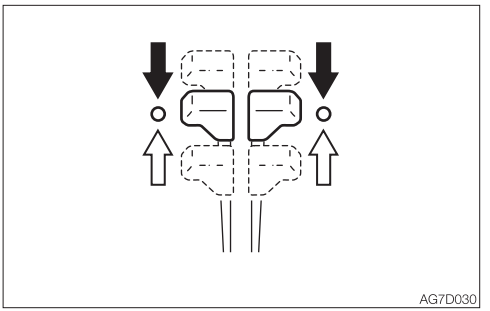
STOPPING TRAVEL

⚠ WARNING

- Park the machine on a flat, rigid and safe ground. Set the parking brake. If you must park on a slope, chock the tracks to block the machine.
- If any control is accidentally touched when the safety lock lever is not locked, the machine may suddenly move and cause serious injury or death.

⚠ CAUTION

Never stop running the machine suddenly except in emergency. Stop in good time, if possible.

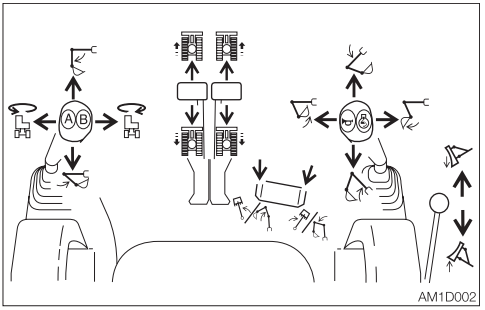


1. Set the left and right travel levers slowly to the neutral position. The machine stops.

OPERATING THE WORKING EQUIPMENT

⚠ WARNING

- **Before starting operation, carefully check which lever pattern you are going to use.**
- **It is described using the ISO pattern in this manual.**



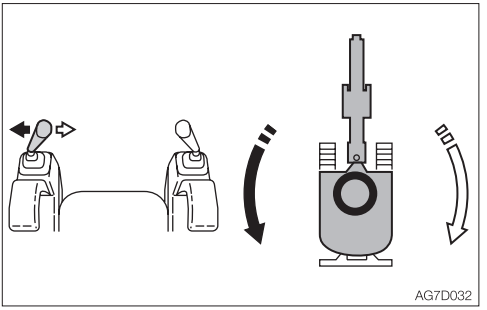
Use the right operating lever to operate the boom and bucket.
Use the left operating lever to operate the arm and slewing.
Return the operating levers to the neutral position to stop the hoe attachments.

1. Lower the safety lock lever to the unlocked position.
2. Set the pedal cover to the unlocked position.

Slewing

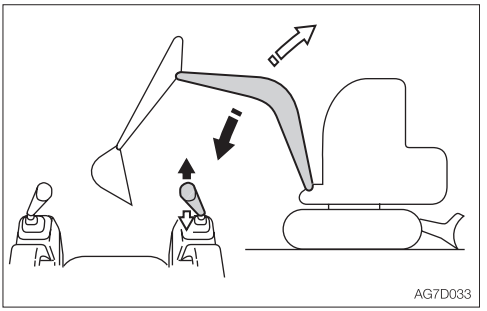
⚠ WARNING

Check the surrounding area for safety before slewing.



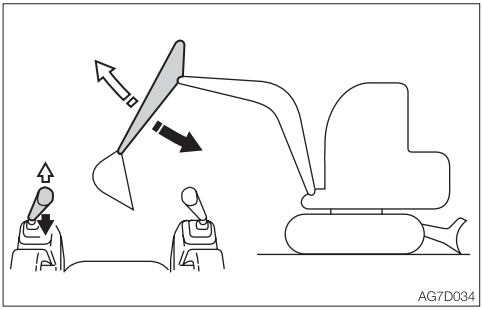
➡ Upperstructure slew left:
Tilt the left operating lever to the left.
⇨ Upperstructure slew right:
Tilt the left operating lever to the right.

Operating the boom



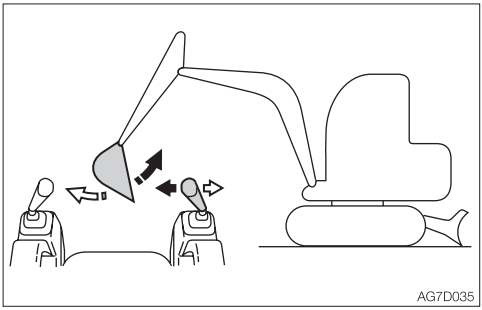
➡ Boom lower:
Tilt the right operating lever forward.
⇨ Boom raise:
Tilt the right operating lever backward.

Operating the arm



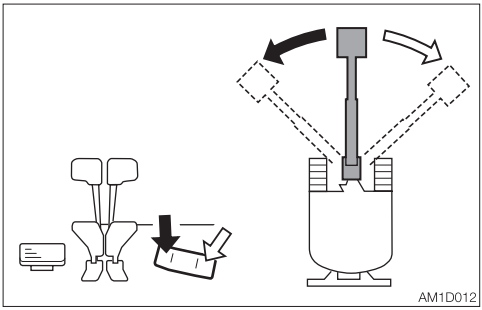
➡ Arm in:
Tilt the left operating lever backward.
⇨ Arm out:
Tilt the left operating lever forward.

Operating the bucket



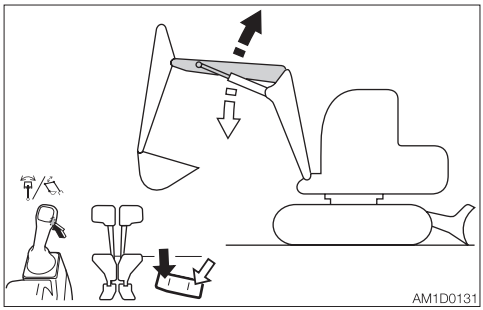
➡ Bucket load:
Tilt the right operating lever to the left.
⇨ Bucket dump:
Tilt the right operating lever to the right.

Operating the boom swing



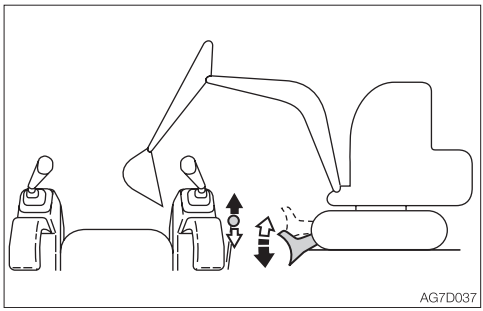
➡ Boom swing left:
Step on the left side of the pedal.
⇨ Boom swing right:
Step on the right side of the pedal.

Operating the second boom



➡ Second boom raise:
Step on the left side of the pedal.
⇨ Second boom lower:
Step on the right side of the pedal.

Operating the dozer blade



➡ Dozer blade lower:
Tilt the lever forward.
⇨ Dozer blade raise:
Tilt the lever backward.

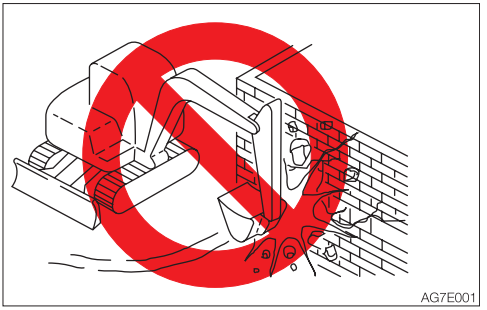
OPERATING PROCEDURES

PROHIBITED OPERATIONS

⚠ WARNING

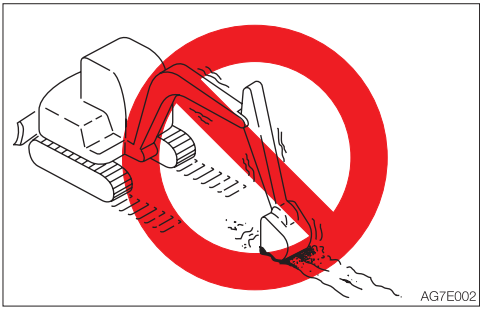
- **Do not operate on bedrock (hard or soft).**
- **Do not slew/swing while traveling. If you must operate the hoe attachment while traveling, operate at speeds slow enough so you have complete control at all times.**

Do not perform demolition or leveling using slew force



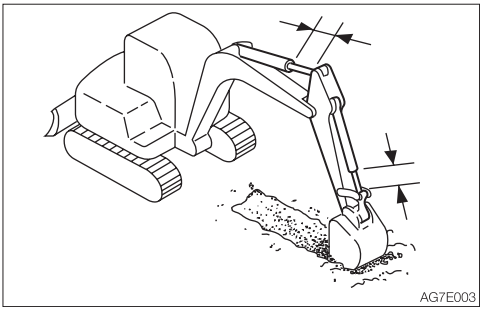
Do not demolish walls or level ground using slew force. Also, do not dig the bucket teeth into the ground during slewing. Doing so will damage the hoe attachment.

Do not dig while traveling

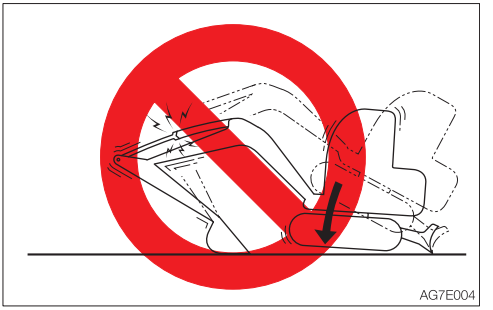


Do not dig the bucket into the ground and use the traveling force to dig.

Be gentle when using the hydraulic cylinder

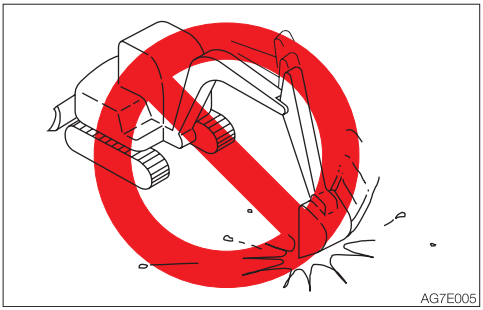


Do not extend the hydraulic cylinders to the stroke ends. Operate them with leeway.



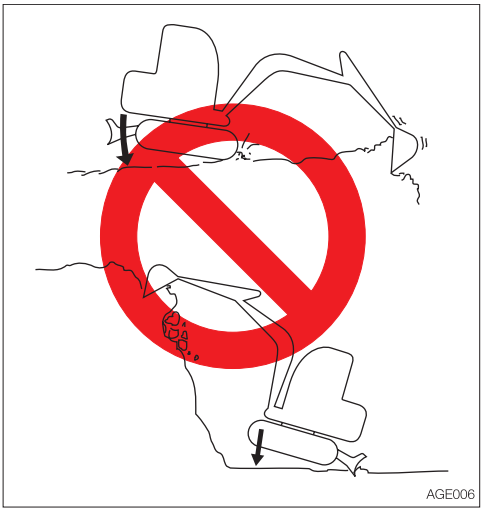
Do not support the machine body with the hoe attachment when the body is lowering with the arm cylinder fully extended. Doing so concentrates the load on the arm cylinder and could damage the arm cylinder.

Do not drive piles with the bucket or dig by banging the bucket



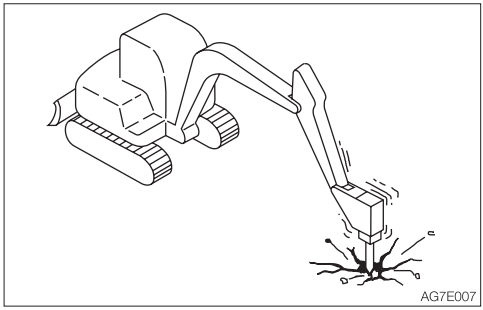
Doing so will shorten the service life of the hoe attachment. Use the hydraulic force to dig.

Do not perform operations using the machine's dropping force



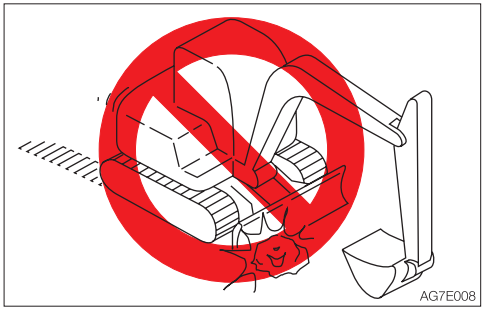
Putting excessive strain on the machine will shorten its service life. When digging, use the hydraulic force of the cylinders and the shallow and long strokes.

Digging bedrock



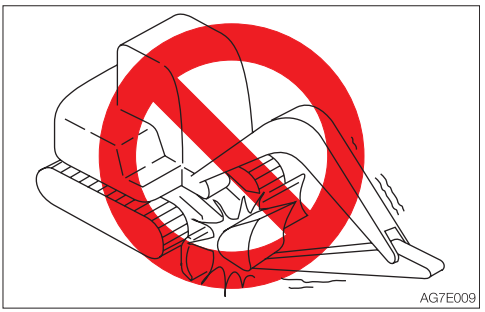
For hard base rock, break the rock up into small pieces with a breaker, etc., before digging. This prevents damage to the machine and is thus more economical in the end.

Caution on exposing the dozer blade to shocks



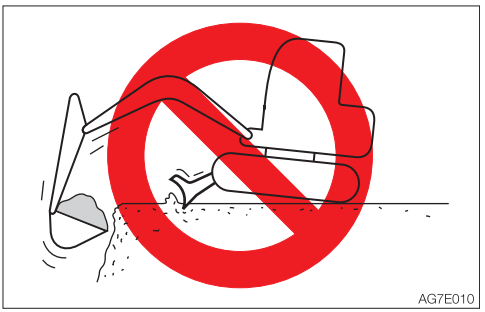
Hitting the dozer blade against rocks, etc., could damage the dozer blade or the blade cylinder.

Caution on folding the hoe attachment

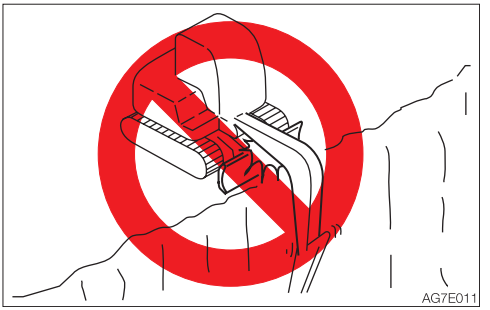


Be careful not to let the bucket to hit the dozer blade when the hoe attachment is being folded.

Do not use the dozer blade as an outrigger

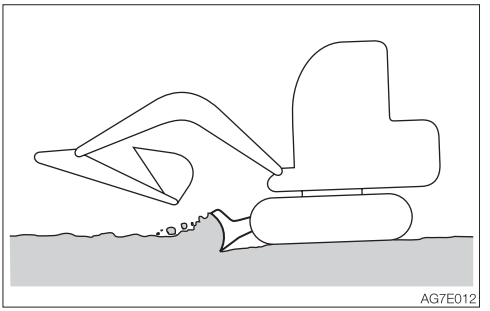


Pay attention to the dozer blade when digging



When digging deeply with the dozer blade positioned at the front, be careful that the boom cylinder and bucket do not hit the dozer blade.
Operate with the dozer blade at the rear whenever possible.

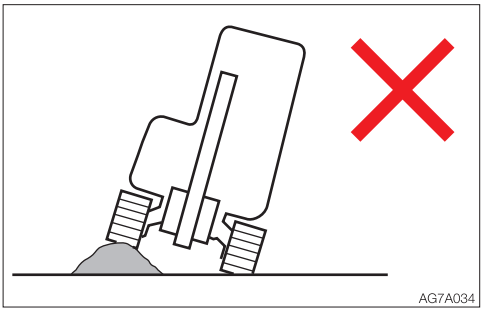
Caution on digging down with the dozer blade



This dozer blade is designed for simple earth pushing. Do not dig down deeply with the dozer blade. Doing so could damage the dozer blade and undercarriage.

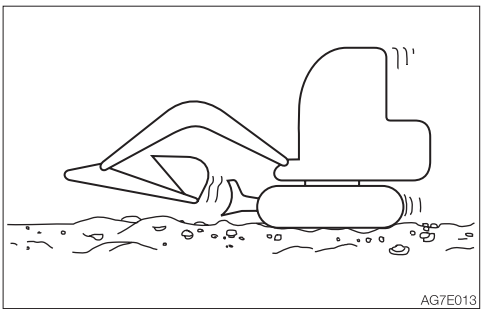
CAUTIONS ON OPERATING

Cautions on traveling



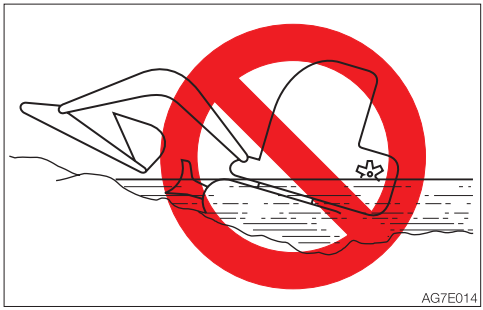
Traveling over obstacles (rocks, stumps, etc.) may put a great load on the machine body and may cause damage to it. Avoid crossing over obstacles whenever possible. If you must do so, keep the hoe attachment near the ground, travel at a low speed, and go over the obstacle at the center of the crawler.

Cautions on traveling in 2nd (High) speed

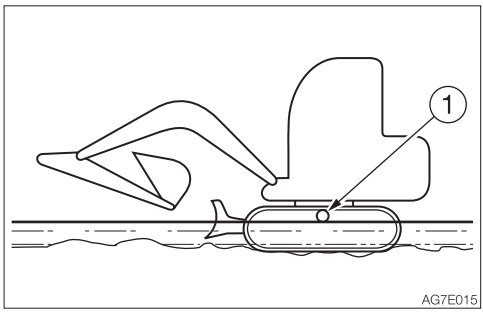


- On uneven ground, maintain the low speed and avoid starting, stopping or changing directions abruptly.
- When a load greater than a set value is applied during traveling in 2nd (high) speed, the speed will automatically slow down to 1st (low) speed. When the load becomes lighter, the speed will increase and return to 2nd (high) speed. It should be noted that the travel speed changes depending on the load condition (for machines with the automatic travel shift-down system).
- When traveling in 2nd speed, do so with the dozer blade at the front.

Cautions on using machine in water



If the rear of the machine is submerged in water as shown in the figure above, it causes the radiator fan to turn in water, resulting in damage to the fan. The rear of the machine must not be submerged.

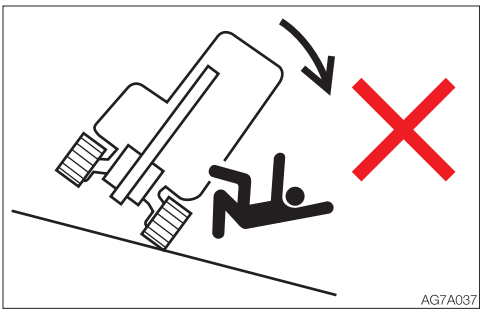


- Allowable water depth
  Use the machine in water only when the water is up to the bottom of the carrier roller (1).
- For those parts used in water for a long time, apply enough grease until the old grease is expelled.
- Never submerge the slew bearing or main body in water or sand. If submerged, contact a Takeuchi service agent for inspection.

CAUTIONS ON TRAVELING ON SLOPES

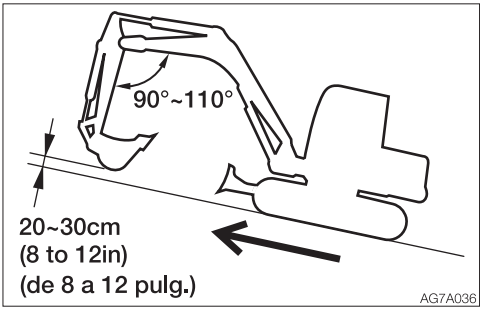
⚠ WARNING

- Never travel on slopes that are too steep for the machine to maintain its stability. (maximum gradeability: 35°, lateral tipping angle: 15°) Note that in reality, the machine's stability becomes lower than the above values depending on the working condition.
- When traveling on slopes, lower the bucket to a height of 20 to 30 cm (8 to 12 in.) above the ground. When climbing a steep slope, extend the hoe attachment to the front. In emergencies, lower the bucket to the ground and stop the machine.
- When traveling on slopes or grades, drive slowly in 1st (low) speed.
- When climbing a hill, keep the operator's seat facing the hillside. When descending a hill, keep the operator's seat facing the downhill direction. In either case, travel must be done while paying attention to the ground in front of the machine.
- Do not descend slopes in reverse.



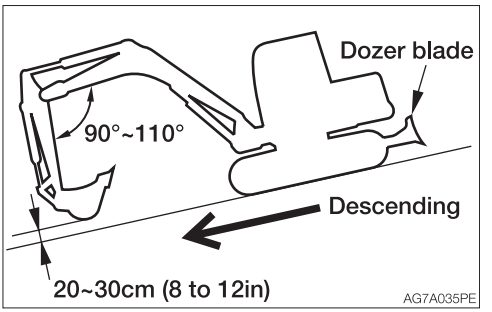
- Do not change directions on slopes or traverse slopes. First return to a flat surface, and then take an alternative path.
- The machine may slip sideways even on a slight slope if they are covered with grass or dead leaves, or when traveling on a wet metal plate or frozen surfaces. Do not allow the machine to position sideways to slopes.

Traveling posture on slopes
Climbing slopes



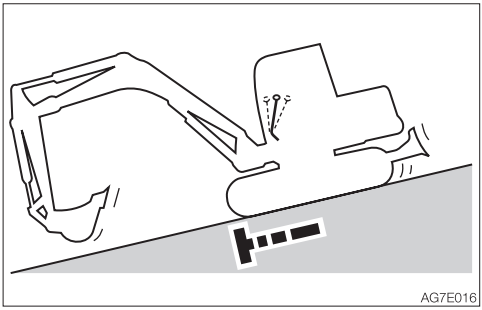
When climbing slopes of 15° or more, maintain the machine posture as shown in the figure above.

Descending slopes



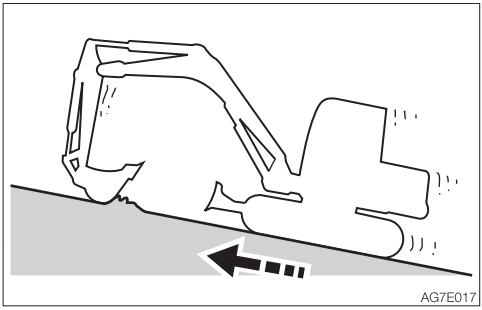
When descending slopes of 15° or more, slow down the engine speed and maintain the machine posture as shown in the figure above.

Braking when descending slopes



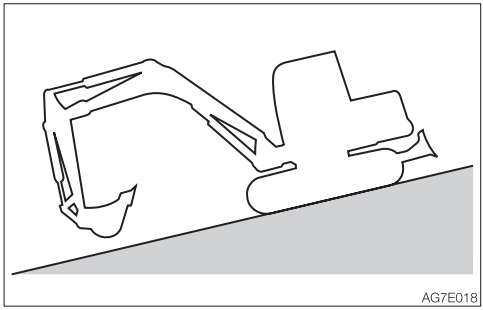
When descending slopes, the brakes are applied automatically once the travel levers are returned to the neutral position.

If the crawler slips



If the crawler slips while climbing a slope and impossible to travel, use the pulling force of the arm to climb the slope.

If the engine stops



If the engine stops when descending a slope, set the travel levers to the neutral position, stop the machine, then start the engine.

Do not open the door while traveling on slopes

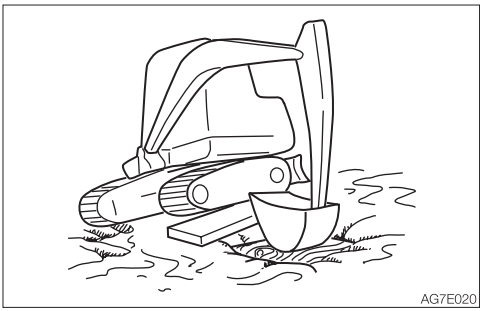


Opening the door while traveling on slopes is dangerous, as the force required to open and close the door changes abruptly. Always keep the door closed when traveling on slopes.

GETTING OUT OF MUD

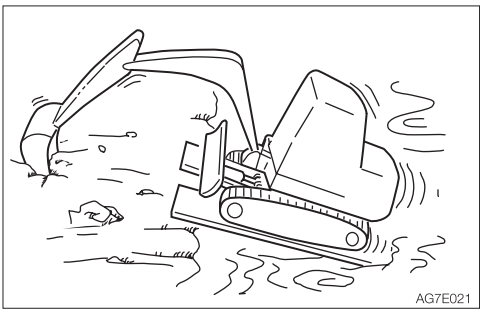
If the machine gets stuck in mud, use the procedure below to get it out.

If one crawler is stuck



1. Swing the bucket to the side of the crawler being stuck.
2. Set the arm and boom to an angle of 90 to 110°.
3. Press the bottom of the bucket (not the teeth) against the ground.
4. Place a plank or the like under the lifted crawler.
5. Lift the bucket and slowly move the machine out of the mud.

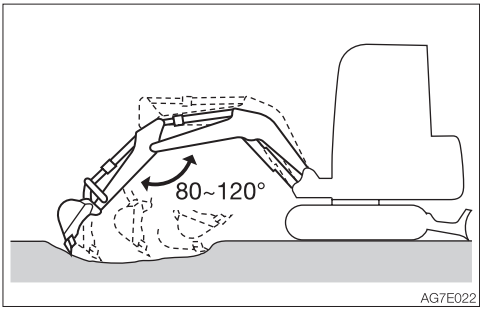
If both crawlers are stuck



1. Perform the steps 1 to 4 above for both crawlers.
2. Dig the bucket into the ground in front of the machine.
3. Pull with the arm while traveling forward to slowly move the machine out.

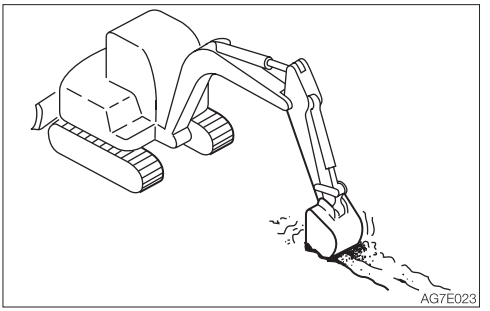
OPERATIONS POSSIBLE WITH THIS MACHINE

Excavating



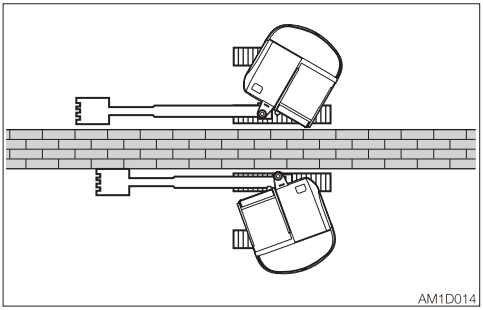
1. Set the dozer blade on the side opposite to the side you want to dig on.
2. Use the arm and bucket and dig with shallow, long strokes. The maximum digging force can be obtained when the boom and arm angle is 80 to 120°. Use this angle for effective digging.

Digging ditches



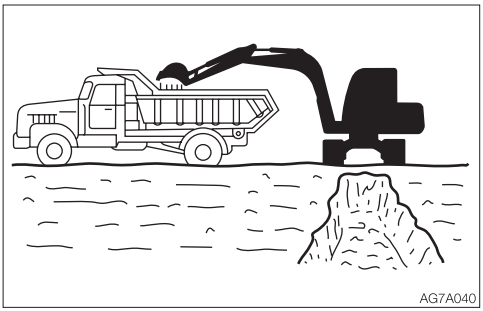
Install a bucket suited for digging ditches and set the crawlers parallel to the ditch to be dug for greater efficiency.
When digging wide ditches, dig the sides first, and then dig the center.

Digging side drains



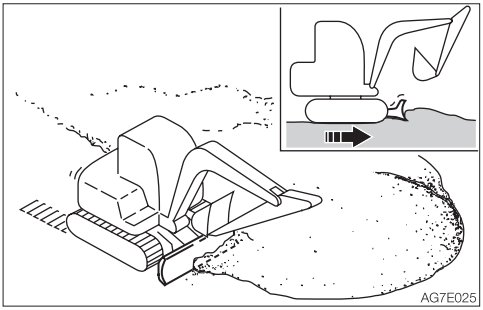
Use the boom swing function to dig side ditches as shown in the figure.

Loading



When loading dirt onto a truck bed, load from the back of the truck, as it is easier and able to load more load than doing it from the front.
Also, use a small slewing angle for greater efficiency.

Leveling

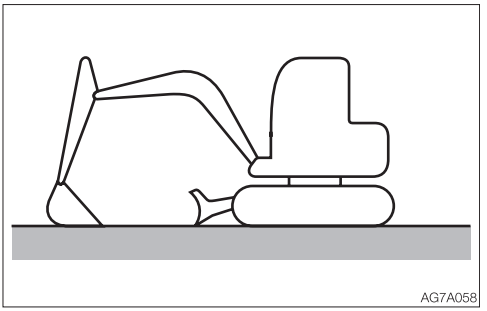


1. Bring the hoe attachment close to the body.
2. Gradually remove the dirt from the side of the mound.
3. Once the mound is low, remove the dirt from the top. If the load becomes too heavy for the machine body, adjust by raising or lowering the dozer blade.

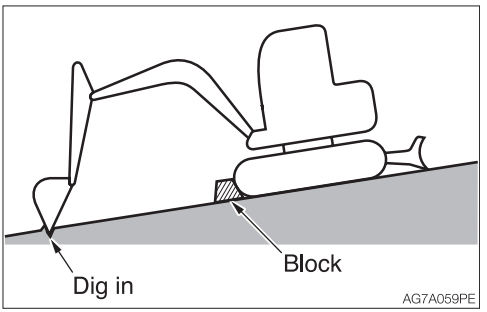
PARKING THE MACHINE

PARKING

⚠ WARNING



- **Park the machine on a flat, rigid and safe ground. Set the parking brake.**



If you must park on a slope or incline, park the machine securely and block the movement of the machine.

- **When parking on a street, use barriers, caution signs, lights, etc., so that the machine can easily be seen even at night to avoid collision with other vehicles.**
- **Before leaving the operator's seat, raise the safety lock lever to engage the lock and stop the engine. Also, be sure to remove the key, lock the door and covers, take it with you and store it in a specified place.**

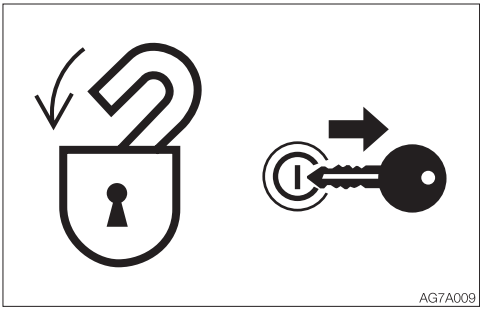
1. Set the left and right travel levers to the neutral position.
2. Return the throttle controller to set the engine to low idling.
3. Lower the bucket and the dozer blade to the ground.
4. Raise the safety lock lever to the locked position.
5. Stop the engine and remove the key.
   Refer to "Stopping the engine" on page 3-6.
   For machines equipped with accumulator: Refer to "Operating the machine with an accumulator" on page 2-82.

INSPECTION AND CHECKS AFTER STOPPING THE ENGINE

1. Check for oil or water leak and inspect the working equipment, covers and undercarriage. If any irregularities are found, repair.
2. Fill up the fuel tank.
   Refer to "Inspecting the fuel level" on page 5-23.
3. Remove any paper scraps or dirt from the engine room.
4. Remove any mud from the undercarriage.

Locking

Be sure to lock the following places:



- Cab door
- Engine hood
- Covers

HANDLING IN COLD CLIMATES

PREPARING FOR COLD CLIMATES

Starting engine in cold climates is not easy, and it becomes more difficult if the coolant freezes. Prepare for cold-climate problems as follows.

Replacing the fuel and lubricant
Replace the hydraulic oil, engine oil and fuel with those intended for cold climates.
Refer to “Fuel and lubricant table” on page 5-4.

Engine coolant

⚠ WARNING

The engine coolant is combustible. Keep away from flame.
Use long-life coolant (antifreeze) and tap water for the engine coolant.

Note: New machines are delivered with JIS Type 2 long-life coolant (antifreeze) at a concentration of 50%.
Refer to “Fuel and lubricant table” on page 5-4.

Battery
As the temperature drops, the battery performance decreases.
Inspect the battery. If it is discharging, contact a Takeuchi service agent to have the battery recharged.
Refer to “Inspecting the battery fluid level and replenishing” on page 5-32.

CAUTIONS AFTER OPERATIONS

Observe the following cautions to prevent mud, water, or the undercarriage from freezing and making it impossible for the machine to move.

- Remove all mud and water from the machine body. In particular, wipe the hydraulic cylinder rod clean to prevent damage to the seal caused by mud or dirt on the rod surface getting inside the seal together with drops of water.
- Park the machine on hard and dry ground. If this is impossible, park the machine on a wooden board placed on ground.
- Drain any water in the fuel tank to prevent it from freezing.
  Refer to “Draining the water from the fuel tank” on page 5-31.
- As the battery capacity drops markedly in low temperatures, cover the battery or remove it from the machine and keep it in a warm place.
  If the electrolyte level is low, add distilled water in the morning before beginning work. To prevent the battery electrolyte from freezing in the night, do not add water after the day’s work.

AFTER THE COLD CLIMATE

When the climate becomes warmer, do as follows:

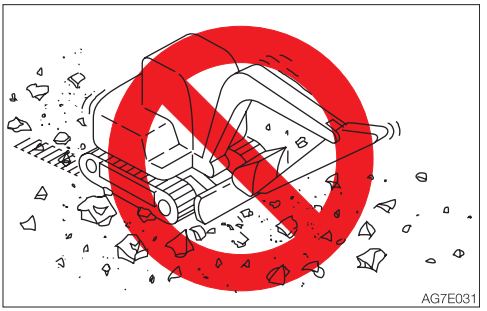
- Replace the fuel and oil for all parts with those specified in the “Fuel and lubricant table”.
  Refer to “Fuel and lubricant table” on page 5-4.
- If a coolant of “one season type” is used, drain the cooling system completely, clean out the inside of the cooling system thoroughly, and fill with tap water.
  Refer to “Cleaning the engine cooling system” on page 5-50 or page 5-55.

HANDLING RUBBER CRAWLERS

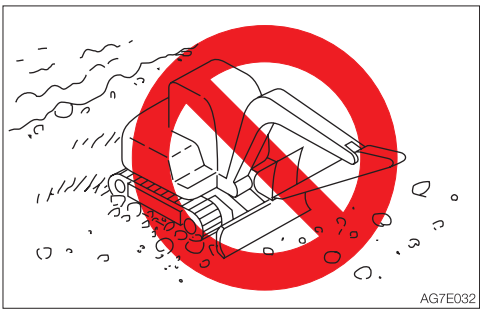
Rubber crawlers have an inherent weakness, lack of strength, due to their use of rubber. Be sure to observe the prohibitions and cautions below to prevent the crawlers from being damaged or coming off.

PROHIBITIONS

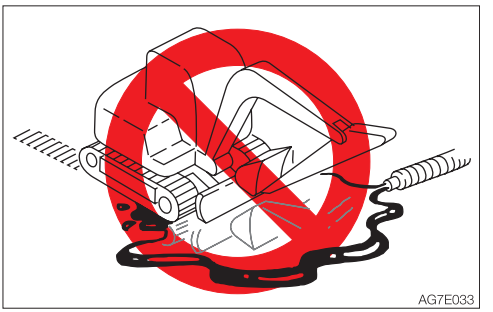
Do not travel or operate the machine in the following places:



- Traveling and slewing on crushed rock, extremely rough hard rock, steel beams, scrap iron, or near the edges of steel plates will cause damage to the rubber crawlers.



- Traveling on riverbeds or places where there are large numbers of boulders may cause the stones to get caught and damage the crawler or make the crawler come off.
- Do not use the machine on the seashore. The salt may corrode the steel core.



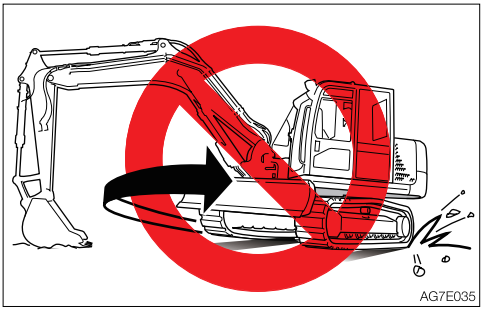
- Do not let fuel, oil, salt or chemical solvents get on the crawlers. These substances may corrode the bonding of the steel cores on the crawlers, resulting in rust or peeling. If any of these substances gets on the crawler, immediately clean it off with water.



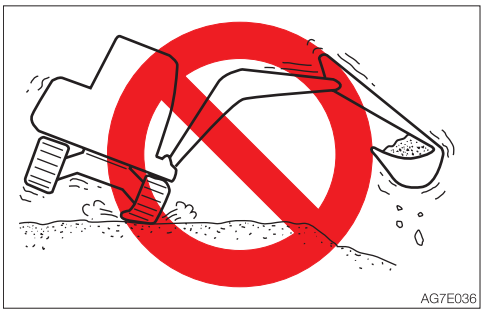
- It will cause an irregular wear or damage to the lugs, if the machine travels on irregular surfaces such as recently paved with asphalt, exposed to a bonfire or of hot iron sheets under the blazing sun.
- Do not move earth in places where the rubber crawlers may slip. Doing so may speed up lug wear.

CAUTIONS

Observe the following cautions when operating the machine:


AG7E035

- Do not turn the undercarriage with the front of the machine body lifted using the hoe attachment (the upperstructure is not turned). Doing so will twist the crawlers with the load concentrated on a single point on the crawler belt, causing rapid damage to the crawlers.
- Avoid changing course abruptly or spin-turning on concrete surfaces whenever possible. Doing so may wear or damage the rubber crawlers.
- Avoid drops that may expose the rubber crawlers to strong shocks.
- Salt, potassium chloride, ammonium sulfate, potassium sulfate, and triple superphosphate of lime can damage the crawler belts. If any of these substances gets on the crawler belts, wash if off thoroughly with water.
- Do not let the sides of the rubber crawlers rub against concrete or walls.
- Do not damage the rubber crawlers by hitting the bucket against them.
- Be especially careful on snowy or frozen surfaces in winter, as the crawler belts tend to slip in such conditions.
- Use rubber crawler belts at temperatures between –25°C to +55°C (–14°F to 131°F).
- When storing the rubber crawlers for long periods of time (three months or more), do so indoors in a place not exposed to direct sunlight or rain.

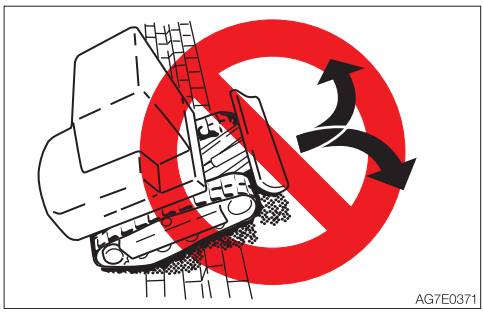

AG7E036

- Rubber crawler belts are not as stable as steel crawler belts since the entire lugs are made of rubber. Be very careful when slewing and swinging sideways.

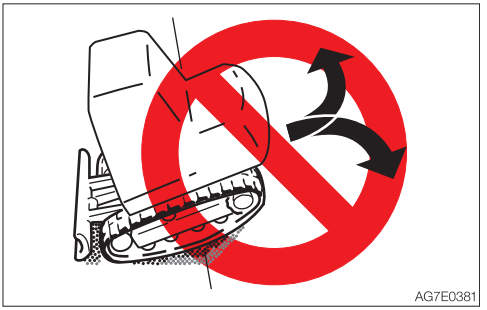
PREVENTING THE RUBBER CRAWLERS FROM COMING OFF

Observe the following cautions to prevent the crawler from coming off:

- Always keep the crawlers at the proper tension.


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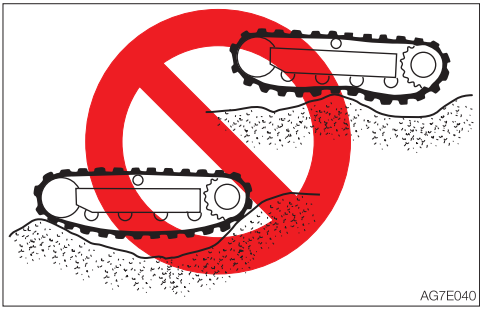
- When traveling over a large step such as a cobblestone or rock (20 cm (8 in.) or deeper), climb up the step at the right angle and do not change courses on top of the step.

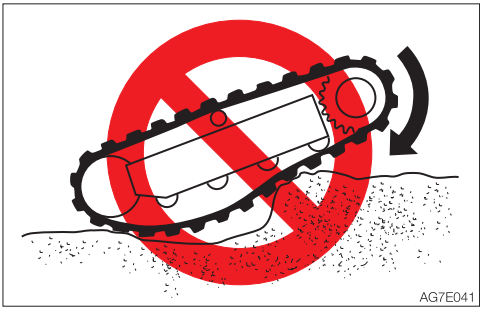


• When climbing in reverse, do not change directions at the point where the slope starts.

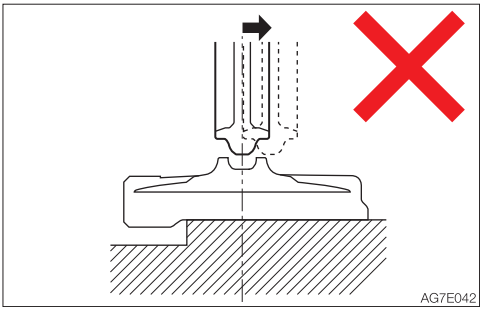


• Avoid traveling by setting one crawler on a slope or projecting portion and the other crawler on a flat surface (with the machine at a tilt of 10° or more). Travel with both crawlers set on flat surfaces.

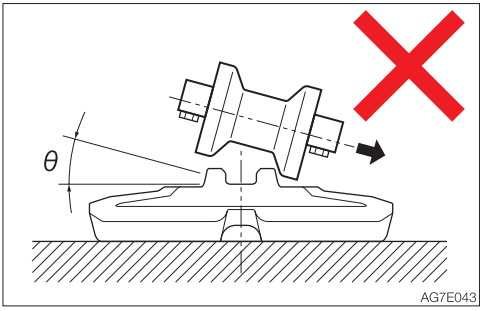




• Do not change directions when the crawler belts are slack as shown in the figure.



• The rubber crawler belts will come off if the machine travels backward in this condition.



• The rubber crawler belts will come off if the machine turns in this condition.

HANDLING THE ENGINE

PROHIBITIONS

Do not modify the exhaust gas control system. Any usages other than described in this manual are prohibited.

CAUTIONS

- To maintain the engine's exhaust performance, operate or use the machine and perform inspection and maintenance by following this manual.
  Incorrectly operating or using the machine or performing inspection and maintenance could cause machine failure.
- If the exhaust gas control system is not properly functioning, the ECM error warning lamp turns on or flashes and an error code appears.
  If an error code appears, immediately repair the fault detected, or consult your sales or service dealer for help. Refer to "Exhaust gas control system error" on page 6-32.
- If the ECM error warning is ignored, the operator inducement system activates. Since the system limits the engine output, there is a possibility that machine becomes unable to move.

DIESEL FUEL

The diesel fuel used must meet the requirements specified in the region where the machine is operated.
Refer to "Service data" on page 5-4.

TRANSPORT



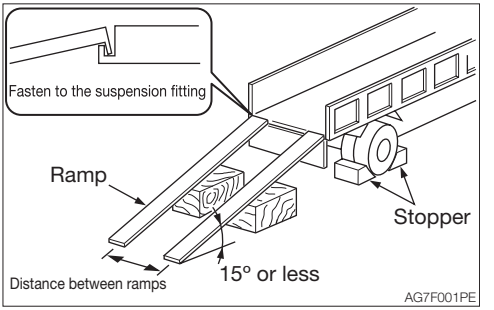
LOADING AND UNLOADING

⚠ WARNING

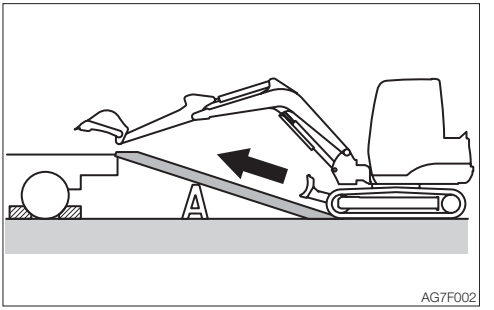
The machine may roll or tip over or fall while being loaded or unloaded. Take the following precautions:

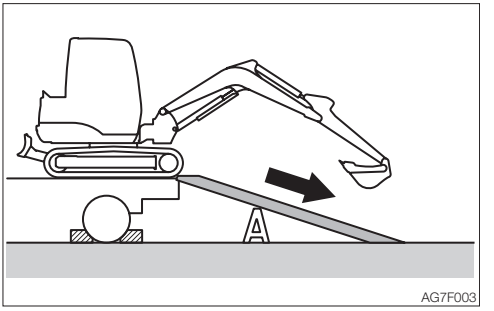
- **Select a firm, level surface and keep sufficient distance from road shoulders.**
- **Secure the ramps of adequate strength and size to the truck bed. The slope of the ramps must not exceed 15°. If the rumps are bowed down too low, support them with poles or blocks.**
- **Never use the working equipment to load or unload the machine. Doing so may result in tipping over or falling down of the machine.**
- **Keep the truck bed and loading ramps clean of oil, soil, ice, snow, and other materials to prevent the machine from sliding sideways. Clean the crawlers.**
- **Chock the transporter wheels to prevent movement.**
- **Turn off the deceleration switch and auto-deceleration switch. Otherwise, the engine speed may suddenly increase to cause troubles.**
- **When being loaded or unloaded, travel slowly in 1st (low) gear by following the signal from the signal person.**
- **Never change courses on the ramps.**
- **Do not slew/swing on the ramps. The machine may tip over.**
- **When slewing/swinging on the truck bed, do it slowly as the footing should be unstable.**
- **Lock the cab door after being loaded, if applicable. Otherwise, the door may open during transport.**
- **Chock the tracks and secure the machine to the truck bed with wire rope or chain.**

When loading or unloading the machine, be sure to use ramps or a platform and follow the procedure below.



1. Set the parking brake on the transporter and chock the wheels.
2. Fix the ramps securely to the truck bed. The slope of the ramps must not exceed 15°.
3. Align the center of the truck bed with the center of the machine, and of the ramp with the center of the crawler.
4. Make sure the dozer blade does not hit the ramps.
5. Lower the hoe attachment as far as possible without letting it touch the transporter.
6. Decrease the engine speed.





7. Drive the machine straight toward the ramps and travel up or down the ramps at 1st (low) speed, by following the signal from the signal person.
8. Load the machine at the specified position on the transporter.
   Refer to “Transporting posture” on page 4-6.

HOISTING THE MACHINE

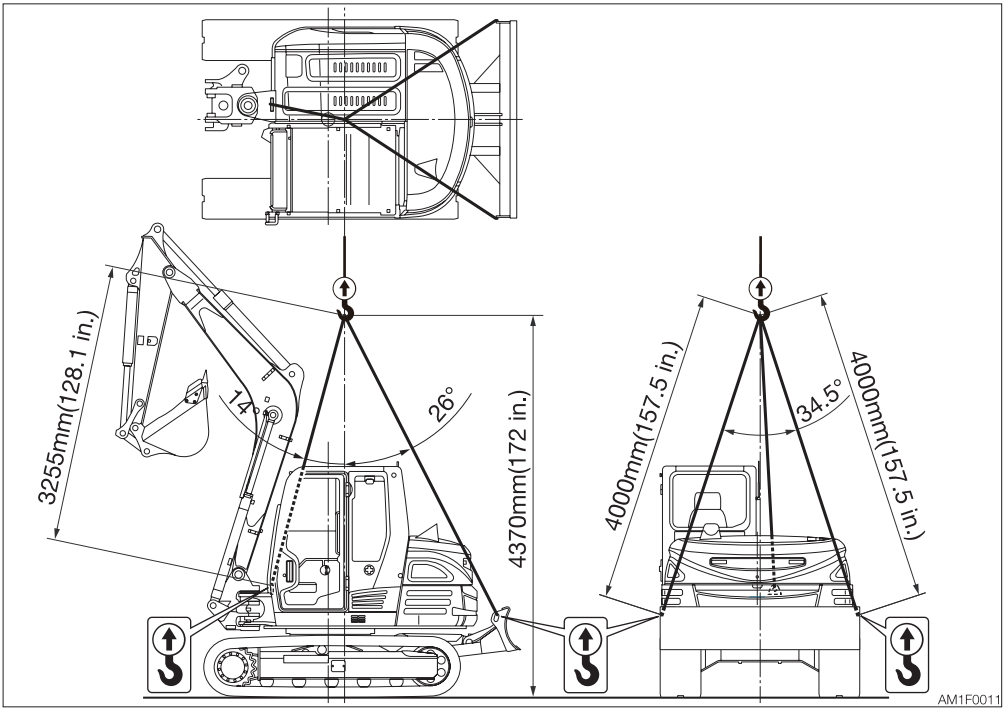
⚠ WARNING

- **Know and use the correct crane signals.**
- **Check the hoisting equipment for damaged or missing parts on a daily basis and replace as necessary.**
- **When hoisting, use a wire rope capable of lifting the machine mass.**
- **Hoist the machine in only as manner described in the procedure below. Do not do it in any other manner. Doing so is dangerous as it may result in the machine losing its balance.**
- **Do not hoist the machine with an operator on it.**
- **When hoisting, hoist slowly so that the machine does not tip.**
- **Keep everyone out of the area when hoisting. Do not move the machine over the heads of the persons.**

IMPORTANT: This hoisting method applies to machines with standard specifications. The center of gravity differs according to the attachments and optional equipment installed.
Contact your Takeuchi service agent for details.

Hoisting

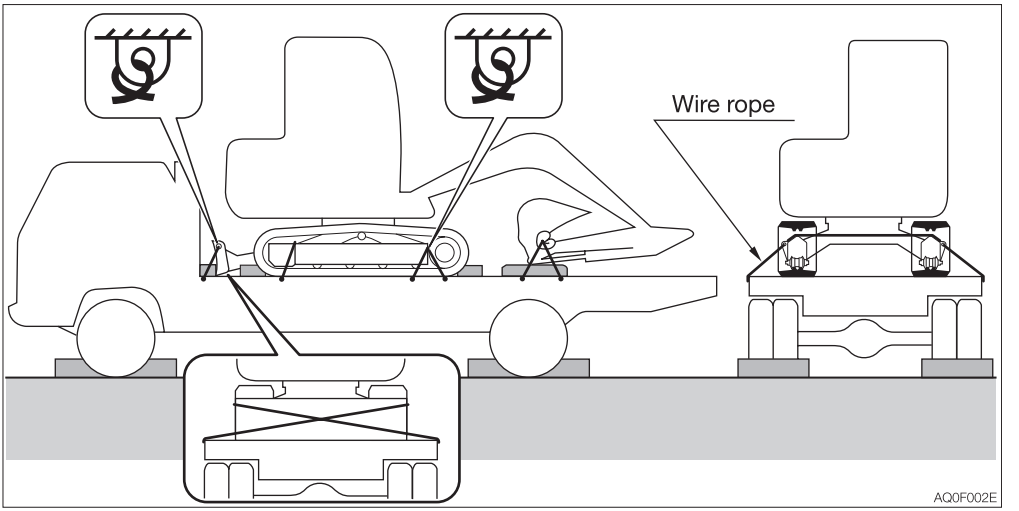
1. Slew the upperstructure so that the dozer blade is at the rear of the machine (set the upperstructure parallel to the track frame).
2. Raise the dozer blade fully.
3. Extend the bucket cylinder and arm cylinder fully to raise the boom to its uppermost position.
4. If the boom is swung to either the left or right side, set it in the neutral position.
5. Raise the safety lock lever to the locked position.
6. Stop the engine, remove the starter key and get off the machine.
7. Install the wire ropes as shown on the figure below. Install the wire ropes and hoisting attachment without letting them touch the machine body.
8. Hoist the machine slowly until it leaves the ground.
9. Stop hoisting until the machine becomes stable, and then start hoisting the machine slowly again.


3255mm(128.1 in.)
14°
26°
4370mm(172 in.)
4000mm(157.5 in.)
34.5°
4000mm(157.5 in.)
AM1F0011

SECURING THE MACHINE

After loading the machine at the specified position, secure it as described below.

Transporting posture



1. Lower the dozer blade.
2. Extend the bucket cylinder and arm cylinder fully, and then lower the boom.
3. Raise the safety lock lever to the locked position.
4. Stop the engine, remove the starter key and lock all locks.
5. Place the stoppers (chocks) in front and behind the crawlers.
6. Install a chain or wire rope over the lower frame of the machine and fasten it securely to prevent the machine from slipping sideways.
7. Secure the bucket with a chain or wire rope.

IMPORTANT: Place a wooden block under the bucket to protect the floor from damage caused by the bucket.

Precautions to be taken during transportation

⚠ WARNING

- **Know and follow the applicable safety rules, vehicle code and traffic laws when transporting the machine.**
- **Select the best transport route by considering the length, width, height and weight of the truck with the machine loaded on it.**
- **Never abruptly start or stop or run at a high speed at the sharp curves during transport. Doing so will move or lose the balance of the loaded machine.**

MAINTENANCE



GENERAL

MAINTENANCE OVERVIEW

To keep the machine in good condition and use if for a long period, perform the inspection and maintenance properly and safely following the procedures recommended by this manual.

The inspection and maintenance items are divided into groups according to the machine's total operating time: every 10 hours (walk-around and daily inspection), every 50 hours, every 250 hours, etc. Refer to the hour meter readings to determine when to schedule an inspection and maintenance. Items for which it is not possible to determine the inspection and maintenance interval are included under "When Required".

When operating the machine in extremely harsh environments (with high dust levels or high temperatures), inspection and maintenance should be performed earlier than the times specified on the Maintenance List.

CAUTIONS ON MAINTENANCE

Do not perform any other inspection and maintenance works than those listed in this manual.
For works not listed in this manual, ask your sales or a service dealer for help.

Keep the machine clean
- Clean the machine before performing inspection and maintenance and try to keep it clean.
- Stop the engine before washing the machine. Cover the electrical parts so that water cannot enter. Water on electrical parts could cause short-circuits or malfunctions. Do not use water or steam to wash the battery, electronic control components, sensors, connectors or the operator's compartment.

Fuel, lubricant and grease
- Choose fuel, lubricant and grease by following to the "Fuel and lubricant table".
- Use fuels, lubricants and greases which do not contain water, and be careful to keep dirt out when changing or replenishing fuel, lubricant or grease.
- Store fuels, lubricants and greases in the prescribed places and in such a way that no water or dirt can get in them.

Cautions on refueling
- If the port includes a strainer, do not remove the strainer when fueling.
- After fueling, be sure to securely tighten the fuel filler cap.
- Do not add more than the specified amount of fuel.

Do not use fuel to clean parts
Do not use fuel to clean parts. Use a non-combustible cleaning agent.

Keep dirt out
When mounting and removing parts, do so in a place where there is no dust, clean the working area and the part, and keep dirt out.

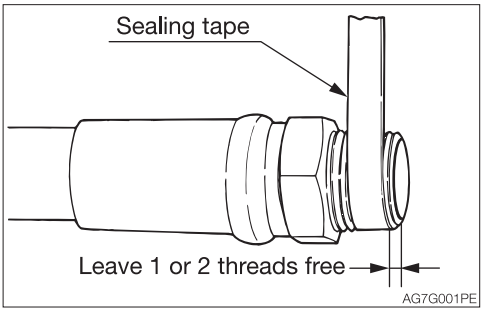
Clean the installation surfaces

When installing and removing parts, be sure that the surfaces of contact of the parts are clean. If the sealing grooves of the surface of contact are damaged, consult your sales or service dealer for repair or release.

Seals and split pins

- Be sure to replace all seals and cotter pins with new ones.
- When installing, be careful not to damage or twist the seal.

Sealing tape



- When wrapping the plug with sealing tape, remove any old sealing tape from the threads and clean the threads.
- Wrap the thread tight with seal tape starting 1 or 2 threads away from the thread end.

Disposing of wastes

- Always collect oil that is drained from the machine in containers. Improperly disposed waste oil can cause environmental harm.
- Follow appropriate laws and regulations when disposing of harmful objects such as oil, fuel, cooling water, coolant, filters and batteries.

Check after maintenance

- Gradually increase the engine speed from a low idle to maximum speed and check that there is no oil or water leaking from serviced parts.
- Operate each control lever and check that the machine is operating properly.

Cautions on handling of battery wiring

- Disconnect the wiring from the both terminals (+ and –) on the battery before working on the electrical system or doing electric welding.
  Always disconnect it from the earth side (–). When connecting, connect the earth side last.
- Do not disconnect the battery wiring while the engine is moving. Otherwise, the electric circuits of the rotary converter or others may be damaged.

SERVICE DATA

FUEL AND LUBRICANT TABLE

Select the appropriate fuel, lubricant and grease according to the temperature by referring to the table below.

- Regardless of the specified time, change the oil if it becomes too dirty or degraded.
- When refilling, never mix oils of different brands. If a brand is to be changed, replace the whole fuel/oil.

Fuel

Diesel fuel specifications

Diesel fuel should comply with the following specifications. The table lists several worldwide specifications for diesel fuels.

Diesel fuel specification	Area
ASTM D975 No.1-D S15 No.2-D S15	USA Canada
Bio-diesel fuel Biodiesel blends up to B7 ASTM D6751, D7467	
EN590: 2009	European union
Bio-diesel fuel Biodiesel blends up to B7 EN14214, EN590	

Diesel fuel specification	Area
BS2869-A1 or A2	United kingdom
ISO 8217DMX	International
JIS K2204 Grade No.2 Bio-diesel fuel Biodiesel blends up to B7 JIS K2390	Japan

Fuel tank	**Diesel fuel**	To maintain the performance and service life of the engine, always use clean and high-quality fuel. • To avoid freezing in cold climates, use a diesel fuel that still functions when the temperature is at least 12°C (21.6°F) below the lowest expected ambient temperature. • Use a diesel fuel that has a cetane number of 45 or higher. When operating at a very low temperature or at a high altitude, a higher cetane number fuel will be required. • Use fuel with sulfur content of less than 15 ppm by volume. Especially in the U.S.A. and Canada, ultra-low sulfur fuel should be used. A higher sulfur content fuel may cause sulfuric acid corrosion in the cylinders of the engines. • Never mix kerosene, used engine oil, or residual fuel with the diesel fuel. Use of kerosene is prohibited. • Poor quality fuel can reduce engine performance and / or cause engine damage. • Fuel additives are not recommended. Some fuel additives may cause poor engine performance. • Use zinc- and sodium-free fuel. • Do not use the fuel that has been in storage for a long time. • Do not use the fuel purchased from a non-authorized dealer. • In the EU, use fuel that satisfies the following conditions · Sulfur content is 10 mg/kg (10 ppm) or less, and 15 mg/kg (15 ppm) or less at the final distribution point. · Cetane number is 45% or more. · Fatty acid methyl ester (FAME) content is 7% v/v or less.
		Precautions when using bio-diesel fuel The warranty of the engine manufacturer may be voided by using a bio-diesel fuel that does not meet the standard or that is deteriorated.

Lubricant

Location	Type	Type by air temperature -4 14 32 50 68 86 104°F -20 -10 0 10 20 30 40°C	When to replace
Engine oil pan	Diesel engine oil API: CJ-4 class or higher ACEA: E6 class	SAE 10W-30 SAE 15W-40	Every 250 hrs.
Hydraulic oil tank	Takeuchi genuine hydraulic oil 46	ISO VG46	Every 4000 hrs.***
	Anti-wear hydraulic oil	ISO VG32 ISO VG46 ISO VG68	Every 2000 hrs.***
Engine cooling system	Cooling water (water + coolant)** SAE: J814C or J1034 ASTM: D3306 JIS: K2234	Mixture of 50% coolant Mixture of 30% coolant	Every 2000 hrs. or every two years (whichever comes first) <Applicable machine models 185100001 or later>
Travel reduction gear	Gear oil API: GL-4	SAE 90	Every 1000 hrs after the initial 250 hrs*.
Slew bearing	Lithium based grease EP-2 NLGI No.2	—	Every 50 hrs.
Working equipment			Daily or every 10 hrs.

* : If the ratio of traveling time to total operating time is high, replace the gear oil earlier than the specified time.

** : For water, use tap water (soft). Do not use well or river water. When the ambient temperature drops below 0°C (32°F), add coolant (antifreeze). Follow the coolant manufacturer's instructions to determine the mixture ratio.

*** : The hydraulic oil replacement interval depends on the type of hydraulic oil being used. New machine are delivered with Takeuchi genuine hydraulic oil 46, and the hydraulic oil replacement intervals indicated in this manual assume that Takeuchi genuine hydraulic oil 46 is being used. When using conventional antiwear hydraulic oil, the hydraulic oil should be replaced every 2000 hours.

API standard: American Petroleum Institute
ACEA standard: Association des Constructeurs Européens d'Automobiles
SAE standard: Society of Automotive Engineers

Volume

<Applicable machine models 185100001 or later>

Engine oil pan	Engine cooling system	Hydraulic oil tank	Fuel tank	Travel reduction gear
Upper limit 10.2 L (10.8 US qt.) Lower limit 5.7 L (6.0 US qt.)	14 L (14.8 US qt.)	System 140 L (37 US gal.) Tank 73 L (19.3 US gal.)	Level capacity 128 L (33.8 US gal.) 120 L (31.7 US gal.)*	1.1L X 2 (1.16 US qt.) X 2

*: When the auto fuel supply pump is stopped

<Applicable machine models 190200001 or later>

Engine oil pan	Engine cooling system	Hydraulic oil tank	Fuel tank	Travel reduction gear
Upper limit 15 L (15.9 US qt.) Lower limit 11 L (11.6 US qt.)	16 L (16.9 US qt.)	System 140 L (37 US gal.) Tank 73 L (19.3 US gal.)	Level capacity 128 L (33.8 US gal.) 120 L (31.7 US gal.)*	1.1L X 2 (1.16 US qt.) X 2

*: When the auto fuel supply pump is stopped

<Applicable machine models 185100001 or later>
Note: On the DPF-equipped engines, part of the fuel may get mixed with engine oil during the regenerating process.
This may dilute the oil and increase its quantity. If the oil rises above the upper limit of the oil level gauge, it means the oil has been diluted too much, resulting in a trouble. In such case, immediately replace the oil with new one.

REGULARLY REPLACE THE HYDRAULIC OIL

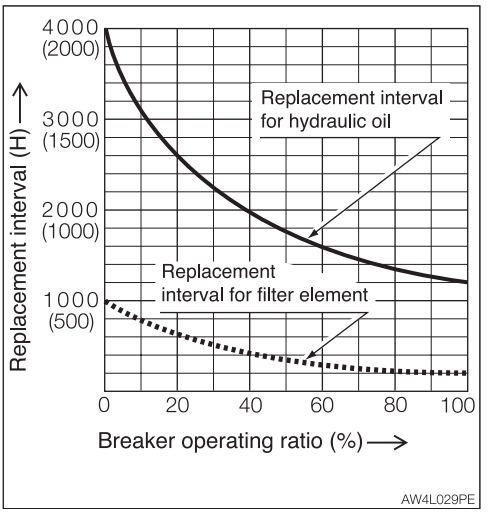
When a hydraulic breaker is used, the oil deteriorates more quickly than that used for a usual excavation operation. Be sure to replace the hydraulic oil and the return filter elements.

- Failure to replace these in time can lead to damage to the machine and the breaker hydraulic system. To prolong the service life of the hydraulic devices, properly replace the hydraulic oil and the return filter elements according to the table below.
- When replacing the hydraulic oil, clean the suction strainer.

Replacement interval (hours)

Item	Hydraulic oil	Filter element
1st time	—	25
2nd time	—	100
Periodically	1200 (600)	200

When the breaker operating ratio is 100%.
Refer to “Hydraulic breaker” on page 8-6.



( ): When a conventional antiwear hydraulic oil is used.

LIST OF CONSUMABLES

Periodically replace consumables such as filters and elements according to the table below.

System	Item	Part name	Part No.	When to replace
Hydraulic system	Hydraulic oil return filter	Element	15511-03900	Every 1000 hrs after the initial 250 hrs.
	Pilot line filter		15512-00601	
	Air breather filter		Applicable machine models 185100001 to 185102919 190200001 to 190200485 15520-02715 Applicable machine models 185102920 or later 190200486 or later 15520-05002	Every 1000 hrs.
Engine lubrication system	Engine oil filter	Cartridge	Y129150-35153 *	Every 250 hrs.
		Element	I8-98018-8580 **	
Fuel system	Fuel filter	Cartridge	Y129A00-55800 *	Every 500 hrs.
	Water separator filter	Cartridge	Y129A00-55730 *	
	Pre-fuel filter	Element	15520-02910 **	
	Main fuel filter		I8-98143-0410 **	
	Feed pump filter	Repair kit	I8-98173-1650 **	
Air cleaner system	Air cleaner	Primary (Outer) element	19111-13001	Every 1000 hrs. or after 6 cleanings (whichever comes first)
		Secondary (Inner) element	19111-13002	When the primary elements are replaced.
AC system	Receiver dryer		19115-13660	Every 2 years
	Ventilation filter	Element	19115-13680	Once a year or if clogging remains after cleaning

* : Applicable machine models 185100001 or later
** : Applicable machine models 190200001 or later

LIST OF TOOLS (IF EQUIPPED)

Code	Part name	Part No.	Remarks
1	Spanner	Y28110-100120* 16900-01012**	10 - 12
2	Spanner	Y28110-140170* 16900-01417**	14 - 17
3	Screwdriver	Y104200-92350* 16902-20205**	(+) (–) replaceable shank
4	Filter wrench (for engine oil filter)	Y119640-92750* 16919-03560**	
	Filter wrench (for fuel filter)	19103-47081**	
5	Hammer	16903-00330	3/4
6	Monkey wrench	16904-00250	250 mm
7	Pliers	16905-00200	200 mm
8	Spanner	16900-01013	10-13
9	Spanner	16900-01922	19-22
10	Spanner	16900-02427	24-27
11	Spanner	16900-02730	27-30
12	Spanner	16900-03236	32-36
13	Single-ended wrench	16901-00041	41
14	Hex. wrench	16906-00500	5 mm
15	Hex. wrench	16906-00600	6 mm
16	Hex. wrench	16906-00800	8 mm
17	Hex. wrench	16906-01000	10 mm
18	Hex. wrench	16906-01200	12 mm
19	Tool case	16914-00005	
20	Case	16919-00001	
21	Grease gun	16910-60610	600 cc
22	Drain connector	15545-12601	

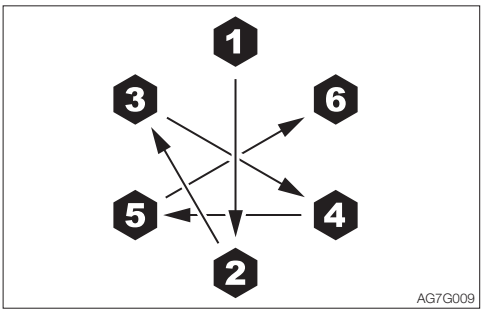
* : Applicable machine models 185100001 or later
** : Applicable machine models 190200001 or later

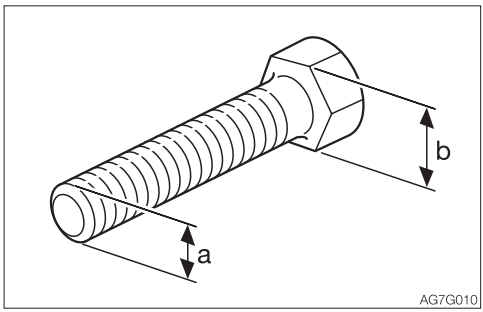
LIST OF TIGHTENING TORQUES

Nuts and Bolts (for ISO strength category 10.9)

Tighten nuts and bolts at the torques shown on the table below, unless otherwise specified.

- The tightening torques used for the mounted plastic covers are not listed in the table below. Consult your sales or service dealer for details. They will be damaged if over tightened.
- When replacing nuts and bolts, replace them with nuts and bolts of the same size and standards.
- Tighten nuts and bolts alternately (top, bottom, left then right) or in 2 or 3 times so that they are evenly tightened.





Classification	Head width (b)	Size (a) x pitch	Tightening torque	
			General connection points	
	mm	mm	N·m	ft-lb.
Coarse	10	M6 x 1.0	9.8±0.5	7.2±0.4
	12, 13	M8 x 1.25	22.6±1.1	16.6±0.8
	14, 17	M10 x 1.5	47.1±2.4	34.7±1.7
	17, 19	M12 x 1.75	83.4±4.1	61.5±3.0
	19, 22	M14 x 2.0	134.4±6.7	99.1±4.9
	22, 24	M16 x 2.0	207.9±10.4	153.3±7.7
	27, 30	M20 x 2.5	410.9±20.5	303.1±15.1
Fine	12, 13	M8 x 1.0	24.5±1.2	18.1±0.9
	14, 17	M10 x 1.25	50±2.5	36.9±1.8
	17, 19	M12 x 1.5	87.3±4.3	64.4±3.2
	19, 22	M14 x 1.5	135.3±6.8	99.8±5.0
	22, 24	M16 x 1.5	220.6±11	162.7±8.1
	27, 30	M20 x 1.5	452.1±22.6	333.4±16.6

SAFETY-CRITICAL PARTS

To use the machine safely, periodically perform inspection and maintenance. The safety-critical parts listed below must be periodically replaced for an increased safety.
Serious injury or a fire could result if they are worn or damaged.

List of safety-critical parts

Unit		Safety-critical parts to be replaced periodically	When to replace
Fuel system		Fuel hoses	Every 2 years
		Packing on fuel filler cap	
Cooling system		Rubber hoses	
Heater & AC systems		Heater hoses	
		Air conditioner hoses	
Hydraulic system	Main body	Hydraulic hoses (pump - delivery)	
		Hydraulic hoses (pump - suction)	
		Hydraulic hoses (slew motor)	
		Hydraulic hoses (travel motor)	
	Working equipment	Hydraulic hoses (boom cylinder piping)	
		Hydraulic hoses (second boom cylinder piping)	
		Hydraulic hoses (arm cylinder piping)	
		Hydraulic hoses (bucket cylinder piping)	
		Hydraulic hoses (swing cylinder)	
		Hydraulic hoses (blade cylinder)	
		Hydraulic hoses (angle blade cylinder)	
		Hydraulic hoses (tension cylinder)	
		Hydraulic hoses (pilot valve)	
		Hydraulic hoses (auxiliary piping)	
		Seat belt	Every 3 years
		Non-slip sheet	

The material of the safety-critical part listed above tends to change over time and cause wear or deterioration. It is difficult to determine the degree of deterioration at the periodic inspection, and thus they need to be replaced with new ones after a certain time to maintain their proper performance even if they appear in good condition. Note that regardless of the replacement schedule, replacement must be performed immediately if a symptom of wear is found. If a hose clamp is deformed or cracked, replace it together with the hose immediately. When replacing the safety-critical parts, ask your sales or service dealer.
In addition to the safety-critical parts, inspect the hydraulic hoses and retighten or replace as necessary. When replacing the hydraulic hoses, replace the O-rings and seals at the same time.
Check the fuel and hydraulic hoses according to the periodic schedule described below. Refer to “Maintenance”.

Type of inspection	Inspection item
Daily inspection	Leakage from the connecting parts of hydraulic or fuel hoses Damage to cab - replace*
Monthly inspection	Leakage from the connecting parts of hydraulic or fuel hoses Damaged hydraulic or fuel hoses (cracks, wear and tear)
Annual inspection	Leakage from the connecting parts of hydraulic or fuel hoses Deteriorated, twisted, damaged hydraulic or fuel hoses (cracks, wear and tear) or hoses in contact with other parts of the machine

*: Cab parts No. 05686-00128

MAINTENANCE LIST
<APPLICABLE MACHINE MODELS 185100001 OR LATER>

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Walk-around inspection	
Inspecting by opening the engine hood and covers	5-18
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Daily inspection (every 10 hours)	
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Inspecting the fuel level	5-23
Inspecting the hydraulic oil tank level and replenishing	5-24
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After the initial 50 hours (only for new machines)	
Inspecting and adjusting the fan belt	5-26
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Every 50 hours	
Inspecting the crawler belt tension	5-30
Lubricating the slew bearing	5-30
Draining the water from the fuel tank	5-31
Inspecting the battery fluid level and replenishing	5-32
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Inspecting and adjusting the fan belt	5-37
Inspecting and adjusting the compressor belt (AC)	5-37
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*: If the percentage of the traveling time within the total operating time is high, replace the gear oil earlier than the specified time.
AC: Air Conditioner

MAINTENANCE LIST <APPLICABLE MACHINE MODELS 185100001 OR LATER>

Inspection and maintenance item	Page
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Replacing the pilot line filter	5-50
Replacing the travel motor gear oil*	5-50
Replacing the air cleaner element	5-52
Replacing the air breather filter	5-53
Inspecting and adjusting the engine valve clearance	5-53
Every 1500 hours	
Inspecting the crankcase breather system	5-54
Every 2000 hours	
Cleaning the engine cooling system	5-55
Every 3000 hours	
Inspecting the turbocharger (blow wash as necessary)	5-56
Inspecting, cleaning and checking operation of the EGR valve	5-56
Cleaning the EGR lead valve	5-56
Cleaning the EGR cooler (cleaning the water side and exhaust air passage blower)	5-56
Inspecting the operation of the air intake throttle valve	5-56
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When Required	
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Inspecting the rubber crawlers	5-71
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Every 2 years	
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*: If the percentage of the traveling time within the total operating time is high, replace the gear oil earlier than the specified time.

MAINTENANCE LIST
<APPLICABLE MACHINE MODELS 190200001 OR LATER >

Inspection and maintenance item	Page
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Inspecting by walking around the machine	5-19
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Daily inspection (every 10 hours)	
Inspecting and replenishing the coolant	5-20
Inspecting and replenishing the engine oil	5-21
Inspecting the water separator and the fuel filters	5-22
Inspecting the fuel level	5-23
Inspecting the hydraulic oil tank level and replenishing	5-24
Lubricating the working equipment	5-25
After the initial 50 hours (only for new machines)	
Inspecting and adjusting the fan belt	5-26
Inspecting and adjusting the compressor belt (AC)	5-28
Every 50 hours	
Inspecting the crawler belt tension	5-30
Lubricating the slew bearing	5-30
Draining the water from the fuel tank	5-31
Inspecting the battery fluid level and replenishing	5-32
After the initial 250 hours (only for new machines)	
Replacing the hydraulic oil return filter	5-34
Replacing the pilot line filter	5-35
Replacing the travel motor gear oil*	5-36
Every 250 hours	
Inspecting and adjusting the fan belt	5-37
Inspecting and adjusting the compressor belt (AC)	5-37
Replacing the engine oil and the oil filter	5-38
Cleaning the air cleaner	5-40
Cleaning the radiator fins and the oil cooler fins	5-41
Cleaning the air filters (AC)	5-42
Cleaning the condenser (AC)	5-43
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*: If the percentage of the traveling time within the total operating time is high, replace the gear oil earlier than the specified time.
AC: Air Conditioner

Inspection and maintenance item	Page
Every 500 hours	
Replacing the fuel filter	5-46
Cleaning the feed pump filter	5-48
Inspecting the slew pinion gear	5-48
Inspecting and cleaning the supply pump strainer	5-49
Every 1000 hours	
Replacing the hydraulic oil return filter	5-50
Replacing the pilot line filter	5-50
Replacing the travel motor gear oil*	5-50
Cleaning the engine cooling system	5-50
Replacing the air cleaner element	5-52
Replacing the air breather filter	5-53
Inspecting and adjusting the engine valve clearance	5-53
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Inspecting and cleaning the engine starter and the alternator	5-53
Every 1500 hours	
Inspecting and replacing the air filter case for cracking	5-54
Inspecting and cleaning the EGR cooler	5-54
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Inspecting the turbocharger (blow wash as necessary)	5-56
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Inspecting the engine controller (ECM)	5-56
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Every 4000 hours	
Replacing the hydraulic oil and cleaning the suction strainer	5-57
When Required	
Replacing the bucket teeth and the side cutters	5-62
Replacing the bucket	5-64
Adjusting the gap between the bucket and arm (If equipped)	5-66
Inspecting and replenishing the windshield washer fluid	5-67
Draining the water from the water separator	5-69
Lubricating the levers and pedals	5-70
Inspecting the rubber crawlers	5-71
Replacing the rubber crawlers	5-72
Every 2 years	
Replacing the receiver dryer	5-74

*: If the percentage of the traveling time within the total operating time is high, replace the gear oil earlier than the specified time.

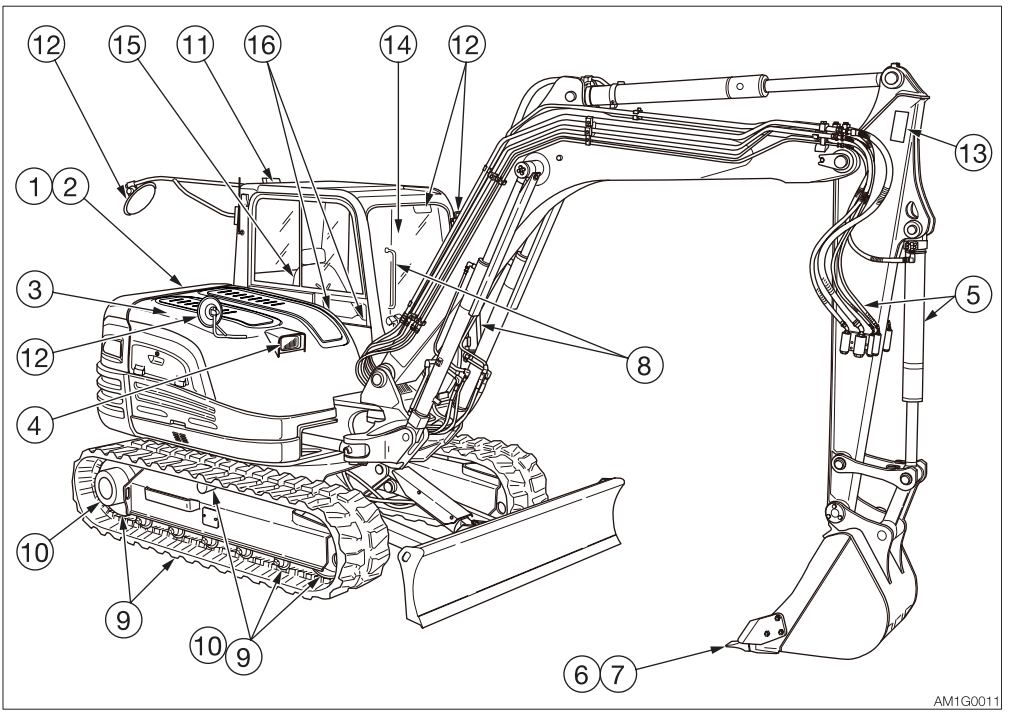
WALK-AROUND INSPECTION

Perform the following inspections every day before starting the engine for the first time.

⚠ WARNING

- **Before operating, perform the walk-around inspections and make repairs immediately where necessary.**
- **Be sure to secure the engine hood or cover before working the inside. Do not keep the hood or cover open on a windy day or if the machine is parked on a slope.**

Before starting the engine, look around the machine and clean any combustibles from the surroundings of the engine. Also, inspect if oil or water is leaking and any nuts, bolts or electric wiring are loosened or damaged.



INSPECTING BY OPENING THE ENGINE HOOD AND COVERS

1. Check for any twigs, leaves, oil or other combustible materials around the engine and battery.
2. Check for oil or engine coolant water leakage around the engine.
3. Check for oil leakage from the hydraulic oil tank, hydraulic devices, hoses or connections.

INSPECTING BY WALKING AROUND THE MACHINE

4. Check lights for dirt, damage and burnt out bulbs.
5. Check attachments and hoses for damage.
6. Check the bucket, bucket teeth and side cutter for wear, damage and looseness.
7. Check the hook, slip stopper and hook mount of buckets with hooks for damage. (Option)
8. Check the handrail, the steps and the slip-resistant surfaces for damage and loose bolts.
9. Check the crawlers, carrier rollers, track rollers, idlers and sprockets for damage, wear and loose bolts.
10. Check for oil leakage from the travel motor, carrier rollers, track rollers and idlers.
11. Check the cab and guard for damage and loose nuts and bolts.
12. Check the mirrors for dirt or damage, and adjust them.
13. Check the labels for dirt and damage.

INSPECTING WHILE SITTING IN THE OPERATOR'S SEAT

14. Check the windshield for dirt or damage.
15. Check the seat and seat belt for dirt or damage.
    Check the operator's seat for dirt, oil or other combustible materials.
16. Check the monitor, instruments and switches for dirt or damage.

DAILY INSPECTION (EVERY 10 HOURS)

Perform the following inspections every day before starting the engine for the first time.

⚠ WARNING

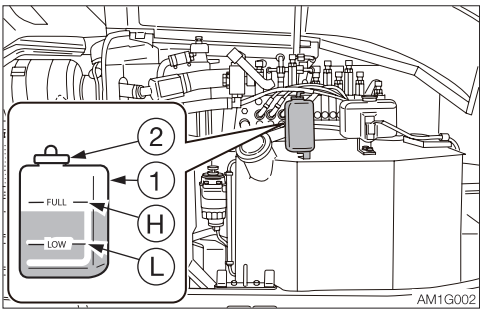
- **Before operating, perform the daily inspections and make repairs immediately where necessary.**
- **Be sure to secure the engine hood or cover before working the inside. Do not keep the hood or cover open on a windy day or if the machine is parked on a slope.**

INSPECTING AND REPLENISHING THE COOLANT

⚠ WARNING

- **Do not remove the radiator cap or the drain plug when the cooling water is hot. Stop the engine and wait until the engine and the radiator cool before slowly loosening the radiator cap and the drain plug to remove them.**
- **Always wear the protective goggle and gloves when handling coolant (antifreeze). If any coolant (antifreeze) comes in contact with eyes or skin, wash it off with clean water. Otherwise, it could result in injures.**

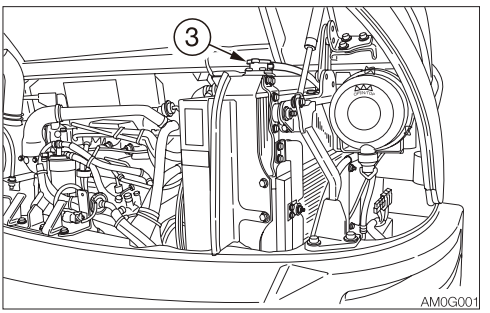
Inspection



1. Open the fuel lid.
2. Inspect the cooling water level in the reserve tank (1).
   The level should be between the upper limit (H) and the lower limit (L).
   If it is below the lower limit (L), replenish.

Replenishing

1. Open the engine hood.
2. Remove the cap (2) of the reserve tank (1).
3. Add cooling water up to the upper limit (H) of the reserve tank (1).



   If the reserve tank (1) is found empty at the inspection, check for water leakage and then the water level in the radiator (3). Add water to the radiator (3) as required, and then to the reserve tank (1).
4. Install the cap (2).

Note: Use only clean water (soft water), such as tap water, to replenish the coolant loss due to evaporation. If the coolant loss is due to leakage, replenish the mixture of antifreeze and clean water (soft water) prepared using the same mixing ratio used for the current coolant.

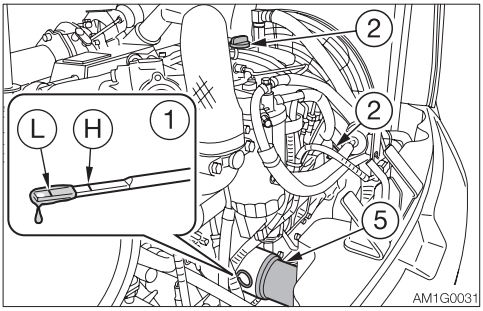
INSPECTING AND REPLENISHING THE ENGINE OIL

⚠ WARNING

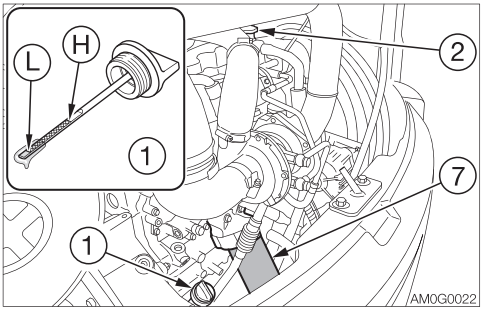
Stop the engine and allow the machine to cool down before performing maintenance.

Inspection

<Applicable machine models 185100001 or later>



<Applicable machine models 190200001 or later>



1. Open the engine hood.
2. Take out the dipstick (1) and wipe the oil off with a rag.
   The dipstick of the machines with a model number of 190200001 or later is attached to the oil filler cap.
3. Fully reinsert the dipstick (1), and then pull it back out.
   For the machines with a model number of 190200001 or later, do not screw the cap portion of the dipstick into the oil fill hole, but leave it on the lip of the hole and pull out the dipstick.
4. Check the oil on the dipstick (1).
   The level should be between the upper limit (H) and the lower limit (L).
   If it is below the lower limit (L), replenish.

Replenishing

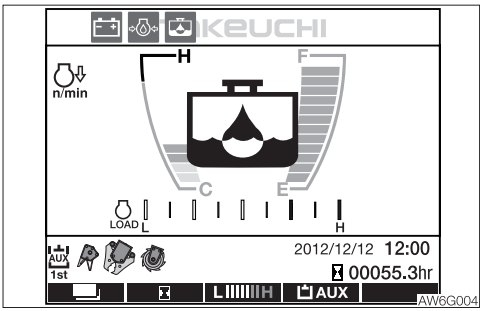
1. Remove the oil filler cap (2).
   For the machines with a model number of 190200001 or later, oil can be replenished through the oil fill hole of the dipstick (1).
2. Add oil up to between the upper limit (H) and the lower limit (L) of the dipstick (1).
   Problems could arise if the oil level is either too low or too high.
3. Tighten the oil filler cap (2).
4. Start the engine, run it at low idle for about 5 minutes, then stop it.
5. After about 15 minutes, inspect the oil level.

INSPECTING THE WATER SEPARATOR AND THE FUEL FILTERS

⚠ WARNING

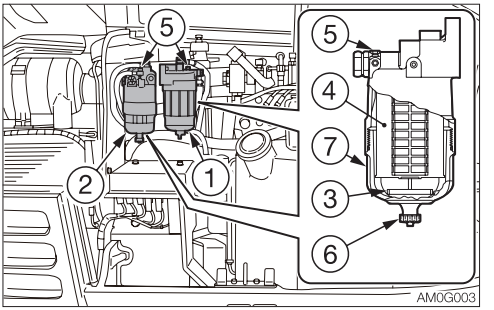
- Do not smoke or permit open flames while handling fuel or working on the fuel system.
- Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.
- Clean up spilled fuel immediately.

Water separator



1. Turn the starter switch to the ON position.
2. Inspect the water separator warning lamp.
3. If the warning lamp is flashing, drain the water.
   Refer to “Draining the water from the water separator” on pages 5-68 and 5-69.

Fuel filters <Applicable machine models 190200001 or later>

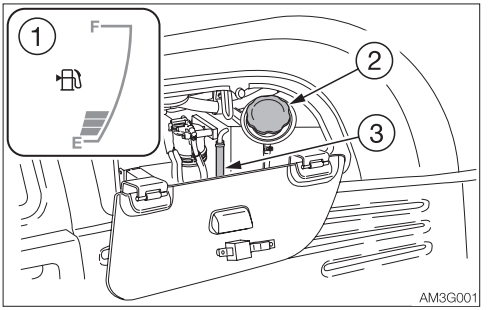


1. Open the fuel lid or the side cover.
2. Check if there is water in the pre-fuel filter (1) and the main fuel filter (2).
   If water collects in the filter, the float (red ring) (3) goes up. Be sure to drain water before the float (3) goes up to the element (4).
3. Loose the vent plug (5) and then the drain plug (6) to discharge water collected inside.
4. After drainage of water, tighten each plug and bleed air from the fuel system.
   Refer to “Bleeding air from the fuel system” on page 6-8.

INSPECTING THE FUEL LEVEL

⚠ WARNING

- **Do not smoke or permit open flames while handling fuel or working on the fuel system.**
- **Never remove the fuel cap or add fuel when the engine is running or still hot. Do not spill fuel on the hot surface of the machine.**
- **Fill the fuel tank in a well ventilated place.**
- **Clean up spilled fuel immediately.**
- **Do not fill the fuel tank to capacity. Allow room for oil expansion.**
- **Securely tighten the fuel filler cap.**
- **Use the correct grade of fuel for the operating season.**



1. Check the fuel level using the fuel gauge (1).
   F: Tank is full.
   E: Tank is empty.
2. If the fuel level is low, open the fuel lid.
3. Add fuel from the fuel filler port (2) while watching the sight gauge (3).
   Refer to “Fuel filler port” on page 2-5.

INSPECTING THE HYDRAULIC OIL TANK LEVEL AND REPLENISHING

⚠ WARNING

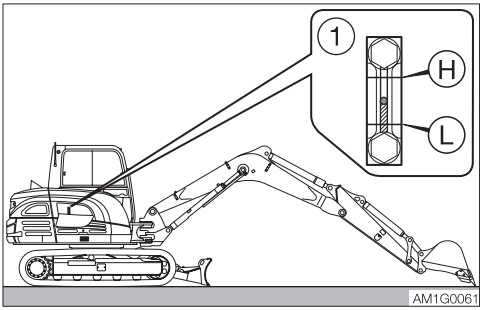
Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.

- **Press the air breather button to relieve the internal pressure from the tank.**

Inspection

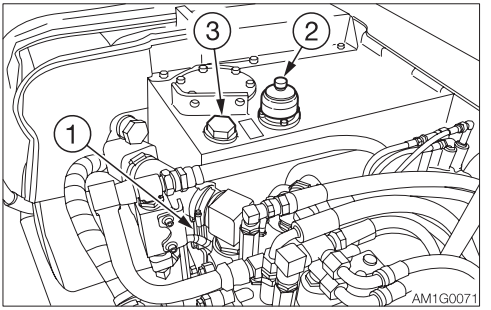
The oil level changes with the oil temperature. Inspect the oil by maintaining the machine at posture shown in the figure at the next.

- Machine posture for inspecting the hydraulic oil level



1. Start the engine and run it at low speed.
2. Fully retract the cylinders (arm and bucket), and lower the bucket to the ground.
   For the 2-piece boom, fully retract the cylinders (adjust, arm and bucket), and lower the bucket to the ground.
3. Lower the dozer blade, and then stop the engine.
4. Open the fuel lid.
5. Inspect the oil level using the sight gauge (1).
   - When the oil temperature is about 20°C (68°F):
     The level should be between the upper limit (H) and the lower limit (L).
     If it is below the lower limit (L), replenish.
   - When the oil temperature is about 50 to 80°C (122 to 176°F):
     The level should be slightly below the upper limit (H).

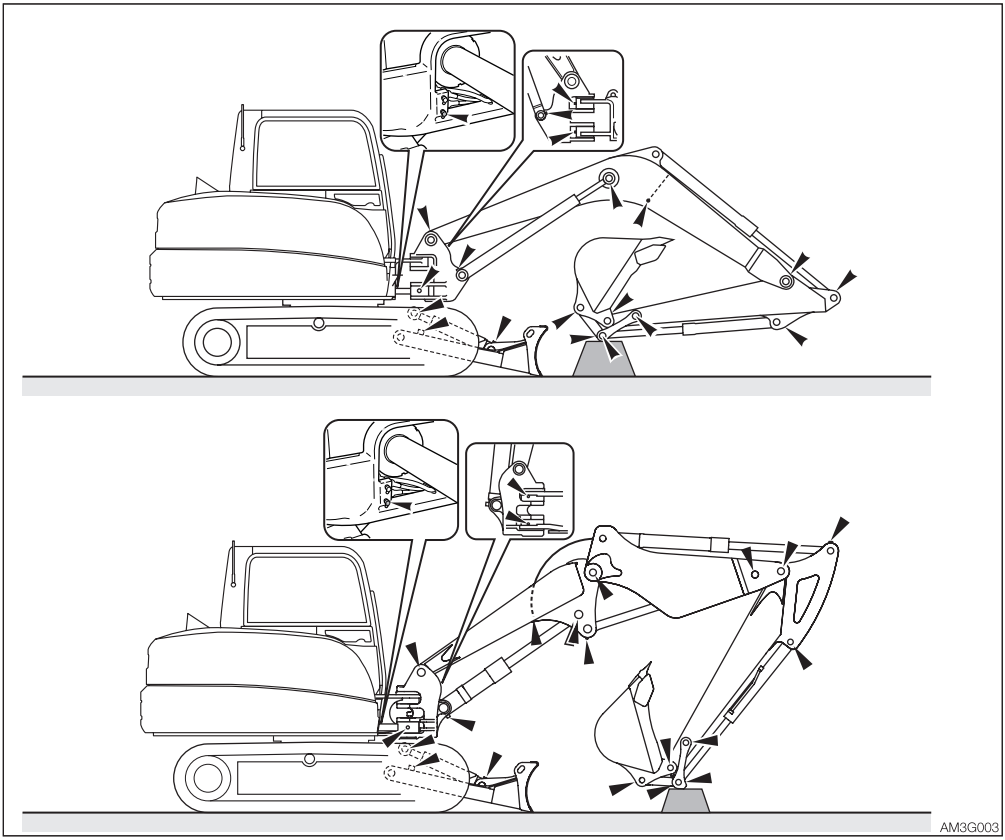
Replenishing



IMPORTANT: Do not fill up to the level higher than the upper limit (H). It will damage the hydraulic circuits or result in oil spurting. If accidentally done, stop the engine and wait the hydraulic oil to cool, and then let the excessive oil to drain from the drain plug.

1. Open the side cover.
2. Press the air breather button (2) to relieve the internal pressure from the tank.
3. Remove the plug (3).
4. Add the hydraulic oil up to the middle point of the sight gauge (1).
5. Tighten the plug (3).

LUBRICATING THE WORKING EQUIPMENT



1. Keep the machine configuration as shown in the diagram above, lower the working equipment to the ground, and then stop the engine.
2. Use the grease gun to lubricate the grease fittings.
3. Wipe off the excess grease.

AFTER THE INITIAL 50 HOURS (ONLY FOR NEW MACHINES)

INSPECTING AND ADJUSTING THE FAN BELT

⚠ WARNING

Stop the engine and allow the machine to cool down before performing maintenance.

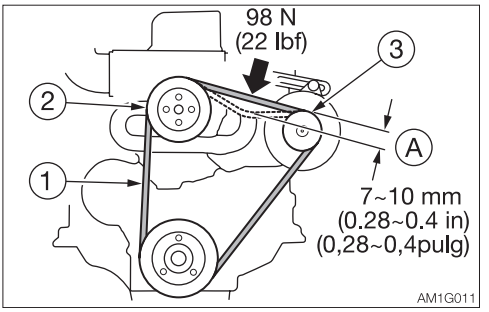
- **The engine, muffler, radiator, hydraulic lines, sliding parts and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.**

IMPORTANT: The loose belts could result in bad battery charge, overheat of engine or early wear of belt. Too tight belts could damage the water pump or bearing and belt used to drive the alternator.
IMPORTANT: Do not let any oil or grease get on the belt.

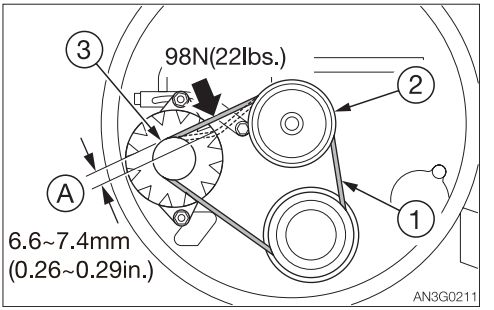
Inspection

1. Open the engine hood.

<Applicable machine models 185100001 or later>

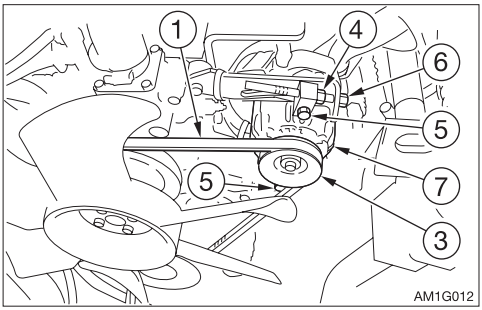


<Applicable machine models 190200001 or later>

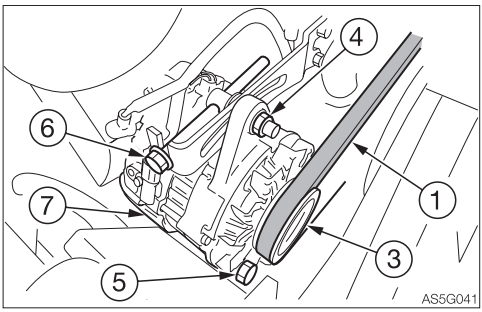


2. Press the fan belt (1) at the midpoint between the fan pulley (2) and alternator pulley (3) to check the tension (approx. 98 N or 22 lbf).
   <Applicable machine models 185100001 or later>
   The slack (A) should be 7 to 10 mm (0.28 to 0.4 in).
   <Applicable machine models 190200001 or later>
   The slack (A) should be 6.6 to 7.4 mm (0.26 to 0.29 in).
3. Inspect the fan belt (1) and replace if it is as follows.
   - There are cuts or cracks.
   - The belt is worn and touches the bottom of the V groove in the pulley.
   - The belt stretched too loose to be adjusted.

Adjustment
<Applicable machine models 185100001 or later>



<Applicable machine models 190200001 or later>



1. Loosen the bolt (5) and locking nut (4).
2. Turn the adjustment bolt (6) to move the alternator (7) and to adjust the tension of the fan belt (1).
   · Tighten: Clockwise
   · Loosen: Counterclockwise
3. Tighten the bolt (5) and locking nut (4).
   Tightening torque:
   <Applicable machine models 190200001 or later>
   · Locking nut (4) 25 N·m (18.1 ft-lb.)
   · Bolt (5) 51N·m (37.6 ft-lb.)

Note: When replacing with a new belt, run the engine at low idle speed for about 3 to 5 minutes to break in the new belt, before adjusting the tension.

INSPECTING AND ADJUSTING THE COMPRESSOR BELT (AC)

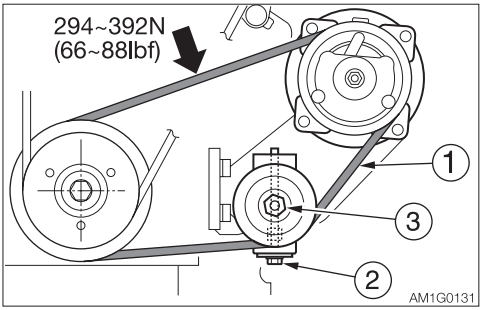
⚠ WARNING

- **Stop the engine and allow the machine to cool down before performing maintenance.**
  - **The engine, muffler, radiator, hydraulic lines, sliding parts and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.**
- **The high-pressure pipes of the air conditioner can be very hot (80 to 120°C or 176 to 248°F). Be careful not to burn yourself.**

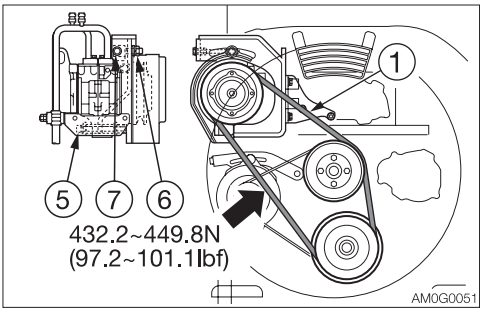
IMPORTANT: Do not let any oil or grease get on the belt. It will cause the belt to slip, decrease the cooling capacity or shorten the service life of the air conditioner.

If the belt is too slack, it will slip and vibrate, resulting in decreased cooling capacity. The service life of the air conditioner also will be shortened. Adjust the belt tension to the standard value.
For the machines with a model number of 185100001or later, 294 to 392 N or 66 to 88 lbf.
For the machines with a model number of 190200001 or later, 432.2 to 449.8 N or 97.2 to 101.1 lbf.

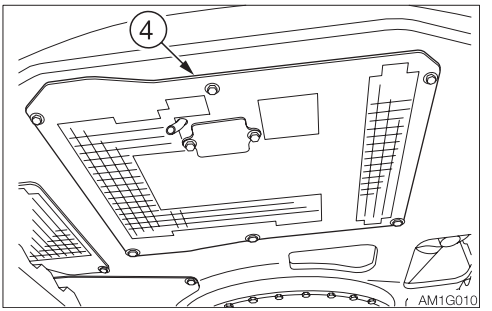
<Applicable machine models 185100001 or later>



<Applicable machine models 190200001 or later>



Inspection
<Applicable machine models 185100001 or later>



1. Loosen the bolts and remove the under cover (4). <Applicable machine models 185100001 or later>

1. Open the engine hood. <Applicable machine models 190200001 or later>
2. Measure the belt (1) tension using the belt tension gauge. The belt tension is normal if the belt tension gauge indicates the following values.
   For the machines with a model number of 185100001or later, 294 to 392 N or 66 to 88 lbf.
   For the machines with a model number of 190200001 or later, 432.2 to 449.8 N or 97.2 to 101.1 lbf.

Adjustment
<Applicable machine models 185100001 or later>
If the belt tension is not normal, adjust it with the adjuster bolt (2).
1. Loosen the locking nut (3).
2. Turn the adjuster bolt (2) as follows.
   · Tighten: Clockwise
   · Loosen: Counterclockwise
3. Tighten the locking nut (3) after adjustment.
   Tightening torque:
   · Locking nut (4) 31.4 to 45.1 N·m (23.2 to 33.3 ft-lb.)

<Applicable machine models 190200001 or later>
If the belt tension is not normal, tilt the compressor to adjust the tension.
1. Loosen the fixing bolt (5) and fixing nut (6).
2. Turn the adjuster bolt (7) as follows.
   · Tighten: Clockwise
   · Loosen: Counterclockwise
3. Tighten the fixing bolt (5) and fixing nut (6) upon completion of adjustment.

Note: When replacing with a new belt, run the engine at low idle speed for about 3 to 5 minutes to break in the new belt, before adjusting the tension again.

Replacing
Replace the belt in the following cases:
· There are cuts or cracks.
· The belt is worn and touches the bottom of the V groove in the pulley.
· The belt stretched too loose to be adjusted.

EVERY 50 HOURS

INSPECTING THE CRAWLER BELT TENSION

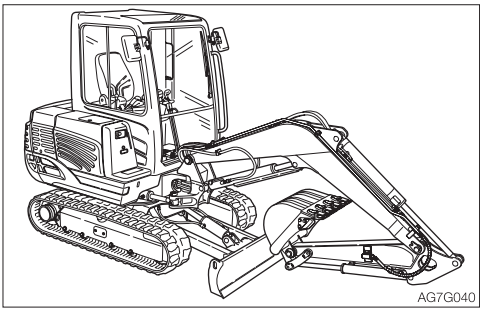
Note: This machine uses a hydraulic cylinder to adjust the tension of the crawler belts. It is not necessary to regularly perform adjustments of the crawler belt tension.

If the tension is too loose and the track comes off, the hydraulic cylinder is likely faulty. Ask your sales or service dealer for repairs.

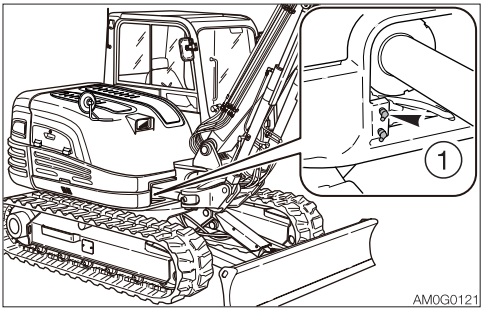
LUBRICATING THE SLEW BEARING

⚠ WARNING

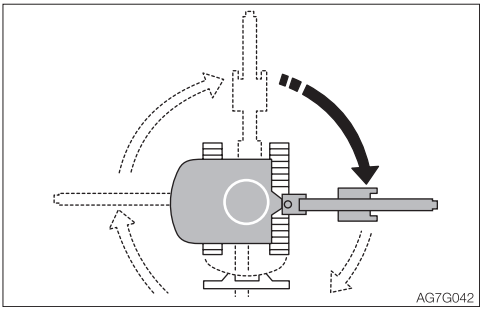
Do not slew while lubricating. Doing so is dangerous, as you may get caught in the machine.



1. Stop the engine with the machine in the posture shown on the figure above.



2. Use the grease gun to grease the grease fitting (1).



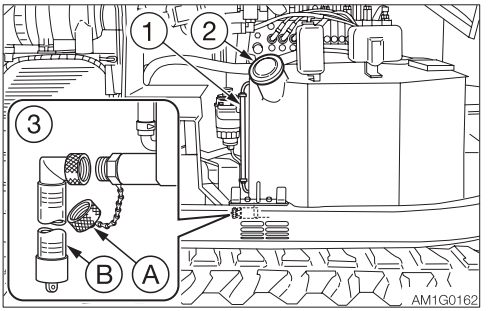
3. Start the engine, lift the bucket and slew clockwise 90°.
4. Lower the bucket to the ground, and then stop the engine.
5. Repeat the steps 2 to 4 above three times.
6. Wipe off the grease expelled from the slew bearing and grease fitting.

DRAINING THE WATER FROM THE FUEL TANK

⚠ WARNING

- **Do not smoke or permit open flames while handling fuel or working on the fuel system.**
- **Never remove the fuel cap or add fuel when the engine is running or still hot. Do not spill fuel on the hot surface of the machine.**
- **Fill the fuel tank in a well ventilated place.**
- **Do not fill the fuel tank to capacity. Allow room for oil expansion.**
- **Clean up spilled fuel immediately.**
- **Securely tighten the fuel filler cap.**
- **Use the correct grade of fuel for the operating season.**

Do the draining operation before starting the machine.



1. Open the side cover.
2. Remove the fuel filler cap (2).
3. Place a pan under the drain valve (3).
4. Remove the cap (A), install the connector (B), and then drain the water and sediment buildup in the bottom of the tank (the water comes out when the screw is tightened).
5. Remove the connector (B) and install the cap (A).
6. Add fuel while watching the sight gauge (1).
7. Tighten the fuel filler cap (2).
8. Close the side cover and lock it with the key.
9. Bleed air.

Bleeding air from the fuel system
Refer to “Bleeding air from the fuel system” on page 6-8.

Note: Air in the fuel system causes the engine to fail to start or to have problems. Bleed air when the fuel tank is emptied, using the same procedure above.

INSPECTING THE BATTERY FLUID LEVEL AND REPLENISHING

⚠ DANGER

- Do not use the battery when the fluid level is below the lower level limit. Doing so will hasten the deterioration of the internal portions of the battery and shorten the battery life. It also can cause rupturing (explosion).
- Batteries generate flammable hydrogen gas which may explode. Keep away from flame, sparks, fire or lighted cigarettes.
- Use a dampened cloth to clean above the fluid level line and check the fluid level. Do not clean with a dry cloth; otherwise it can cause static electricity to build up, resulting in ignition or explosion.

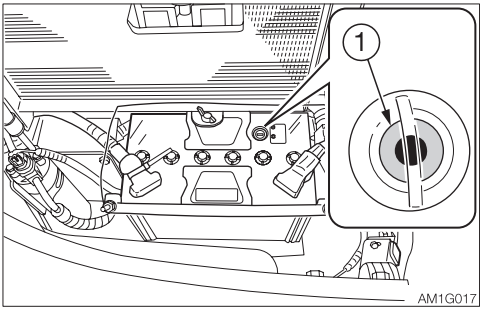
⚠ WARNING

- Wear protective goggle and clothing when working with batteries.
- Do not add the distilled water above the upper level limit. Doing so could cause the fluid to leak. This fluid can cause skin damage if contacted, or can cause the machine components to corrode.
- Batteries contain sulfuric acid which will damage eyes or skin if contacted.
  - If eye contact occurs, flush immediately with clean water and get prompt medical attention.
  - If accidentally swallowed, drink large quantities of water or milk and call a physician immediately.
  - If acid contacts skin or clothing, wash off immediately with a lot of water.

Inspection

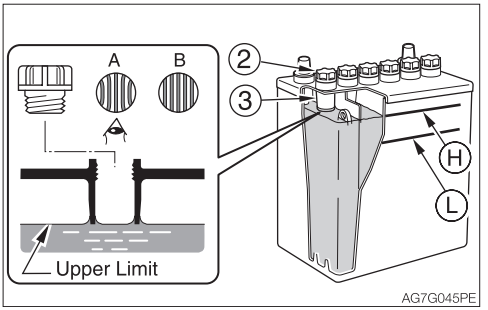
IMPORTANT: Check the fluid level of all cells following the steps below, even when the fluid level can be checked using the indicator.

1. Open the engine hood.



2. Inspect the indicator (1).
   - Blue: Good
   - White: Charging needed
   - Red: Insufficient battery fluid
3. Inspect the fluid level.
   The fluid level must be between the upper level line (H) and lower level line (L). If not, add distilled water up to the line (H).

- If the fluid level cannot be checked by fluid level lines:



Remove the caps (2) and look into the fluid filler holes to check the fluid level. If the fluid is below the sleeve (3), be sure to add distilled water up to the bottom edge of the sleeve (3).

Proper level (A)
If the fluid reaches up to the bottom edge of the sleeve (3), the surface tension causes the fluid to swell and the plate appears as if it is distorted.

Level too low (B)
If fluid does not reach up to the bottom edge of the sleeve (3), the plate looks laminar, not distorted.

4. Check the terminals for looseness and dirt.

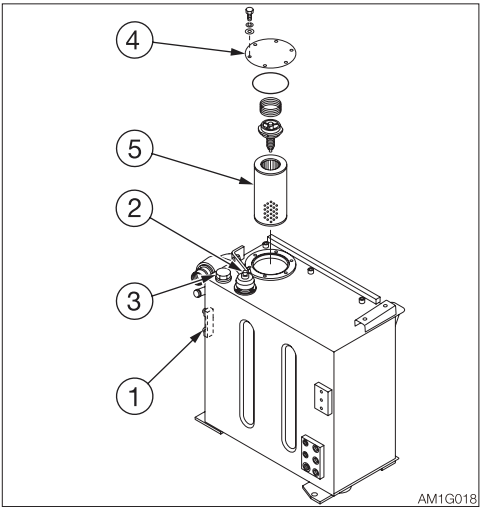
Replenishing
When adding distilled water, do so before starting operations in order to prevent freezing.
1. Remove the caps (2), and add distilled water until the upper level (H).
2. Check that the indicator (1) turns blue.
3. Clean the exhaust hole on the cap, then tighten the caps (2) securely.

AFTER THE INITIAL 250 HOURS (ONLY FOR NEW MACHINES)

REPLACING THE HYDRAULIC OIL RETURN FILTER

⚠ WARNING

- Stop the engine and allow each part of the machine to cool down before performing maintenance.
  - The engine, the hydraulic system and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.
  - The hydraulic oil is also hot and under high pressure immediately after the engine is stopped.
    Be careful not to touch the oil when loosening the cap or plug. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.
- Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.
  - Press the air breather button to relieve the internal pressure from the tank.
  - When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.

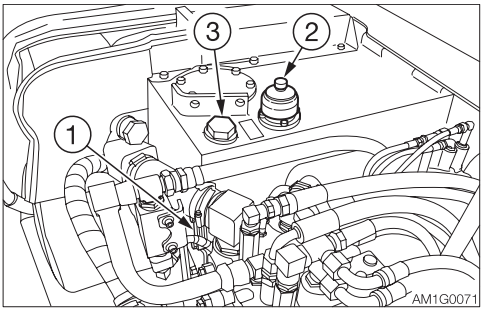


1. Open the side cover.
2. Press the air breather button (2) to relieve the internal pressure from the tank.
3. Loosen the bolts and remove the flange (4).
4. Remove the return filter (5).
5. Install a new return filter.
6. Install the flange (4) on its original position.
7. Inspect the level with the sight gauge (1), and replenish if the level is too low.
   Refer to “Inspecting the hydraulic oil tank level and replenishing” on page 5-24.

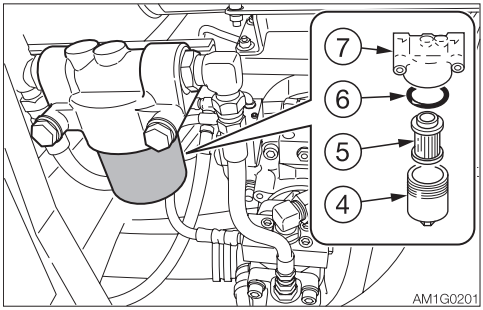
REPLACING THE PILOT LINE FILTER

⚠ WARNING

- **Stop the engine and allow each part of the machine to cool down before performing maintenance.**
  - **The engine, the hydraulic system and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.**
  - **The hydraulic oil is also hot and under high pressure immediately after the engine is stopped. Be careful not to touch the oil when loosening the cap or plug. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.**
- **Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.**
  - **Press the air breather button to relieve the internal pressure from the tank.**
  - **When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.**



1. Open the side cover.
2. Press the air breather button (2) to relieve the internal pressure from the tank.



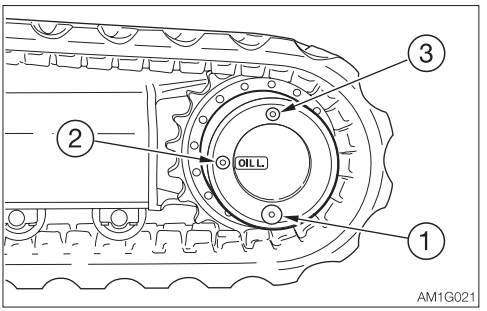
3. Open the engine hood.
4. Turn the case (4) counterclockwise and remove it.
5. Remove the element (5) and O-ring (6).
6. Clean the inside of the case (4).
7. Apply a thin layer of oil on the O-ring of the new filter.
8. Install the new element on the filter stand (7).
9. Apply a thin layer of oil on the new O-ring (6).
10. Install the new O-ring (6) and the case (4) on the filter stand (7).
    Tightening torque: 78.5 ± 4.9 N·m (57.9 ± 3.6 ft-lb.)
11. Inspect the level with the sight gauge (1) and replenish if the level is too low.
    Refer to “Inspecting the hydraulic oil tank level and replenishing” on page 5-24.

REPLACING THE TRAVEL MOTOR GEAR OIL

⚠ WARNING

- **Stop the engine and allow the machine to cool down before performing maintenance.**
  - **The travel motor is hot immediately after the engine is stopped. Touching it will cause burns.**
  - **The gear oil is also hot and under high pressure immediately after the engine is stopped. Be careful when loosening the plugs. Working on the machine under these conditions could result in burns or injuries.**
- **The pressure in the reduction gear case of travel motor may cause oil or the plug to fly out. Loosen the plug slowly to release the pressure.**

IMPORTANT: If the percentage of the traveling time within the total operating time is high, replace the gear oil earlier than the specified time.



1. Set the travel motor so that plug (1) is at the very bottom.
2. Place a pan under the plug (1).
3. Remove the plugs (1), (2) and (3) and drain the oil.
4. Rewrap the plugs with new sealing tape.
5. Tighten the plug (1).
   - Tightening torque: 58.8 ± 9.8 N·m (43.4 ± 7.2 ft-lb.)
6. Add oil through the hole of the plug (3) until oil flows out of the hole of the plug (2).
7. Tighten the plugs (2) and (3).
   - Tightening torque: 58.8 ± 9.8 N·m (43.4 ± 7.2 ft-lb.)

EVERY 250 HOURS

INSPECTING AND ADJUSTING THE FAN BELT

Refer to “Inspecting and adjusting the fan belt” on page 5-26.

INSPECTING AND ADJUSTING THE COMPRESSOR BELT (AC)

Refer to “Inspecting and adjusting the compressor belt (AC)” on page 5-28.

REPLACING THE ENGINE OIL AND THE OIL FILTER

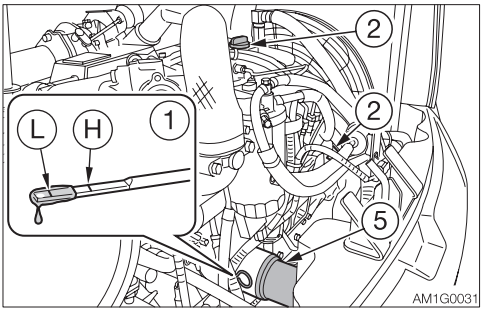
⚠ WARNING

Stop the engine and allow the machine to cool down before performing maintenance.

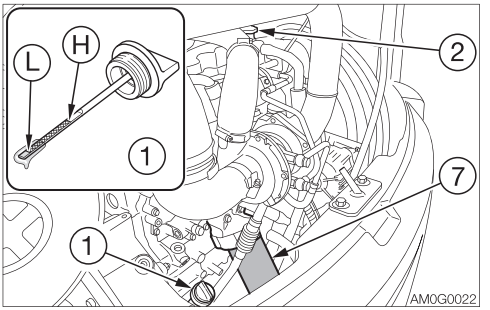
- **The engine, muffler, radiator, hydraulic lines, sliding parts and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.**
- **The engine oil is also hot. Be careful not to touch the hydraulic oil when loosening the cap or plug. Working on the machine under these conditions could result in burns or injuries.**

Engine oil

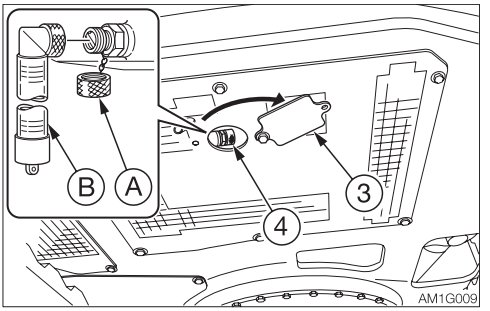
<Applicable machine models 185100001 or later>



<Applicable machine models 190200001 or later>



1. Open the engine hood and remove the oil filler cap (2).
   For the machines with a model number of 190200001 or later, the oil fill hole of the dipstick (1) can be removed for replenishing.



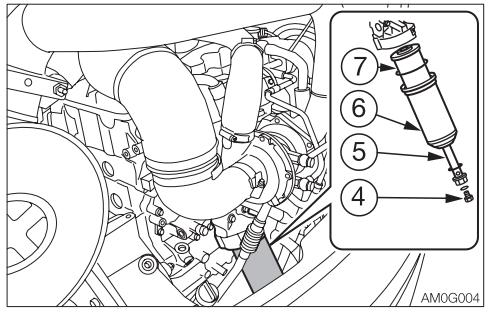
2. Loosen the bolts and remove the under cover (3).
3. Place a pan for catching the waste oil under the drain plug (4).
4. Remove the cap (A), install connector (B) and drain the oil. (The oil comes out when the screw is tightened.)
5. Remove the connector (B) and install the cap (A).
6. Install the under cover (3).

IMPORTANT: Check the waste oil for metal powder. If it contains large amounts of metal powder, consult your sales or service dealer.

Engine oil filter
<Applicable machine models 185100001 or later>

7. Turn the filter (5) counterclockwise with the filter wrench and remove it.
8. Clean the surface of installation of the filter stand.
9. Apply a thin layer of oil on the packing of the new filter.
10. Install the new filter by hand.
11. Tighten one more turn (with the filter wrench) after the filter packing comes in contact with the surface of installation. (Torque when tightening with filter wrench: 19.6 to 23.5 N·m or14 to 17 ft-lb.)
12. Add oil up to between the upper limit (H) and the lower limit (L) of the dipstick (1). Problems could arise if the oil level is either too low or too high. It takes around 10 to 20 minutes for all of the added oil to go down to the oil pan.
13. Tighten the oil filler cap (2).
14. Start the engine, run it at low idle for about 5 minutes, then stop it.
15. After about 15 minutes, inspect the oil level.

<Applicable machine models 190200001 or later>



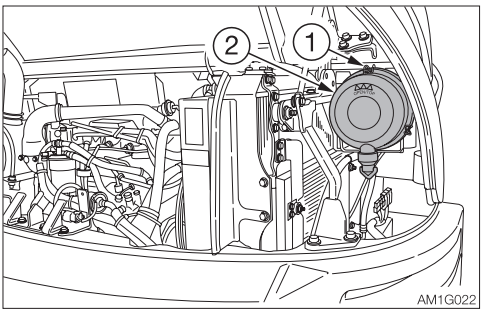
7. Place a pan for catching the waste oil under the engine oil filter.
8. Remove the drain plug (4) and drain the oil from the filter case (6).
9. Loosen the bolt (5) and remove the filter case (6).
10. Clean the inside of the filter case (6) and install a new element (7).
11. Clean the surface to install the filter stand and coat the new O-rings with thin oil.
12. Install the case (6) and secure it with the bolt (5).
    · Tightening torque: 44.1 N·m (32.5 ft-lb.)
13. Install the drain plug (4).
    · Tightening torque: 24.5 N·m (18.1 ft-lb.)
14. Add oil up to between the upper limit (H) and the lower limit (L) of the dipstick (1). Problems could arise if the oil level is either too low or too high. It takes around 15 minutes for all of the added oil to go down to the oil pan.
15. Tighten the oil filler cap (2).
16. Start the engine, run it at low idle for about 5 minutes, and then stop it.
17. After about 15 minutes, inspect the oil level.

CLEANING THE AIR CLEANER

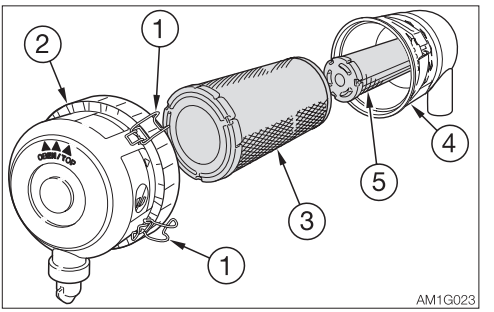
⚠ WARNING

- **Stop the engine and allow the machine to cool down before performing maintenance.**
  - **The engine, muffler, radiator and many other parts of the machine are hot immediately after the engine is stopped. Touching it will cause burns.**
- **Wear required appropriate equipment such as protective goggle and filter mask when using compressed air, as metal fragments or other objects can fly and cause serious injury.**

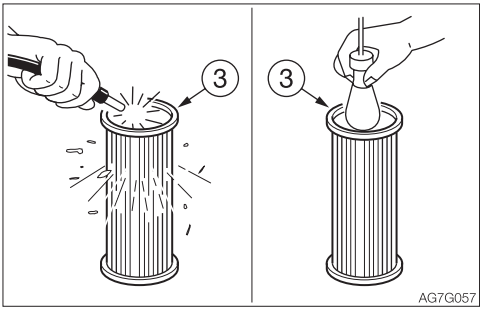
IMPORTANT: Be careful not to scratch the element. Do not use an element if it is damaged.
IMPORTANT: When operating the machine in very dusty places, perform inspection and maintenance operations every day.
IMPORTANT: Be sure to install the element and dust cap securely. If not, dust could be drawn into the cylinder, damaging the engine.



1. Open the engine hood.



2. Loosen the clamps (1) and remove the dust cup (2).
3. Clean the inside of the dust cup (2).
4. Remove the primary element (3).
   To prevent dirt from getting inside the engine, do not remove the secondary element (5).
5. Clean the inside of the body (4).



6. Clean the primary element (3) with dried compressed air (294 to 490 kPa or 43 to 71 psi).
   First blow the air from the inside of the element along the pleats. Then blow the air from the outside and finally from the inside again.
7. Light up the inside of the primary element (3) with a light bulb, inspect it, and replace it if there are small holes or thin spots.
8. Install the primary element (3).
9. Install the dust cup (2) with its "▲▲▲ OBEN/TOP" mark facing up, and then fasten it with the clamps (1).

CLEANING THE RADIATOR FINS AND THE OIL COOLER FINS

⚠ WARNING

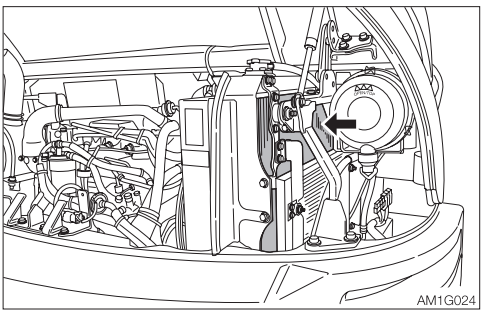
Wear required appropriate equipment such as protective goggle and filter mask when using compressed air, as metal fragments or other objects can fly and cause serious injury.

IMPORTANT: Be careful not to damage the fins when cleaning.

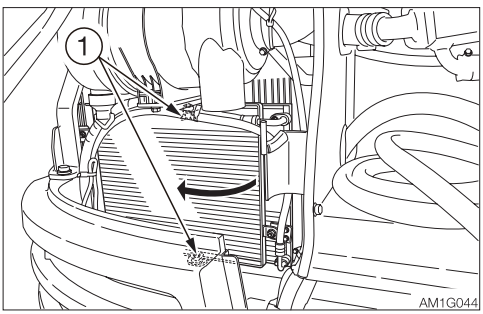
- **When using compressed air or pressurized water, make sure the pressure is no higher than 200 kPa (28 psi) and hold the nozzle sufficiently away from the fins.**

IMPORTANT: When using water, cover the electrical system to prevent water from getting in.

IMPORTANT: When operating the machine in very dusty places, perform inspection and maintenance operations every day.



1. Open the engine hood.



2. Remove the screws (1) and open the condenser.
3. Blow compressed air on the fins to remove mud and dirt stuck on them.

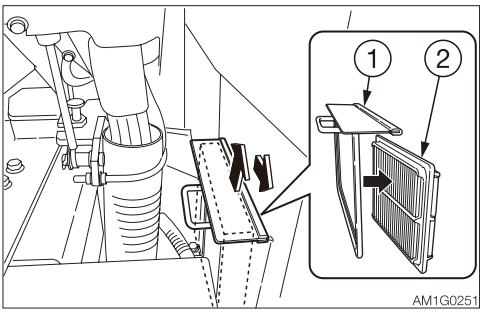
CLEANING THE AIR FILTERS (AC)

⚠ WARNING

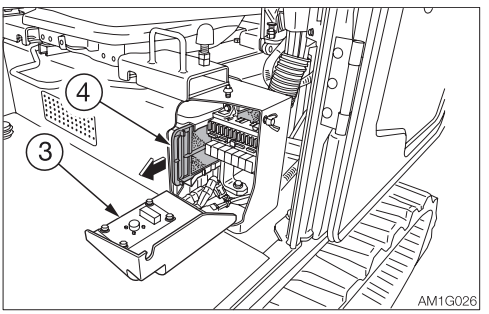
Wear required appropriate equipment such as protective goggle and filter mask when using compressed air, as metal fragments or other objects can fly and cause serious injury.

Clean the filters immediately after operating in dusty places.
If the filters are clogged, the air flow is reduced and a booming sound is heard from the air conditioner unit.

Removing the filters



1. Open the cab door.
2. Pull out the filter case (1) upward and remove the ventilation filter (2) from the filter case (1).
   Ventilation filter (2): parts No. 19115-13680



3. Open the cover (3).
4. Remove the circulation filter (4).
5. Use compressed air or water to clean the filters, depending on how dirty they are.

Cleaning

1. Blow dry, compressed air (138 kPa or 20 psi or less) directly on the filters from the inside, moving up and down along the pleats.
   Be sure to keep the nozzle at an adequate distance from the filters.
2. Wash the filter with neutral detergent if it is very dirty. Dry the filter completely after washing it.

Replacing

Replace the filter with a new one once a year or if it is still clogged after blow-drying with compressed air and washing.

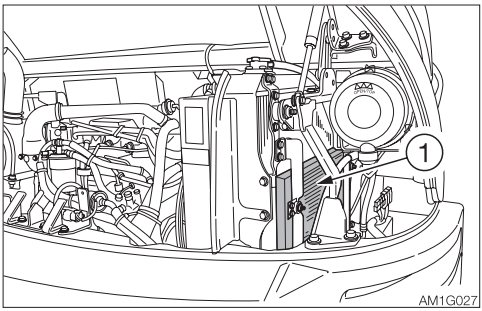
CLEANING THE CONDENSER (AC)

⚠ WARNING

Wear required appropriate equipment such as protective goggle and filter mask when using compressed air, as metal fragments or other objects can fly and cause serious injury.

IMPORTANT: Be careful not to damage the fins when cleaning.

- **When using compressed air or pressurized water, make sure the pressure is no higher than 200kPa (28 psi) and hold the nozzle sufficiently away from the fins.**



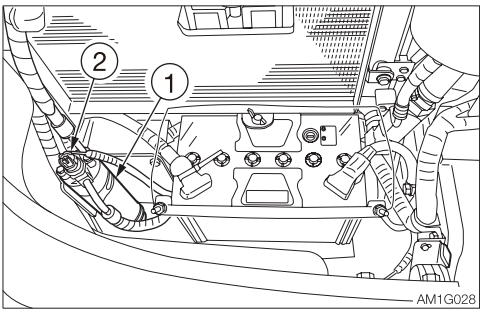
1. Open the engine hood.
2. Clean the condenser (1).

INSPECTING THE REFRIGERANT (GAS) LEVEL (AC)

⚠ WARNING

- **Exposure of the eyes or hands to the cooler's refrigerant could result in blindness or frostbite. Never touch the refrigerant or loosen the parts of the cooling circuit.**
- **Keep flames away if the refrigerant gas is leaking.**
- **The high-pressure pipes of the air conditioner can be very hot (80 to 120°C or 176 to 248°F). Be careful not to burn yourself.**

The cooling capacity decreases if the amount of refrigerant is insufficient. Inspect the refrigerant level using the sight glass (2) on the top of the receiver dryer (1).

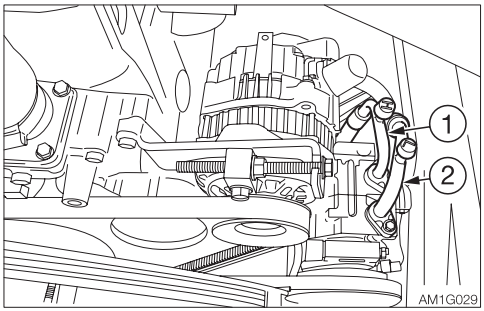


1. Open the engine hood.
2. Inspect the places for the conditions below.

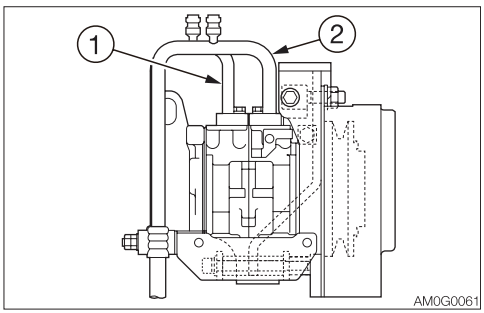
Places for inspection	Conditions
Cab door	Fully open
Temperature control dial	Set fully to the COOL side
Fan speed	High
Ventilation / Circulation select switch	Circulation
Engine speed	Maximum speed
Air conditioner switch	ON

3. Inspect the refrigerant by watching the flow of air bubbles through the sight glass (2).
   Refer to "Check list for refrigerant volume" on page 5-45.

<Applicable machine models 185100001 or later>

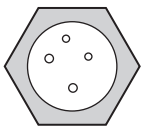
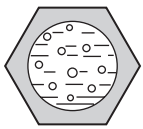
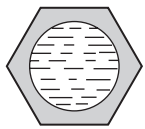
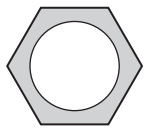


<Applicable machine models 190200001 or later>



4. Check the temperature of the compressor's high pressure pipe (1) and low pressure pipe (2).
   Refer to "Check list for refrigerant volume" on page 5-45.

Check list for refrigerant volume

Air conditioner	Normal	Abnormal		
High/low pressure pipe temperature	High pressure pipe is hot (80 to 120°C or 176 to 248°F), low pressure pipe is cold (8 to 15°C or 46 to 59°F). Clear difference in temperature between the pipes.	High pressure pipe is warm, low pressure pipe is slightly cool. No significant difference in temperature between the pipes.	Little difference in temperature between the high-pressure pipe and the low-pressure pipe.	High pressure pipe is hot, low pressure pipe is slightly cool. A significant difference in temperature between the pipes.
Pipe connection	Normal	Some places are dirty with oil.	Some places are extremely dirty with oil.	Normal
Sight glass	 AG7G064 Almost transparent with some bubbles. Fully transparent when the engine speed is increased or decreased.	 AG7G065 Flow of bubbles can be seen constantly. Sometimes transparent or white with bubbles.	 AG7G066 Mist-like flow is faintly visible.	 AG7G067 No bubbles is visible, even when the fan is set to High and the engine is idling.
Refrigerant level	Proper level	Refrigerant may be leaking.	Refrigerant has leaked; little is left.	Refrigerant level too high

If the air conditioner is not working
If the air conditioner does not work well, set the fan switch to OFF and contact your sales or service dealer for inspection and/or repairs.

IMPORTANT: Continued use of the air conditioner when it is not working properly will damage its various parts.
IMPORTANT: Using the air conditioner when there is no refrigerant will damage the compressor.
IMPORTANT: Always consult your sales or service dealer for replacing the refrigerant. Be sure to use R134a refrigerant (740 to 820 g or 1.63 to 1.81 lb.).

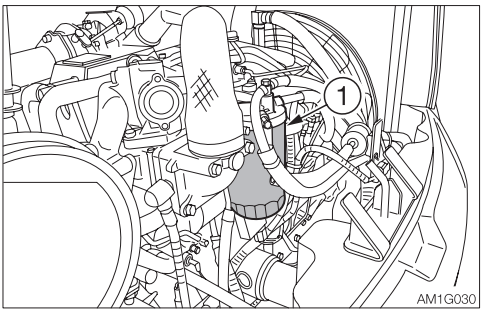
EVERY 500 HOURS

REPLACING THE FUEL FILTER

⚠ WARNING

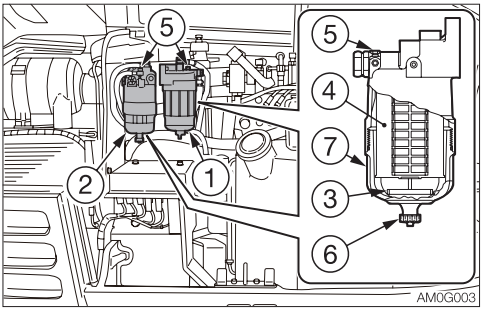
- **Do not smoke or permit open flames while handling fuel or working on the fuel system.**
- **Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.**
- **Clean up spilled fuel immediately.**

<Applicable machine models 185100001 or later>



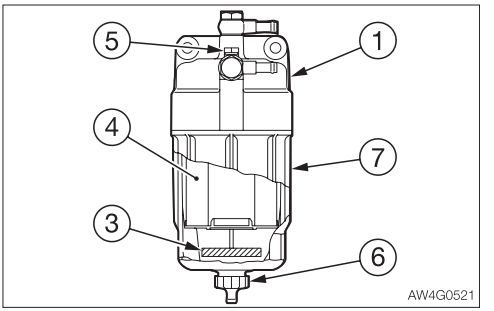
1. Open the engine hood.
2. Turn the filter (1) counterclockwise with the filter wrench and remove it.
3. Clean the surface of installation of the filter stand.
4. Apply a thin layer of oil on the packing of the new filter.
5. Install the new filter by hand.
6. Tighten one more turn after the filter packing comes in contact with the surface of installation. (Torque when tightening with filter wrench: 19.6 to 23.5 N·m or 14 to 17ft-lb.)
7. Bleed the air.
   Refer to “Bleeding air from the fuel system” on page 6-8.

<Applicable machine models 190200001 or later>



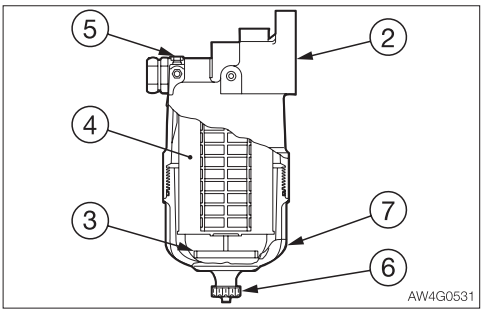
1. Open the side cover.

Pre-fuel filter



2. Place a pan under the pre-fuel filter (1) to catch fuel.
3. Loosen the vent plug (5) and the drain plug (6) to drain the fuel inside.
4. Remove the case (7) by using a filter wrench.
5. Replace the seals with new ones and lubricate the new seals with diesel fuel.
6. Put the new element (length of 150 mm / 5.9 in.) (4) in the case (7) and install by hand until the seal makes contact with the sealing surface.
7. Tighten the case (7) with the filter wrench. Tightening torque: 30 N·m (22.1 ft-lb.)

Main fuel filter

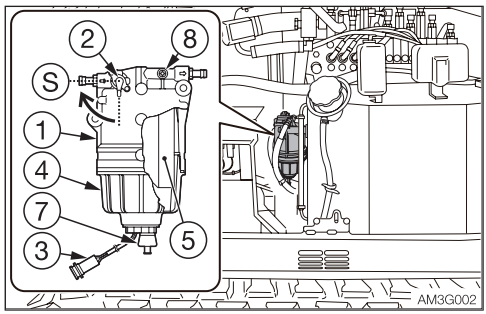


8. Place a pan under the main fuel filter (2) to catch fuel.
9. Loosen the vent plug (5) and the drain plug (6) to drain the fuel inside.
10. Remove the case (7) by using a filter wrench.
11. Replace the seals with new ones and lubricate the new seals with diesel fuel.
12. Put the new element (length of 131 mm / 5.2 in.) (4) in the case (7) and install by hand until the seal makes contact with the sealing surface.
13. Tighten the case (7) with the filter wrench.
    Tightening torque: 29.4 N·m (21.7 ft-lb.)
14. Bleed air.
    Refer to “Bleeding air from the fuel system” on page 6-8.

REPLACING THE WATER SEPARATOR FILTER <APPLICABLE MACHINE MODELS 185100001 OR LATER>

⚠ WARNING

- **Do not smoke or permit open flames while handling fuel or working on the fuel system.**
- **Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.**
- **Clean up spilled fuel immediately.**



(S): Close

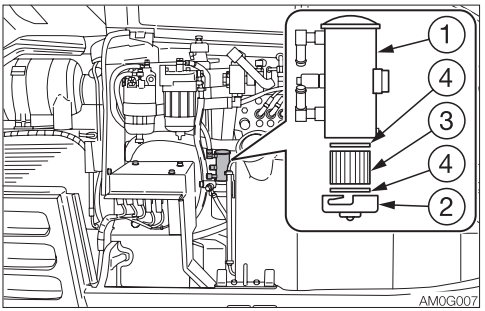
1. Open the side cover.
2. Close the valve (2) of the water separator (1).
3. Place a pan for catching fuel under the drain hose.
4. Loose the air-bleeding plug (8) and the drain plug (7) to discharge fuel from inside.
5. Remove the sensor wiring coupler (3).
6. Remove the case (4) with the filter wrench.
7. Remove the element (5), and then clean the case. When doing the above, be careful not to damage the sensor.
8. Replace the packing with a new one and lubricate it with diesel fuel.
9. Install the new element (5) on the filter stand.
10. Tighten the case (4) by hand. Be sure to do it by hand.
    Tightening torque: 27 to 33 N·m (20 to 24.6 ft-lb)
11. Install the sensor wiring coupler (3).
12. Tighten the drain plug (7).
13. Bleed air.
    Refer to “Bleeding air from the fuel system” on page 6-8.

CLEANING THE FEED PUMP FILTER <APPLICABLE MACHINE MODELS 190200001 OR LATER>

⚠ WARNING

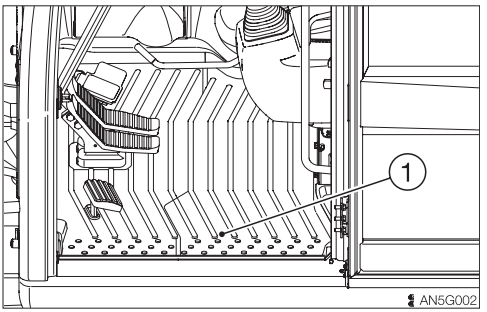
- **Do not smoke or permit open flames while handling fuel or working on the fuel system.**
- **Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.**
- **Clean up spilled fuel immediately.**

1. Open the side cover.

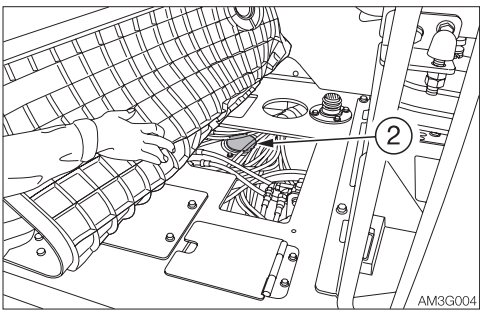


2. Place a pan under the feed pump (1) to catch fuel.
3. Remove the wiring from the cover (2).
4. Remove the cover (2) by turning it with a wrench.
5. Remove the filter (3) and the gasket (4).
   - Pinch the outer portion of the gasket, pull it out and remove it.
   - Do not disassemble the piston portion at the inner center of the pump.
6. Clean the filter and use compressed air of 294 to 490 kPa (43 to 71 psi) to blow off any dust.
7. Install the filter and the new gasket.
8. Securely install the cover (2) by using a wrench.
9. Bleed air.
   Refer to “Bleeding air from the fuel system” on page 6-8.

INSPECTING THE SLEW PINION GEAR



1. Remove the floor mat (1).

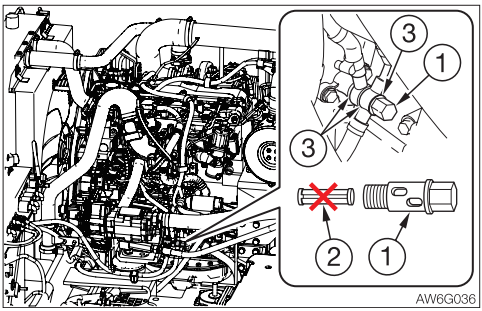


2. Remove the cap (2).
3. Make sure that the gear tooth surface of the slew bearing is well greased.
   If the surface is not adequately greased, add grease.
   If the grease has turned white due to water or mud entered it, replace the whole grease. Consult your sales or service dealer for help.
   Grease full capacity: 10 L (2.6 US gal) or 9.0 kg (20 lbs.)
4. Install the cap (2).
5. Install the floor mat (1).

INSPECTING AND CLEANING THE SUPPLY PUMP STRAINER <APPLICABLE MACHINE MODELS 190200001 OR LATER>

⚠ WARNING

- **Do not smoke or permit open flames while handling fuel or working on the fuel system.**
- **Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.**
- **Clean up spilled fuel immediately.**
- **Before performing maintenance on top of the work bench, clean the footing and observe the following precautions to prevent falling.**
  - **Do not spill oil or grease.**
  - **Do not leave tools scattered around.**
  - **Watch your step when walking.**
- **Never jump down from the machine or the work bench. When getting on or off the machine or work bench, use the steps, handrails or work bench to support your body. Your weight should be evenly distributed among the three contact points (one hand and two feet or two hands and one foot).**
- **Do not stand on the dozer blade and perform maintenance work. Doing so is dangerous because of the unsteady foothold. Use the work bench.**



1. Open the engine hood.
2. Place a pan under the joint bolt (1) to catch fuel.
3. Loosen the joint bolt (1) and remove it.
4. Check the strainer (2) inside the joint bolt (1), and clean it if it is dirty.
   When cleaning, do not remove the strainer (2) from the joint bolt. (Disassembly prohibited)
   If the dirt is persistent or the joint bolt is clogged, replace the joint bolt with the strainer in it.
5. Arrange the joint bolt (1), hose and the new packing (3) together, and then install them on their original positions.
   - Joint bolt (1) tightening torque: 14.6 to 24.6 N·m (11 to 18 ft-lb)
6. Bleed air.
   Refer to “Bleeding air from the fuel system” on page 6-8.

Note: Replace the supply pump strainer (integrated with the joint bolt), if the “lowered output” or “engine stopping” cannot be corrected after replacing the fuel filter element. When replacing the strainer, replace the packing on both sides of the hose with the new one at the same time.

EVERY 1000 HOURS

REPLACING THE HYDRAULIC OIL RETURN FILTER

Refer to “Replacing the hydraulic oil return filter” on page 5-34.

REPLACING THE PILOT LINE FILTER

Refer to “Replacing the pilot line filter” on page 5-35.

REPLACING THE TRAVEL MOTOR GEAR OIL

Refer to “Replacing the travel motor gear oil” on page 5-36.

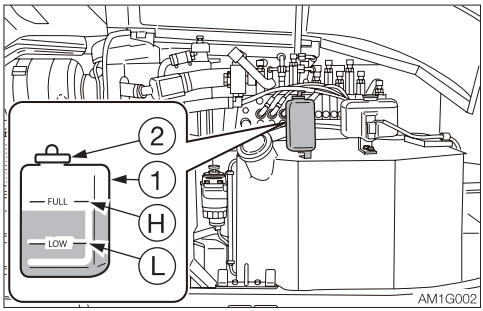
CLEANING THE ENGINE COOLING SYSTEM <APPLICABLE MACHINE MODELS 190200001 OR LATER>

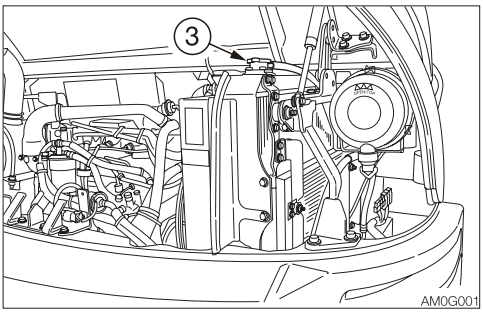
⚠ WARNING

- **Stop the engine and allow the machine to cool down before performing maintenance.**
  - **The engine, muffler, radiator and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.**
  - **The engine coolant is also hot and under high pressure immediately after the engine is stopped. Be careful when loosening the caps or plugs. Working on the machine under these conditions could result in burns or injuries due to the hot coolant spurting out.**
- **If maintenance must be performed with the engine running, always work as a two person team communicating each other.**
  - **One person must sit in the operator’s seat so that he/she can immediately stop the engine when necessary. He/she must take care not to touch the lever or pedal unless necessary.**
  - **The one who performs maintenance must make sure to keep his/her body or clothing away from the moving part of the machine.**
- **Standing at the back of the machine while the engine is running is extremely dangerous, as the machine could move suddenly. Never stand at the back of the machine while the engine is running.**
- **Do not remove the radiator cap or the drain plug when the cooling water is hot. Stop the engine and wait until the engine and the cooling water cool. Then, slowly loosen the radiator cap and the drain plug to remove them.**

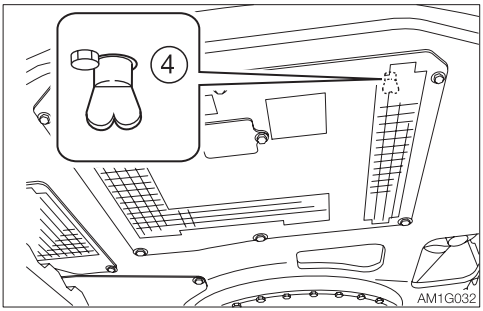
When cleaning, if the temperature of the coolant is low, the thermostat will be closed and the coolant will not circulate in the radiator. Heat the coolant water to at least 90°C (194°F) before cleaning.

1. Open the engine hood and the side cover.





2. Gradually loosen the radiator cap (3) to release the internal pressure, and then remove the cap.



3. Place a pan for catching the waste coolant under the drain plug (4), and then loosen the drain plug (4) to drain the coolant.
4. Tighten the drain plug (4).
5. Add tap water to the radiator through the coolant fill port up to the top of the port. Take time and slowly add water, so that no air enters the radiator.
6. Close the radiator cap (3).
7. Start the engine and run it at a speed slightly above low idling. Raise the water temperature to at least 90°C (194°F), and then run the engine for about 10 minutes with the thermostat open.
8. Stop the engine, wait until the cooling water temperature becomes lower, and then remove the drain plug (4) to drain the water.
9. After draining, clean the cooling system using a cleaning agent. When using the cleaning agent, follow the instructions included with the agent.
10. Repeat the steps 4 to 8 to rinse the cooling system.
11. Tighten the drain plug (4).
12. Take time and slowly add the new coolant (mixture of antifreeze and tap water) to the radiator through the fill port until it is full.
13. Close the radiator cap (3).
14. Warm up the engine. Use the meters to check that there are no irregularities in the cooling system at this time.
15. Increase the water temperature to at least 90°C (194°F). Then, run the engine for about 10 minutes with the thermostat kept open.
16. Stop the engine, wait until the cooling water temperature becomes lower, and then check the level of coolant in the radiator.
    If necessary, add cooling water until the radiator is full.
17. Close the radiator cap (3).
18. Clean the interior of the reserve tank (1), and then add coolant to the upper limit (H).
19. When the coolant has been replaced, inspect the coolant level once again after operating the machine.
    Once the machine is operated, the coolant is distributed throughout the entire system, resulting in the lower coolant level.
    Replenish the cooling water that has been used.

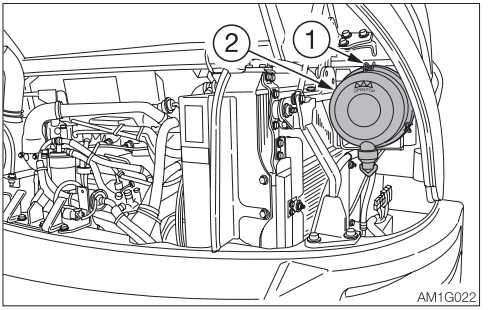
REPLACING THE AIR CLEANER ELEMENT

⚠ WARNING

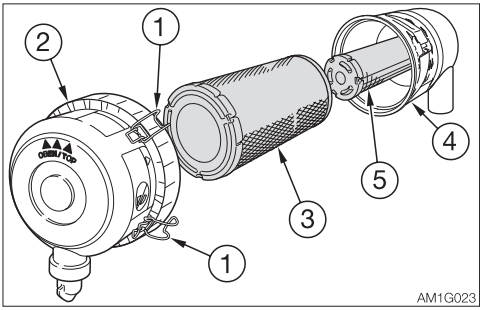
Stop the engine and allow the machine to cool down before performing maintenance.

- **The engine, muffler, radiator and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.**

IMPORTANT: Do not use an element if its pleats, gaskets or seals are damaged.
IMPORTANT: Be sure to install the element and dust cap securely. If not, dust could be drain into the cylinder, damaging the engine.



1. Open the engine hood.



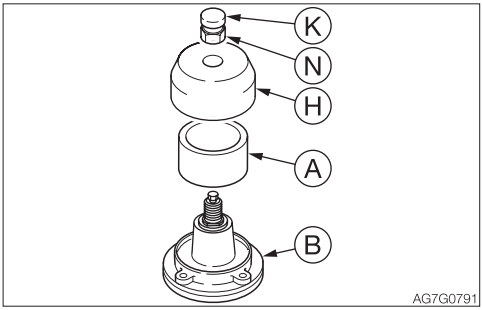
2. Loosen the clamps (1) and remove the dust cup (2).
3. Clean the inside of the dust cup (2).
4. Remove the primary element (3).
   Do not remove the secondary element yet.
5. Clean the inside of the body (4).
6. Remove the secondary element (5).
7. Install the new elements. Press them firmly into the body (4).
8. Install the dust cup (2) with its "▲▲▲ OBEN/TOP" mark facing up, and then fasten it with the clamps (1).

REPLACING THE AIR BREATHER FILTER

⚠ WARNING

Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.

- **Press the air breather button to relieve the tank pressure.**



1. Open the side cover.
2. Press the button (K) to relieve the internal pressure from the tank.
3. Remove the nut (N) on the air breather.
4. Remove the cover (H).
5. Replace the filter (A).
6. Install the cover (H) on the body (B).
7. Install the nut (N).

INSPECTING AND ADJUSTING THE ENGINE VALVE CLEARANCE

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING THE ENGINE COMPRESSION PRESSURE <APPLICABLE MACHINE MODELS 190200001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING AND CLEANING THE ENGINE STARTER AND THE ALTERNATOR <APPLICABLE MACHINE MODELS 190200001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

EVERY 1500 HOURS

INSPECTING THE CRANKCASE BREATHER SYSTEM <APPLICABLE MACHINE MODELS 185100001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING AND REPLACING THE AIR FILTER CASE FOR CRACKING <APPLICABLE MACHINE MODELS 190200001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING AND CLEANING THE EGR COOLER <APPLICABLE MACHINE MODELS 190200001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

EVERY 2000 HOURS

CLEANING THE ENGINE COOLING SYSTEM <APPLICABLE MACHINE MODELS 185100001 OR LATER>

Replace the coolant after the two-year operation even if the running time is less than 2000 hours.
Refer to “Cleaning the engine cooling system <Applicable machine models 190200001 or later>” on page 5-50.

EVERY 3000 HOURS

INSPECTING THE TURBOCHARGER (BLOW WASH AS NECESSARY)

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING, CLEANING AND CHECKING OPERATION OF THE EGR VALVE <APPLICABLE MACHINE MODELS: 185100001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

CLEANING THE EGR LEAD VALVE <APPLICABLE MACHINE MODELS 185100001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

CLEANING THE EGR COOLER (CLEANING THE WATER SIDE AND EXHAUST AIR PASSAGE BLOWER) <APPLICABLE MACHINE MODELS 185100001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING THE OPERATION OF THE AIR INTAKE THROTTLE VALVE <APPLICABLE MACHINE MODELS 185100001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING AND CLEANING THE FUEL INJECTOR

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING AND CLEANING THE EGR VALVE <APPLICABLE MACHINE MODELS 190200001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

INSPECTING THE ENGINE CONTROLLER (ECM) <APPLICABLE MACHINE MODELS 190200001 OR LATER>

This operation requires experience. Ask your sales or service dealer for it.

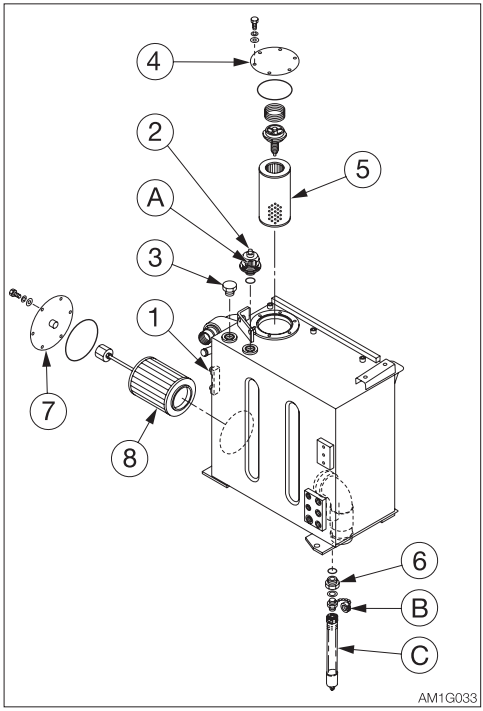
EVERY 4000 HOURS

REPLACING THE HYDRAULIC OIL AND CLEANING THE SUCTION STRAINER

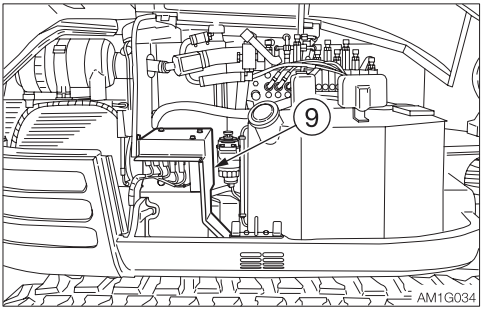
⚠ WARNING

- **Stop the engine and allow each part of the machine to cool down before performing maintenance.**
  - **The engine, the hydraulic system and many other parts of the machine are hot immediately after the engine is stopped. Touching these parts will cause burns.**
  - **The hydraulic oil is also hot and under high pressure immediately after the engine is stopped. Be careful not to touch the oil when loosening the cap or plug. Working on the machine under these conditions could result in burns or injuries due to the hot oil spurting out.**
- **Oil may spurt out if caps or filters are removed or pipes are disconnected before releasing the pressure in the hydraulic system.**
  - **Press the air breather button to relieve the internal pressure from the tank.**
  - **When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.**

1. Slew 45° clockwise and set the machine to the hydraulic oil level inspection posture.
   Refer to “Inspecting the hydraulic oil tank level and replenishing” on page 5-24.
2. Open the side cover.



3. Press the button (2) to relieve the internal pressure from the tank.
4. Replace the air breather filter (A).
   Refer to “Replacing the air breather filter” on page 5-53.
5. Remove the plug (3).
6. Loosen the bolts and remove the flange (4).
7. Remove the return filter (5).
8. Place a pan under the plug (6) to catch the waste oil.
9. Remove the cap (B), install connector (C) and drain the oil. (The oil comes out when the screw is tightened.)

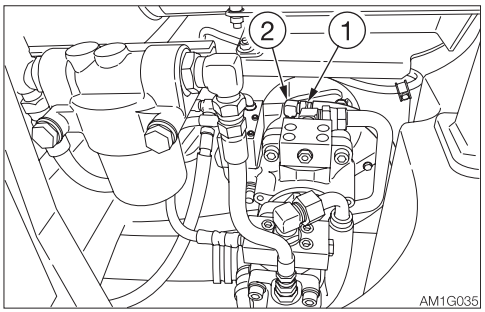


10. Remove the relay and fuse panel (9).
11. Loosen the bolts and remove the flange (7).
12. Remove the suction strainer (8) and clean it.
13. Clean the inside of the hydraulic oil tank.
14. Remove the connector (C) and install the cap (B).
15. Install the suction strainer (8) on the tank and then install the flange (7).
16. Install the new return filter (5) and the flange (4) on the tank.
17. Add hydraulic oil from the hole of plug (3) up to the level between the upper limit (H) and the lower limit (L) in the sight gauge (1).
18. Tighten the plug (3).
19. Install the relay and fuse panel (9).
20. Bleed air from the hydraulic oil circuit following “Bleeding air” below.
21. Set the machine to the hydraulic oil level inspection posture and inspect the oil level after the oil cools.
    Refer to “Inspecting the hydraulic oil tank level and replenishing” on page 5-24.

Bleeding air

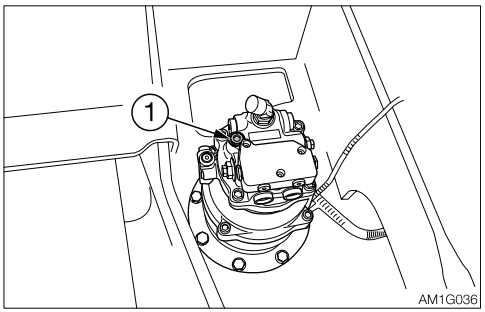
IMPORTANT: After replacing the hydraulic oil or hydraulic devices, or after performing maintenance of the hydraulic devices, bleed air from the hydraulic circuits and hydraulic devices. Failure to do so may damage the hydraulic devices.

• Hydraulic pump



1. Open the engine hood.
2. Loosen the drain hose (1) of the hydraulic pump.
3. Tighten the drain hose (1) once there are no more air bubbles coming from the elbow (2) joint.

• Slew motor



1. Loosen the air-bleeding plug (1).
2. Tighten the plug (1) once the hydraulic oil overflows from the air-bleeding plug hole (1).

• Cylinders

1. Start the engine, let it run at a low-idling speed for 10 minutes.
2. Maintain the engine at low idle, and then slowly extend and retract each cylinder 4 or 5 times, without letting them reach the stroke end.
3. While running the engine at high speed, slowly extend and retract each cylinder 4 or 5 times, without letting them reach the stroke end.
4. Return the engine speed to low idle, and then slowly extend and retract each cylinder 4 or 5 times to the stroke end.

• Emergency shut-off valve

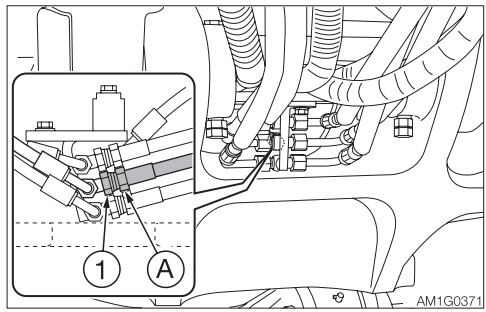
This operation is dangerous and requires experience. Ask your sales or service dealer for help.
If air is not released, the working equipment could become slow in reacting to the operation of the operator and show unexpected behavior.

⚠ WARNING

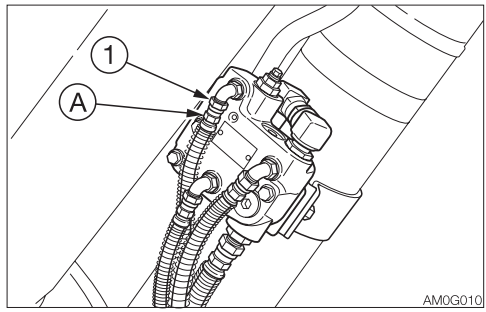
When removing plugs or screws, or when disconnecting hoses, stand to the side and loosen them slowly to gradually release the internal pressure before removing.

1. Place a pan under the hose (A) or (B) to catch the waste oil.
2. Start the engine and run it at low idle.
3. Fully lower the safety lock lever to the unlock position.

Mono boom

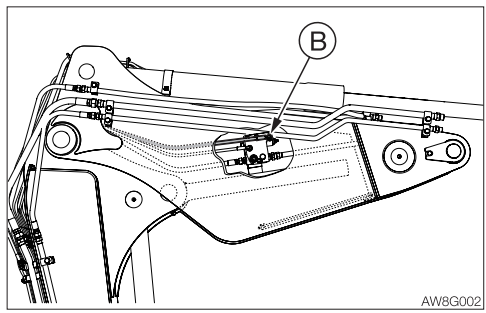


2-Piece boom

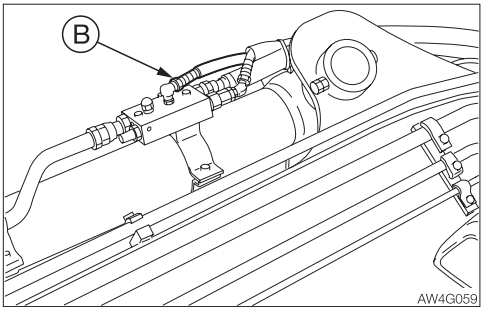


4. Hold the hose fitting (A) in place with a wrench and slowly loosen the hose nut (1).
5. Slowly move the boom in the “Boom lower” direction a little until there are no more air bubbles coming from the hose nut (1) joint.
6. Hold the hose fitting (A) in place with a wrench and tighten the hose nut (1).

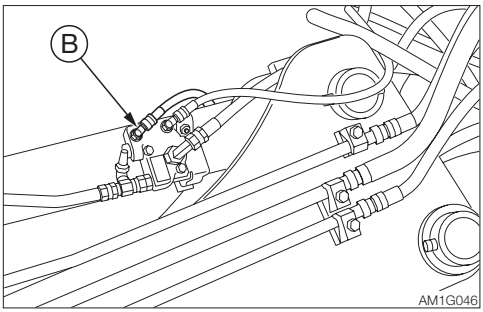
Second boom



Arm
<Mono boom>



<2-Piece boom>



4. Loosen the hose (B) slowly.
5. Slowly move the arm in the “Arm in” direction a little until there are no more air bubbles coming from the hose (B) joint.
6. Tighten the hose (B).

MEMO

WHEN REQUIRED

REPLACING THE BUCKET TEETH AND THE SIDE CUTTERS

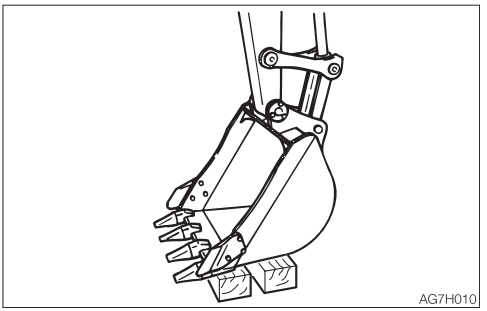
Replace the bucket teeth if the tooth points are worn. Do not wait until the bucket is damaged.

⚠ WARNING

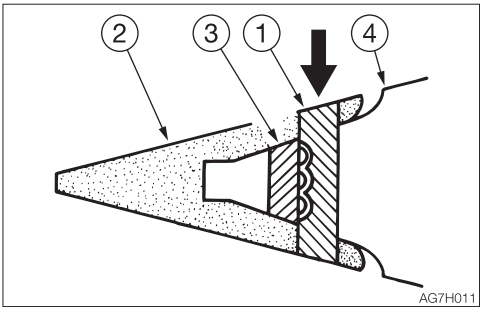
- **Before performing maintenance or repairs under the machine, lower all moveable working equipment to the ground or in the lowermost position.**
- **To prevent unexpected movement, firmly secure the working equipment when repairing or replacing the bucket teeth or side cutter.**
- **When using a hammer, pins may fly out or metal particles may be scattered. This may lead to serious injury.**
  - **If hard metal parts such as pins, bucket teeth, side cutter or bearings are hit with a hammer, wear protective gear such as safety goggles and gloves.**
  - **When hitting pins or bucket teeth, always check that there is no one in the surrounding area.**
- **Do not allow unauthorized personnel in the work area while working.**

Removing

1. Clean the bucket and park the machine on a flat and rigid ground.



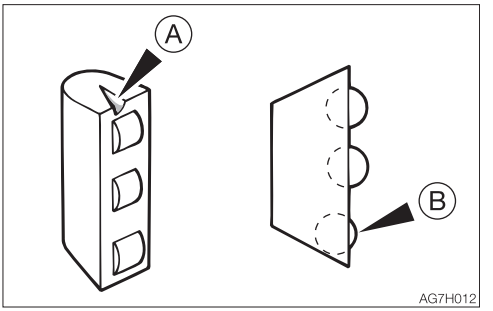
2. Place the bucket with its bottom flat on the blocks so that the locking pin can be knocked out.
3. Remove the key, and then check that the bucket is stable.



4. Knock out the locking pin (1) and remove the point (2).

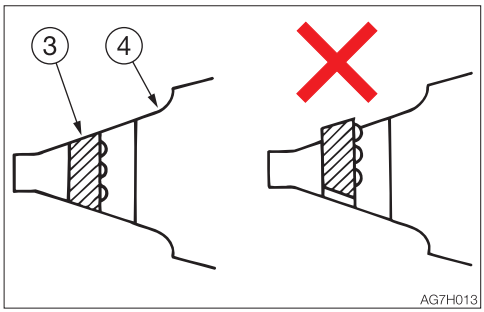
Note: If the drift is set against rubber pin lock (3) when it is hit, the rubber pin lock may break. Set it against the back of the locking pin.

5. Remove the rubber pin lock (3). Check if the rubber pin lock is still usable. Replace it if it is as follows.

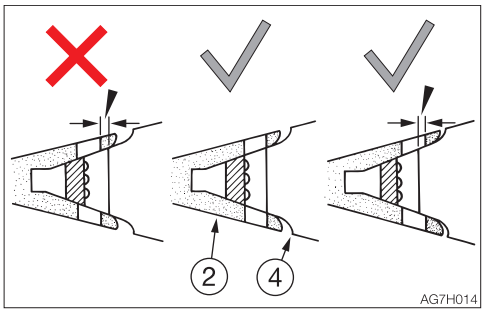


A .....There are cracks in the rubber and the roller is coming off.
B .....The roller is dented when pressed with a finger.

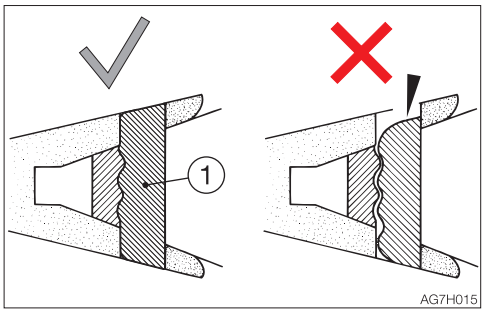
Installation



1. Remove the dirt on the surface of adaptor and the inner part of tooth, make the better contact on the mating part.
2. Push rubber pin lock (3) into the welding adaptor (4).
   Do not let the rubber pin lock stick out from the welding adaptor surface.



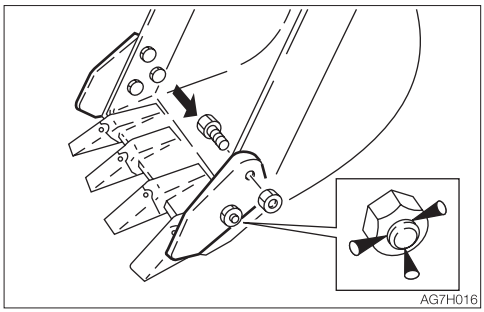
3. Install the point (2) onto the welding adaptor (4).
   Insert the point so that the surface behind the point's pin hole is aligned with the surface behind the welding adapter's pin hole.



4. Knock out the locking pin (1).
   Check that the end surfaces of the locking pin just knocked out are aligned with the upper and lower surface of the point. Do not use the worn locking pin.
   The life of the teeth can be lengthened and the frequency of its replacement can be reduced by turning it upside down so that it will wear evenly.
   Replace the rubber pin lock and locking pin at the same time as replacing the teeth. This makes it possible to prevent the teeth from falling out

- **Side cutter**

Installation



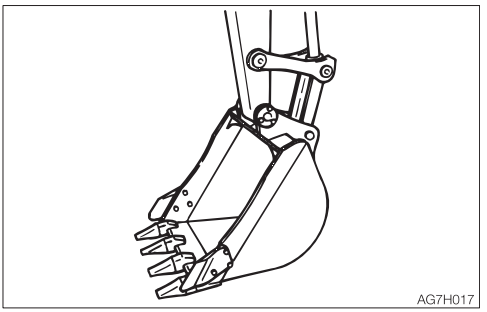
1. Insert the bolts from the inner of the bucket and tighten the side cutter with nuts.
   Tightening torque: 475 N·m (350 ft-lb.)
2. Caulk the bolts with a punch at three spots along the periphery of the screw to prevent the nuts from coming loose.

REPLACING THE BUCKET

⚠ WARNING

- **Before performing maintenance or repairs under the machine, lower all working equipment to the ground or in the lowermost position.**
- **If maintenance must be performed with the engine running, always work as a two person team communicating each other.**
  - **One person must sit in the operator's seat so that he/she can immediately stop the engine when necessary. He/she must take care not to touch the lever or pedal unless necessary.**
  - **The one who performs maintenance must make sure to keep his/her body or clothing away from the moving part of the machine.**
- **When using a hammer, pins may fly out or metal particles may be scattered. This may lead to serious injury.**
  - **If hard metal parts such as pins, bucket teeth, side cutter or bearings are hit with a hammer, wear protective gear such as safety goggles and gloves.**
  - **When hitting pins or bucket teeth, always check that there is no one in the surrounding area.**
- **When aligning the pin holes, always do so by checking them visually. Do not insert your finger in the pin hole, or you could lose your finger.**

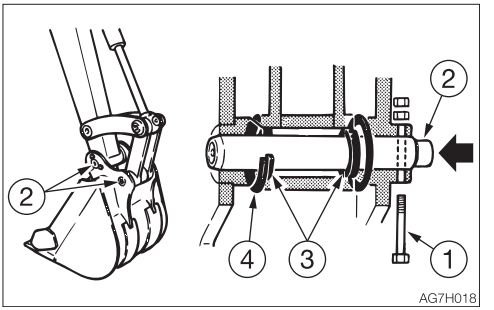
Removing



1. Lower the bucket to the ground as shown on the figure above in a stable position.

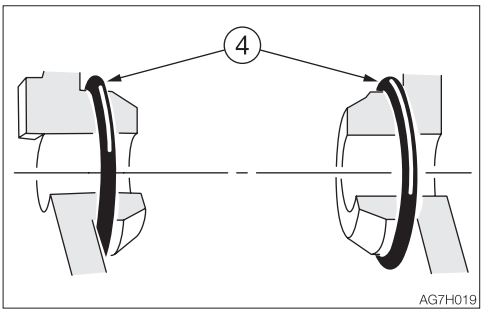
Note: When removing pins, set the bucket so that it is barely touching the ground. If the bucket is firmly touching the ground, the resistance will be great and it will be difficult to remove the pin.

2. Set the safety lock lever to the locked position and stop the engine.

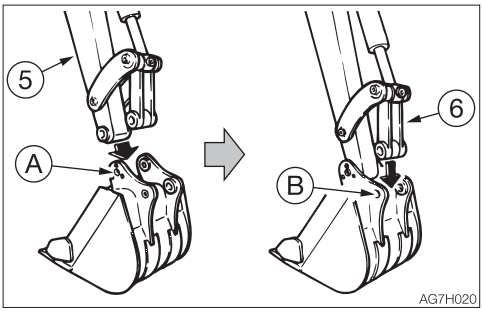


3. Remove the bolt (1).
4. Hammer the pin (2) out of the bucket.
5. Remove the bucket.
   Inspect the pin seal (3) and replace it if it is deformed or damaged. (See next page.)

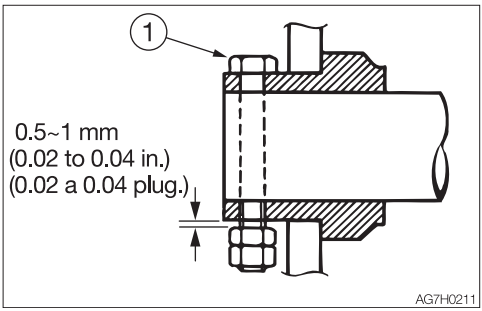
Installation



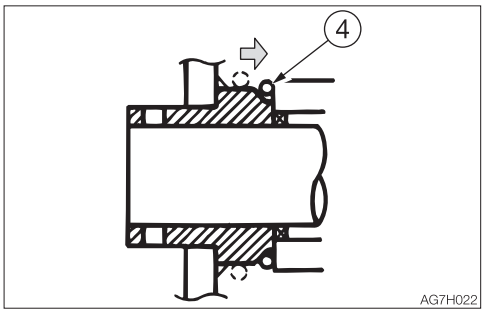
1. Set the O-ring (4) on the bucket as shown on the figure above.



2. Align the pin hole (A) on the bucket with the pin hole on the arm (5), and install the pin (2).
3. Operate the cylinder, align the pin hole (B) on the bucket with the pin hole on the link arm (6), and install the pin (2).

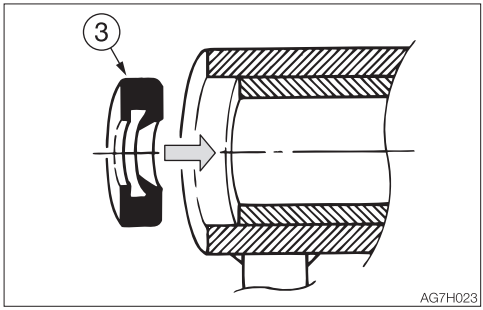


4. Align the turn prevention holes, and then install the bolt (1) and the nut. Be sure to leave a gap of about 0.5 to 1 mm (0.02 to 0.04 in.) between the nut and bucket bush, or the nut will come loose.



5. Adjust the gap between the bucket and the arm.
   Refer to “Adjusting the gap between the bucket and arm (If equipped)” on page 5-66.
6. Slide the O-ring (4).

Replacing the pin seal

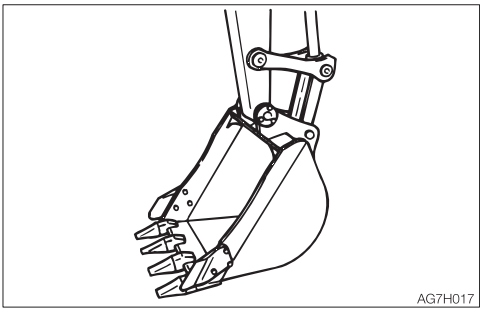


1. Set the pin seal (3) in the direction shown on the figure above.
2. Use a mallet to slowly press the pin seal in. Be careful not to damage the seal.

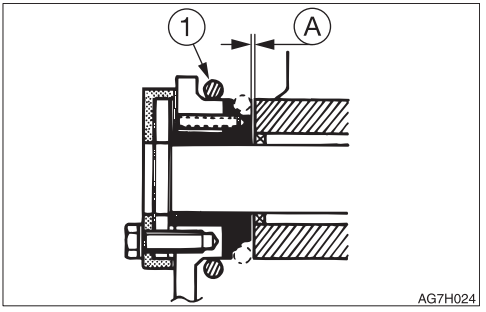
ADJUSTING THE GAP BETWEEN THE BUCKET AND ARM (IF EQUIPPED)

⚠ WARNING

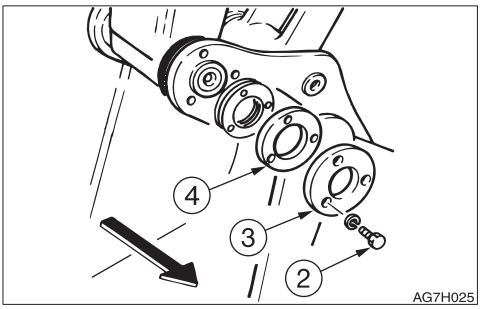
- **Before performing maintenance or repairs under the machine, lower all working equipment to the ground or in the lowermost position.**
- **To prevent unexpected movement, securely block the working equipment when adjusting the gap.**



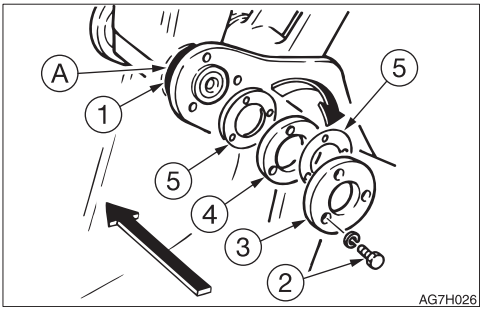
1. Lower the bucket to the ground as shown on the figure above in a stable position.
2. Check that the bucket dose not move, and then set the safety lock lever to the locked position and stop the engine.



3. Move the O-ring (1) to bring the gap (A) into view and measure the width of the gap (A).
   The gap (A) should be 0.5 mm (0.02 in.).
   Swing the upperstructure slightly to the left and lightly press the arm point to the left side of the bucket (the side without an adjuster).



4. Remove the three bolts (2), the end plate (3) and flange (4).



5. Pull out the adjustment shim(s) (5) corresponding to the gap (A) from between the flange (4) and the bucket body.
   Adjustment shim thickness : 0.5 mm (0.02 in.)
   Be careful that the gap is no less than 0.5 mm (0.02 in.) after adjustment.

Note:
Example (for a gap of 2 mm or 0.08 in.):
2 mm - 0.5 mm (standard value)= 1.5 mm (0.06 in.)
In the above example, three shims (5) should be removed.

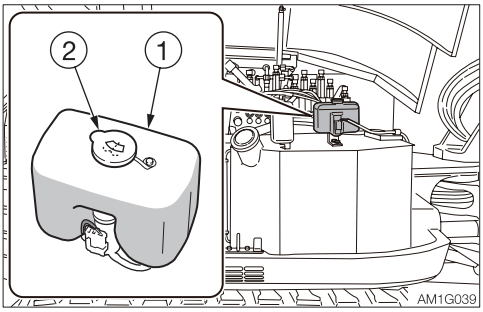
6. Insert the adjustment shim(s) (5) removed in step 5 above between the end plate (3) and the flange (4), and then fasten it in place with the three bolts (2).
   · Tightening torque for bolts (2): 83 N·m (61.5 ft-lb.)
7. Return the O-ring (1) to the original position.

INSPECTING AND REPLENISHING THE WINDSHIELD WASHER FLUID

⚠ WARNING

Choose ethyl alcohol as washer solution. Do not use methyl alcohol as washer solution. It could damage the eyes.

Use a windshield washer fluid designed specifically for motor vehicles. Follow the instructions included with the washer fluid.



Inspection

1. Open the side cover.
2. Inspect the washer tank (1) and add washer fluid if the level is low.

Replenishing

1. Mix the washer fluid to the prescribed concentration.
2. Remove the cap (2) and add washer fluid. Keep the dust away while replenishing the washer fluid.
3. Install the cap (2).

INSPECTING AND CLEANING THE DPF SOOT FILTER <APPLICABLE MACHINE MODELS: 185100001 OR LATER>

For the inspection and maintenance of the DPF soot filter or oxidation catalyst, follow the procedure below.
This operation requires experience. Ask your sales or service dealer for it.

- Do not modify the DPF without permission. If modified, it may be damaged or malfunction may occur. As a result, an expensive repair work may be required.
- Do not reuse the DPF that has been dropped to the ground. There is catalyst fitted inside the DPF. It can be damaged if strong shocks are applied to it.

• Soot filter
Cleaning:
The soot filter must be cleaned if any of the error codes listed below appears. When cleaning becomes necessary, the ECM error warning lamp or the vehicle and engine emergency lamp starts flashing and an alarm is sounded.
Display the engine error code screen to check the SPN and FMI numbers.

Error code		Classification	Description
SPN	FMI		
3719	7	Warning	DPF recovery regeneration inhibit
3719	9	Warning	DPF recovery regeneration failure
3720	0	Warning	DPF ash cleaning request 2
3720	16	Caution	DPF ash cleaning request 1
522573	0	Caution	DPF over accumulation
522574	0	Caution	DPF over accumulation

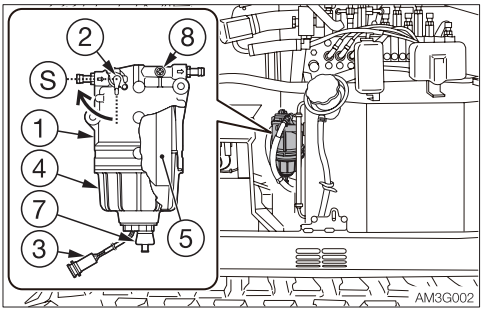
Replacement:
Replace every 9000 hours.

• Oxidation catalyst
Replacement:
Replace every 9000 hours.

DRAINING THE WATER FROM THE WATER SEPARATOR <APPLICABLE MACHINE MODELS 185100001 OR LATER>

⚠ WARNING

- **Do not smoke or permit open flames while handling fuel or working on the fuel system.**
- **Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.**
- **Clean up spilled fuel immediately.**

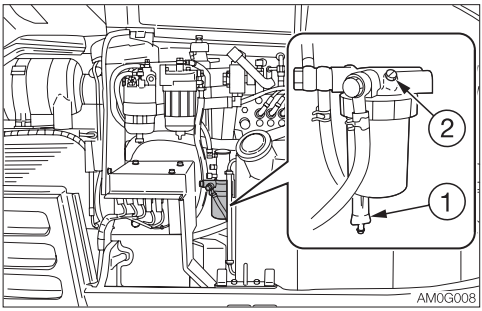


1. Open the side cover.
2. Place a pan under the drain valve (7) to catch fuel.
3. Open the drain valve (7) and drain the water.
   If the water does not drain easily, loosen the plug (8).
4. Close the drain valve (7) and tighten the plug (8).
   Refer to “Bleeding air from the fuel system” on page 6-8.

DRAINING THE WATER FROM THE WATER SEPARATOR <APPLICABLE MACHINE MODELS 190200001 OR LATER>

⚠ WARNING

- **Do not smoke or permit open flames while handling fuel or working on the fuel system.**
- **Stop the engine in a well-ventilated place and allow it to cool down before performing maintenance.**
- **Clean up spilled fuel immediately.**



1. Open the side cover.
2. Place a pan under the drain valve (1) to catch fuel.
3. Open the drain valve (1) and drain the water.
   If the water does not drain easily, loosen the plug (2).
4. Close the drain valve (1) and tighten the plug (2).
   Refer to “Bleeding air from the fuel system” on page 6-8.

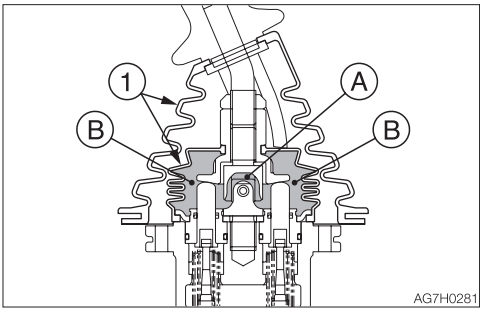
LUBRICATING THE LEVERS AND PEDALS

⚠ WARNING

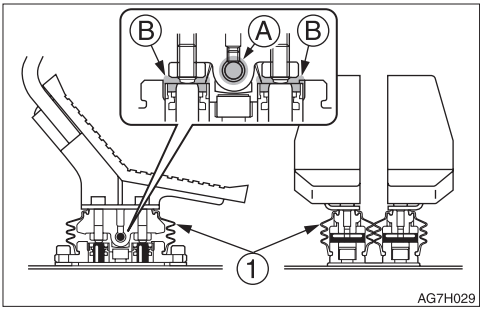
Set the machine to the parking posture, stop the engine, remove the starter key and store it. Failure to do so may result in the machine moving abruptly, leading to serious injury or death.

If the levers or pedals no longer move smoothly, grease them.

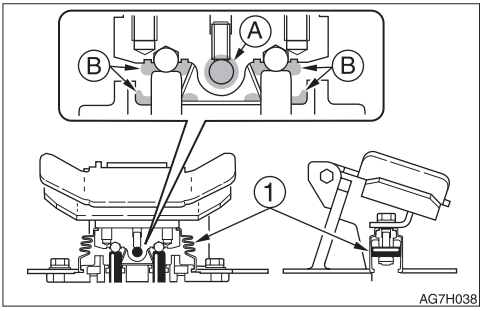
Operating levers



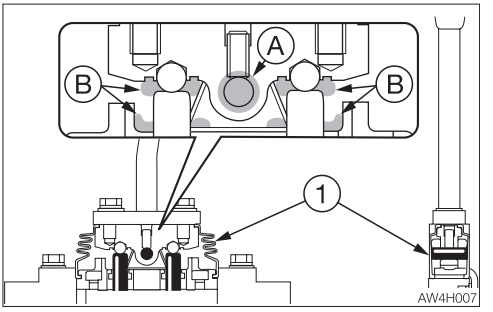
Travel levers/pedals



Boom swing pedal



Dozer blade lever



1. Remove the lower mount section of the boot (1) and turn it upward.
2. Wipe off the old grease.
3. Apply grease to points (A) and (B).
4. Set the boot (1) back as it was.